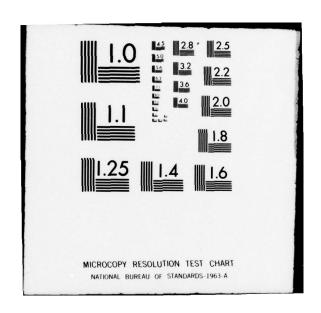
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270 Vdc IMPACT STUDY

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Submitted to:

NAVAL AIR DEVELOPMENT CENTER WARMINSTER, PA

In response to:

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ANALYSIS OF THE IMPACT
OF A 270 VDC POWER SOURCE ON
THE AVIONIC POWER SUPPLIES IN
THE S-3A AIRCRAFT

Prepared under Naval Air Development Center Contract No. N62269-78-C-0007

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FOREWORD

This report is the result of an analytical study on the impact of a 270 Vdc primary power on avionic equipment power supplies performed by the Advanced Avionics Department of the Lockheed-California Company. The work was sponsored by the Naval Air Development Center under the direction of Howard Ireland, Project Engineer.

Invaluable assistance was provided by Engineered Magnetics Division of Gulton Industries, Inc., in their analysis of 400 Hz S-3A power supplies and preparation of preliminary design, weight, and efficiency estimates for 270 Vdc replacement power supplies.

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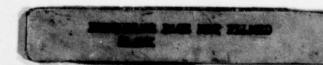


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SECTION 1

INTRODUCTION, SUMMARY, AND CONCLUSIONS

1.1 INTRODUCTION

The weakest link in avionic system hardware has traditionally been power supply circuitry, which exhibits abnormally high failure rates when compared to other electronic circuitry. In general, this is due to the prevailing 115/200V, 400 Hz design technology and the resulting large amount of power dissipated in power supply modules. With the advent of 270 Vdc primary electrical power systems, new dc/dc converter design technology can be used to increase power supply efficiency and reduce the weight and power losses of power supply hardware. This results in increased reliability and maintainability features and reduced life cycle cost (LCC).

The objective of this analysis was to determine the total platform impact on an S-3A avionic suite outfitted with 270 Vdc switched mode regulators in lieu of standard 115/200V, 400 Hz transformer coupled series regulators and to quantify the resulting impact in terms of changes to aircraft weight, mission performance, fuel usage, reliability, and LCC.

The results, summarized in tabular form, represent the exercise of the many engineering disciplines within the Lockheed advanced design groups and include 270 Vdc power supply design work performed under subcontract by the Engineered Magnetics Division, Gulton Industries Corporation, Hawthorne, California.

1.2 SUMMARY

1.2.1 Aircraft, Systems, and Mission Definition

The baseline aircraft selected for this analysis is a Lot VII Production S-3A, Navy Serial No. 160567, as of 15 November 1976, for which comprehensive weight and performance data was assembled. It is identified in Table 1-1 as BASELINE S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D." The mission shown corresponds to a specification mission for which the S-3A was originally designed and is maintained as a constant in this analysis. The avionic suite in the baseline S-3A is air cold plate-cooled by 80°F cabin air and by ambient (103°F maximum) forced air. Cooling of the cabin air is provided by an air cycle environmental control system (ECS) obtaining its input from engine compressor bleed air and auxiliary power unit (APU) air.

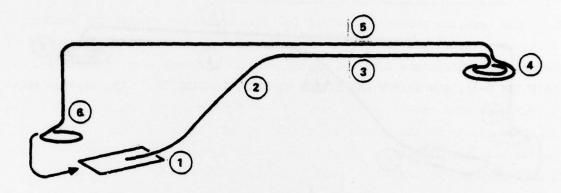
To quantify the results of the analyses in this summary, two theoretical S-3A aircraft were computer derived. The first, identified in Table 1-2 as OPTIMIZED S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D," CONFIGURATION 2, represents an S-3A optimized in size and weight as the result of subsystem improvements, performing the same mission with 270 Vdc power supplies, air cold plate cooled with a reduced capacity air cycle ECS, and supplied from a 270 Vdc generating system.

The second theoretical S-3A aircraft, identified in Table 1-3 as OPTIMIZED S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D," CONFIGURATION 3, represents an S-3A also optimized in size and weight, performing the same mission with 270 Vdc power supplies, but vapor expansion cold plate cooled with a vapor cycle (Freon) ECS, and supplied from a 270 Vdc generating system.

1.2.2 Total Platform Impact

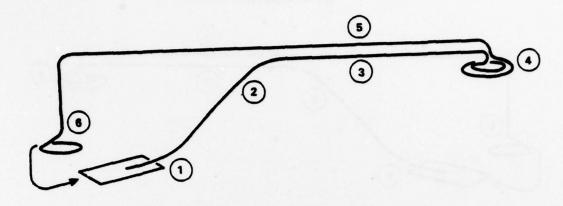
To determine the total platform impact on the S-3A aircraft as the result of changing the present avionic power supplies operating from 115/200V, 400 Hz power, to functionally equivalent power supplies operating from 270 Vdc power, the analytical progressions described in the following paragraphs were followed.

TABLE 1-1. BASELINE S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D" (SPECIFICATION AIRCRAFT)



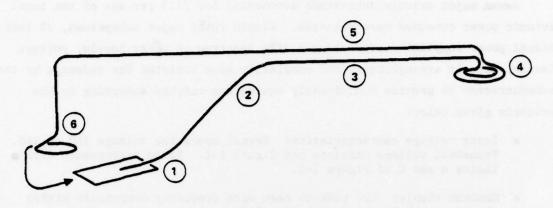
	Mission Segment	Init Wt (Lbs)	Avg Speed (KTS)	Init Alt (Feet)	Seg Time (Hrs)	Seg Fuel (Lbs)	Gnd Dist (N.M.)
1.	Warm-Up & Takeoff	44,286	-	0	0.08	460	-
2.	Climb	43,826	220	0	0.32	1149	99
3.	Cruise Out at Optimum Altitude	42,677	355	36,100	0.73	1292	257
4.	Loiter on Station	41,388	370	38,000 to 40,000	4.5	7624	O
5.	Cruise Back at Optimum Altitude	33,760	356	40,000	1.02	1464	356
6.	Reserve Loiter	32,296	160	0	0.33	496	-
	5% Initial Fuel Reserve	31,800			-	657	-
	Totals: Mission T	ime (Items	2 throug	h 5)		6.57	7 Hr
	Mission Fuel (Items 1 through 5)					11,989 Lb	
	Fuel Load					13,142	2 Lb
	Radius of	Operation				356	5 NM

TABLE 1-2. OPTIMIZED S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D", CONFIGURATION 2 \triangle WT - 400.4 LB PAYLOAD



	Mission Segment	Init Wt (Lbs)	Avg Speed (KTS)	Init Alt (Feet)	Seg Time (Hrs)	Seg Fuel (Lbs)	Gnd Dist (N.M.)
1.	Warm-Up & Takeoff	42,848	-	0	0.08	443	-
2.	Climb	42,405	220	0	0.32	1110	99
3.	Cruise Out at Optimum Altitude	41,297	356	36,100	0.73	1244	257
4.	Loiter on Station	40,051	370	38,000 to 40,000	4.5	7360	0
5.	Cruise Back at Optimum Altitude	32,691	354	40,000	1.02	1413	356
6.	Reserve Loiter	31,278	160	0	0.33	478	-
	5% Initial Fuel Reserve	30,800	-	-	-	634	
	Totals: Mission T	ime (Items	2 shroug	h 5)		6.5	57 Hr
	Mission F	uel (Items	1 throug	h 5)		11,57	70 Lb
	Fuel Load					12,68	33 Lb
	Radius of Operation					35	56 NM

TABLE 1-3. OPTIMIZED S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D", CONFIGURATION 3 \$\triangle \text{WT} - 485.0 LBS PAYLOAD\$



	Mission Segment	Init Wt (Lbs)	Avg Speed (KTS)	Init Alt (Feet)	Seg Time (Hrs)	Seg Fuel (Lbs)	Gnd Dist (N.M.)
1.	Warm-Up & Takeoff	42,540		0	0.08	441	-
2.	Climb	42,099	220	0	0.32	1100	99
3.	Cruise Out at Optimum Altitude	40,999	355	36,100	0.73	1256	257
4.	Loiter on Station	39,743	370	38,000 to 40,000	4.5	7276	0
5.	Cruise Back at Optimum Altitude	32,467	356	40,000	1.02	1414	356
6.	Reserve Loiter	31,053	160	0	0.33	475	19350 2
	5% Initial Fuel Reserve	30,578	9 9 1860	atsoci	Lagar	630	Elisteri Sartus
	Totals: Mission T	ime (Items	2 throug	h 5)		6.5	57 Hr
	Mission F	uel (Items 1 through 5)				11,487 Lb	
	Fuel Load					12,59	2 Lb
	Radius of	Operation				3	56 NM

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1.2.2.1 Power Supply Weight, Volume, Efficiency, and Reliability

Seven major avionic subsystems accounting for 71.6 percent of the total avionic power consumed were selected. Within these major subsystems, 28 individual power supplies representing a wide spectrum of power levels, voltage levels, circuit arrangements, and complexity were analyzed for redesign by the subcontractor to provide functionally equivalent outputs according to the criteria given below:

- Input voltage characteristics: Normal operating voltage 250 to 280. Transient voltage envelope per Figure 1-1. Rated performance within limits A and C of Figure 1-1.
- Maximum ripple: 12V peak to peak with frequency components within the limits of Figure 6, MIL-STD-7016B.
- Cooling, Configuration 1: Forced air at the rate of 6 lbs/min/kW power dissipated. Maximum inlet temperature 80°F. Exhaust temperature 120°F.
- Cooling, Configuration 2: Conduction to infinite cold plate with interface maintained at 5°C (41°F).
- EMI Control: Input/Output in accordance with MIL-STD-461A, Notice 3.
- Unit Reliability: Improvement goal 8:1 per CNO (OR) WSL-04.

Changes in these power supply weights, volumes, and efficiencies are shown in Table 1-4. Changes in reliability are shown below.

The reliability changes presented in Table 1-5 were applied to the balance of power supplies in the seven avionic subsystems selected and, subsequently, to the remaining avionics subsystems in the aircraft. Table 1-5 also presents net weight changes of the total complement of aircraft power supplies. The reliability of the total aircraft power supply complement, summarized below, is reflected in LCC. See Figure 1-3.

	MTBF	MTBMA
Existing Power Supplies	276 hours	69 hours
270 Vdc Power Supplies, 80°F Air Cold Plate Cooled, Configuration 1	563 hours	141 hours
270 Vdc Power Supplies, 5°C Vapor Cold Plate Cooled, Configuration 2	1378 hours	345 hours

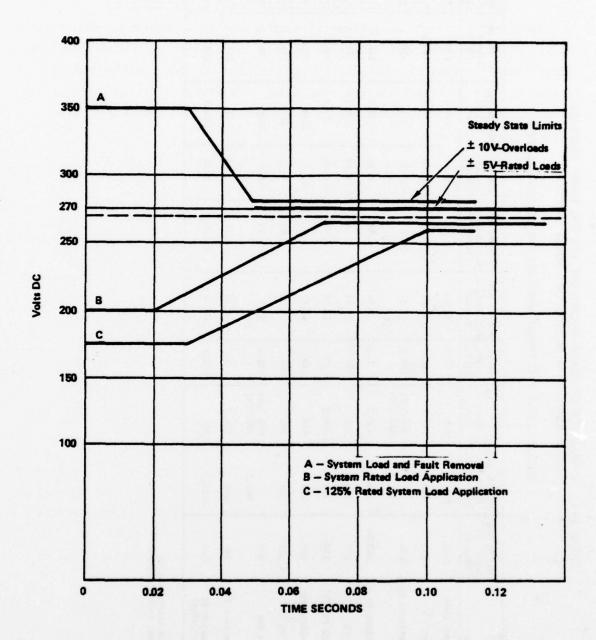


Figure 1-1. Power Supply Input Characteristics

TABLE 1-4. COMPARISON OF STATE-OF-THE-ART 270 VDC POWER SUPPLIES VERSUS EXISTING S-3A AIRCRAFT POWER SUPPLIES

PHYSICAL AND ELECTRICAL PERFORMANCE CHARACTERISTICS

Unit	400 Hz Sys Input Pur (Watts)	270 Vdc Sys Input Pur New (Watts)	Power	Power Saved (Watts)	400 Hz Sys Unit Weight (Pounds)	270 Vdc Sys Unit Weight (Pounds)	Delta Weight (Pounds)	400 Hz Sys Volume (In ³)	270 Vdc Sys Volume (In ³)	Volume (In3)
APS116 Radar HVPS	2606	2576	2319	27.0	18.32	14.05	- 4.27	124.3	171.9	+ 47.6
APS116 LVPS	231.3	189	167.4	42.3	2.57	1.97	-0.60	33.7	9.94	+ 12.9
ARC153A Multiple PS	2230	1781.2	1344.1(0) 1293.9(N)	448.8	39.3	28.0	-11.3	282	814	+136.1
AYNSA Multiple PS	183.96	180.0	139.2	1.38	9.12	6.34	- 2.78	225.6	144	- 81.6
ASA82 DGU PS	672	375	300	297	11.27	7.12	- 4.15	174.3	178.3	+ 4.0
ASAB2 TACCO PS	577	395	350.5	182	11.49	7.49	- 4.00	116.8	146.8	+ 30.0
OL82A, PP-6671A PS	682	552	604	130	48.7	18.3	-30.4	1400	946	-854
0L82A, 5V PS	895	523	386	57	7.40	7.05	35	1115	154.4	+ 39.4
AYK10 Line Reg	979	848.1	856 (0) 803.1(N)	130.9	31.7	13.50	-18.2	1008	384	-624
AYK10 Converter PS	247	244	174.9	•	6.32	6.35	+ .03	138	138	•
OR89C Multiple PS (PP-7197AA)	2365	2155.2	1961	209.8	19.46	10.76	- 8.70	273.5	178.3	- 95.2

(0) 400 Hz Configuration (N) 270 Vdc Configuration

TABLE 1-5. AVIONICS POWER SUPPLY WEIGHT SUMMARY

Avionics System Components	Avionics System Power Supply Weights-Lbs					
Description	400 Hz Power Supplies - Air Cycle ECS Air Cold Plate Cooled - Baseline S-3A	270 Vdc Power Supplies - Air Cycle ECS Air Cold Plate Cooled - (Configuration 1)	270 Vdc Power Supplies Vapor Cycle ECS Vapor Expansion Cold Plate Cooled (Configuration 2)			
Avionics Power Supplies	846.7	578.6	573.5			
Total	846.7	578.6	573.5			
△From Baseline S-3A	0	-268.1	-273.2			

1.2.2.2 Electric Power System Weight Changes

The avionics connected load in the baseline S-3A is 26.783 kW. From improved 270 Vdc power supply efficiencies, the connected load is reduced to 21.999 kW in System Configuration 2. Although theoretically there is further reduction at the lower operating temperatures in System Configuration 3, the same reduction was assumed. S-3A mission operating experience indicates a utilization factor of 0.656, i.e., the ratio between total connected load and mission average (continuous) load, thus, resulting in a 3.138 kW reduction in mission average load. A detailed analysis of electric power system weight changes is given in Table 1-6. These values are based on the following criteria:

- Only that portion of the electric power system related to avionic power supply load changes is affected.
- Only that portion of the electric power system related to avionics power generation and distribution at the bus is changed from 115/200V, 400 Hz to 270 Vdc.
- A full performance mission can be completed with one generator inoperative, per SD-24K.
- The baseline system percentage generator reserve capacity is maintained.
- . The baseline system generator per unit power/weight ratio is maintained.

TABLE 1-6. ELECTRIC POWER SYSTEM WEIGHT SUMMARY

Power System Components	Power S	ystem Component Weig	hts - Lbs
Element No Description	400 Hz Power Supplies - Air Cycle ECS Air Cold Plate Cooled - Baseline S-3A 75 KVA Generator Rating	270 Vdc Power Supplies - Air Cycle ECS Air Cold Plate Cooled - (Configuration 2) 70 KVA Generator Rating	270 Vdc Power Supplies - Vapor Cycle ECS Vapor Expansion Cold Plate Cooled (Configuration 3) 94 KVA Generator Rating
05 - Generators	178,8	166.9	225.1
07 - Gen Oil Cooling	34.2	31.9	43.1
08 - APU Generator	20.3	20.1	20.1
11 - Battery	1.5	1.5	1.5
12 - Battery Container	.5	.5	.5
17 - Transformer/Rect	24.3	23.2	23.2
22 - Transformers	6.5	6.5	6.5
23 - Power Diodes	3.2	3.2	3.2
25 - Generator Control	11.6	10.8	14.6
26 - Cutouts and Voltage Reg	2.4	2.3	2.3
28 - Switches, Rheostats	108.1	1 118.7	① 149.4
29 - Circuit Bkrs and Fuses	23.5	① 25.8	① 149.4 ① 32.5
30 - Junct, Fuse, Dist Boxes	21.2	16.1	20.2
31 - Receptacles and Connectors	92.1	67.6	85.1
32 - Relays	43.0	② 42.0	② 52.9
33 - Wiring	122.5	93.0	117.0
34 - Conduit	10.6	9.8	9.8
35 - Ext Power System	4.6	4.3	5.8
37 - Lights, Interior	25.3	25.3	25.3
38 - Lights, Exterior	18.6	18.6	18.6
41 - Signal Devices, Lights	18.3	18.3	18.3
46 - Equip Supports, Wing	13.7	13.6	17.1
47 - Equip Supports, Tail	.6	.6	.6
48 - Equip Supports, Body	42.8	32.5	40.9
49 - Equip Supports, Nacelle	3.2	3.2	4.0
Total	831.4	756.3	937.6
△ From Baseline S-3A	0	-75.1	+106.2

¹ Weight Factor of Functionally Equivalent 270 Vdc Device = 2.9

² Weight Factor of Functionally Equivalent 270 Vdc Device = 1.8

1.2.2.3 Environmental Control System Weight Changes

Because a large percentage of avionic cooling in the baseline and Configuration 2 aircraft systems is provided by cabin overboard air, a reduction of 11.8 percent only in the theoretically required ECS design cooling capacity to maintain the same temperature rise in the avionic power supplies was obtained in the Configuration 2 aircraft as the result of reduced 270 Vdc power supply heat dissipation. The 11.8 percent reduction in Required ECS design cooling capacity corresponds to a change from 25.651 kW to 20.867 kW total avionic system dissipation on the basis of maximum avionic utilization (utilization factor = 1.0) in System Configuration 2.

In the optimized S-3A Configuration 3 System, the change in total avionic system maximum utilization dissipation is the same, but because of the use of a vapor cycle ECS and vapor expansion avionic power supply cold plate cooling, the weight of the ECS system is significantly reduced. The effects of these changes on ECS weight are shown in Table 1-7.

1.2.2.4 Engine Performance

The reduction in engine compressor bleed extraction (11.8 percent) and the reduction in generator power extraction (9.5 percent) associated with the use of 270 Vdc power supplies in the optimized S-3A, Configuration 2 results in an improvement in engine specific fuel consumption (SFC) of 0.6 percent. Although the generator power extraction in the optimized S-3A, Configuration 3 increases as a result of the use of an electrically driven vapor cycle ECS, engine compressor bleed air extraction is greatly reduced, the net effect being an SFC improvement of 3.4 percent. The reduced fuel consumption is reflected in aircraft design gross takeoff weight (GTOW), mission performance, and the effects on LCC are specifically identified in Figure 1-3.

1.2.2.5 Aircraft Design Takeoff Gross Weight (DGTOW)

The cascading effects of changes in the S-3A avionic system power supplies as the result of operating from a 270 Vdc power source were resolved in terms of fixed weight changes within each affected aircraft system, i.e., the avionics, ECS, and electric power systems. From previous work, the weight

TABLE 1-7. ECS COOLING SUBSYSTEM WEIGHT SUMMARY

ECS Components	Environmental Co	ntrol System Compon	ent Weights - Lbs
Description	400 Hz Power Supplies - Air Cycle ECS Air Cold Plate Cooled - Baseline S-3A	270 Vdc Power Supplies - Air Cycle ECS Air Cold Plate Cooled - (Configuration 2)	270 Vdc Power Supplies - Vapor Cycle ECS Vapor Expansion Cold Plate Cooled (Configuration 3)
Cooling Components -	307.6	271.3	214.6
Compressors Ht. Exch/Condensers Turbines Evaporators Fans Water Separators Valves Plumbing Supports			
Ducting Components - Ducts Insulation Supports	326.3	306,4	101.3
Scoops Valves Gaspers Controls Ground Connections	57.5	57.5	57.5
Total	① 691.4	635.2	373.4
△From Baseline S-3A	0	-56.2	-318.0

① Represents cooling portion of total S-3A ECS only.

Total S-3A ECS weight including cabin pressurization,

ventilation, heating, and anti-teing components is 956.8 lbs.

coefficients of these aircraft systems in relation to the gross weight of the baseline aircraft performing the specified mission were known. By scaling the fixed weight components of the aircraft according to their coefficients over a 1000 pound range, a weight growth factor curve valid for the range of anticipated fixed weight changes was derived. This curve, shown in Figure 1-2 is applicable only in the process of ascertaining the effect of fixed weight changes (as for the aircraft systems analyzed) on gross aircraft weight for an aircraft during its design phase in which design parameters can be varied. The aircraft referred to as optimized S-3A aircraft in this summary are complete aircraft which have been hypothetically scaled down in size and weight to take advantage of system weight changes and improvements in engine performance while performing the specified S-3A baseline mission. Weight growth factor in relation to changes in payload or fixed weight in an existing aircraft is not applicable. The weight growth factor in optimized S-3A aircraft Configurations 1 and 2 was established at 3.60. The impact of 270 Vdc avionic power supplies on DGTOW is shown in Table 1-8.

1.2.2.6 Life Cycle Cost

Aircraft weight savings, fuel savings, and avionic power supply reliability improvements obtained through the application of 270 Vdc system technology have been previously identified in units peculiar to each, i.e., fixed weight pounds, pounds per mission, mean time between failures (MTBF) hours, etc. Comparison of unlike units is not possible except through a common parameter in which all units can be mutually expressed. The parameter selected for final evaluation of the impact of 270 Vdc acionic power supplies was LCC.

Projected cost savings of an optimized S-3A aircraft and an optimized V-STOL type aircraft making use of this technology, along with improved avionic cooling methods are graphically displayed in Figure 1-3. The baselines in Figure 1-3 represent the LCC of the two aircraft with present technology subsystems. Incremental cost savings per aircraft identified in terms of airframe, fuel usage, power supply maintenance and repair, and subsystems equipment are shown for three configurations analyzed.

Values used in this LCC analysis are given in Table 1-9.

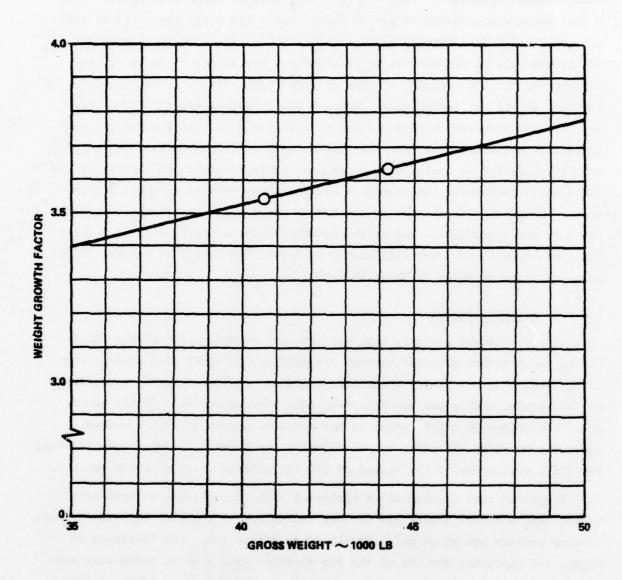
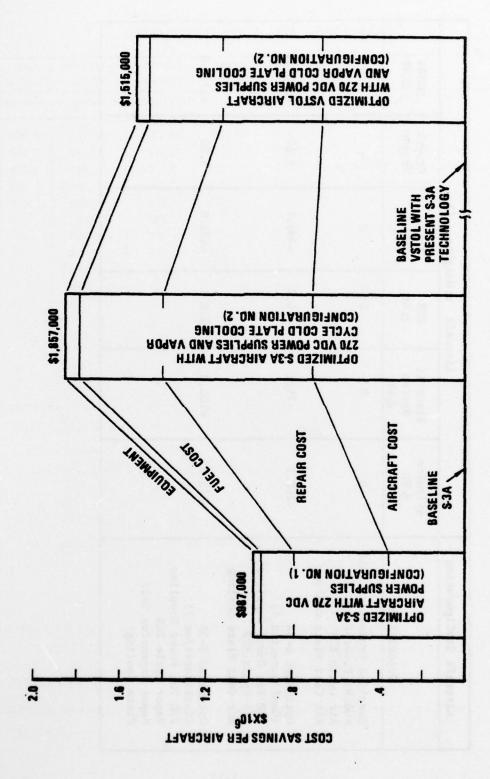


Figure 1-2. Weight Growth Factor versus Gross Weight

TABLE 1-8. OPTIMIZED S-3A DESIGN GTOW WEIGHT SUMMARY

Aircraft Configuration		Aire	Aircraft AWeights - Lh	ights - Lb		
Description	Avionics <u>A</u> Wt	Electric System AWt	ECS A Wt	Total	Growth Factor	DGTOW A We
Baseline Production S-3A 400 Hz Power Supplies Air Cycle ECS Air Cold Plate Cooling	0	0	0	0	ı	0
Optimized S-3A (Configuration 1) 270 Vdc Power Supplies Air Cycle ECS Air Cold Plate Cooling	-268.1	-75.1	-56.2	-399,4	3.60	-1437.8
Optimized S-3A (Configuration 2) 270 Vdc Power Supplies Vapor Cycle ECS Vapor Expansion Cold Plate Cooling	-273.2	+106.2	-318.0	485.0	3.60	-1746.0



1-16

Figure 1-3. Aircraft Life Cycle Cost Savings From Application of New Technology

TABLE 1-9. LIFE CYCLE COST INPUTS

	Securopoles (models)	PRESENT S-3A	270 VDC PS	VAPOR COOLING	BASELINE VSTOL	OPT.
Ca	POWER SUPPLY COST (\$)		ASSU	MED CONST	ANT-	
Ce	ELECT. SYS. COST (\$)	-	ASSU	MED CONST.	ANT	-
C.	ECS COST (\$)	167,913	154,305	90,639	137,781	74,358
He	A/C LIFE (HRS)	13,500	13,500	13,500	10,800	10,800
C _m	COST/MAINT. ACTION (\$)	2,215	2,215	2,215	2,215	2,215
F	GROWTH FACTOR	3.6	3.6	3.6	3.8	3.8
Wa	PWR. SUPPLY LBS.	847	579	574	696	475
w.	ECS LBS.	691	635	373	567	306
Wf	FUEL LBS.	1,060	990	653	796	516
C _p	\$/LB. STOW	300	300	300	352	352
F	FUEL FRACTION	0.27	0.27	0.27	0.19	0.19
C _f	\$/LB. FUEL	0.15	0.15	0.15	0.15	0.15
He	HRS./FLIGHT	6.57	6.57	6.57	3.8	3.8
MTBF	MTBMA X 4	69	141	345	84	421
Wo	ELECT. SYS. LBS.	831	756	938	682	769

1.2.3 Power Supply Analysis Results

The results of the analysis performed on the seven selected subsystems showed a reduction in power supply power dissipation of 2386.4 watts and a weight reduction of 162.6 pounds. Parametrically extending these values across the remaining subsystems gave a total decrease of 4008 watts and 268.1 pounds.

Similar improvements were found in power supply MTBF and MTBMA. The MTBF increased from 276 hours to 563 and 69 to 141 hours for MTBMA. As a result, maintenance support costs are dramatically reduced.

1.3 CONCLUSIONS

The following conclusions resulted from the 270 Vdc vs 115/200V, 400 Hz primary aircraft avionic subsystem analysis:

- 1. Power supply efficiency can be increased an average of 14 percent.
- 2. Electrical power requirements on an S-3A avionic suite can be reduced by more than 4000 watts.

- 3. Power supply weight can be reduced by more than 250 pounds.
- 4. MTBF and MTBMA can be increased 278 and 72 hours respectively.
- 5. ECS system weight can be reduced 53 pounds.
- 6. Aircraft electrical power system weight can be reduced 75.1 pounds.
- 7. Aircraft GTOW can be reduced 1437.8 pounds
- 8. Cost of ownership or LCC can be reduced to more than \$1,800,000 per aircraft.

In general, the 270 Vdc primary aircraft electrical system will have dramatic positive effects on reliability, maintainability, and aircraft support costs. Higher reliability means fewer maintenance actions, standardization of power supply designs reduces initial design costs and spares support costs, and lighter, smaller ECS and electrical generator systems reduce aircraft weight and fuel consumption.

SECTION 2

ANALYSES

The 270 Vdc impact study was restricted to the evaluation of the impact of 270 Vdc primary aircraft power and avionic power supplies used to develop secondary avionic dc power as opposed to standard 115/200V, 400 Hz aircraft power currently used on naval aircraft. It included secondary impacts on the ECS, electrical system, engine performance, mission performance and LCC. The analysis was performed in the order shown in Figure 2-1.

The baseline aircraft selected for this analysis is Lot VII Production S-3A, Navy Serial No. 160567, as of 15 November 1976, for which comprehensive weight and performance data was assembled. It is identified in Table 2-1 as BASELINE S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D." The mission shown corresponds to a specification mission for which the S-3A was originally designed and is maintained as a constant in this analysis. The avionics suite in the baseline S-3A is air cold plate-cooled by 80°F cabin air and by ambient (103°F maximum) forced air. Cooling of the cabin air is provided by an air cycle environmental control system (ECS) obtaining its input from engine compressor bleed air and auxiliary power unit (APU) air.

2.1 AVIONIC POWER SUPPLY ANALYSIS

Avionic subsystem power supplies were analyzed to determine the effect of replacing the standard 115/200V, 400 Hz/28 Vdc primary aircraft power sources with a 270 Vdc primary power source. The power supply study first determined the input/output characteristics of existing power supplies (input voltage/power, power supply dissipation/efficiency, output voltage/power, weight, and volume). Once the parameters had been established new switched mode regulators were designed to satisfy the output load requirements previously established and to comply with MIL-STD-704. (An interesting note is that

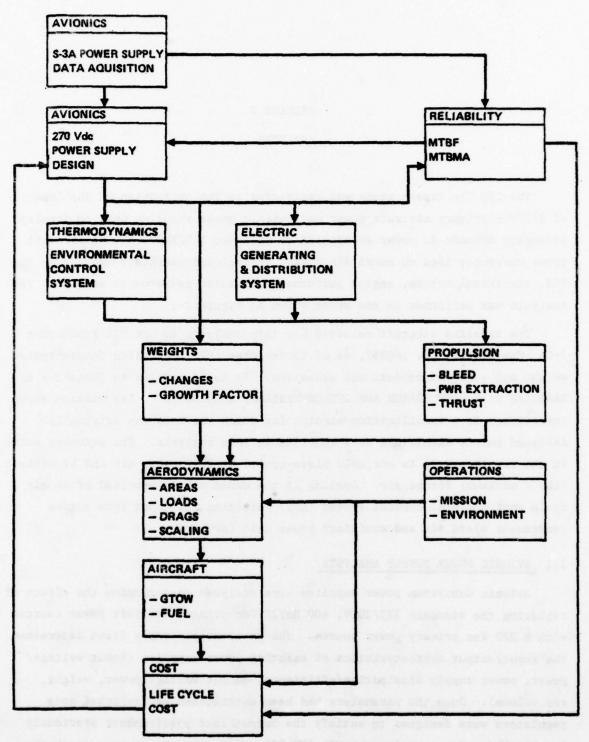
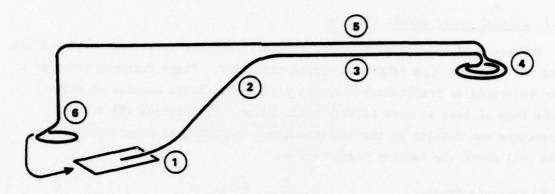


Figure 2-1. Analysis Flow Diagram

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TABLE 2-1. BASELINE S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D" (SPECIFICATION AIRCRAFT)



	Mission Segment	Init .Wt (Lbs)	Avg Speed (KTS)	Init Alt (Feet)	Seg Time (Hrs)	Seg Fuel (Lbs)	Gnd Dist (N.M.)
1.	Warm-Up & Takeoff	44,286	-	0	0.08	460	-
2.	Climb	43,826	220	0	0.32	1149	99
3.	Cruise Out at Optimum Altitude	42,677	355	36,100	0.73	1292	257
4.	Loiter on Station	41,388	370	38,000 to 40,000	4.5	7624	0
5.	Cruise Back at Optimum Altitude	33,760	356	40,000	1.02	1464	356
6.	Reserve Loiter	32,296	160	0	0.33	496	-
	5% Initial Fuel Reserve	31,800	31.21.012 S	CONFINE		657	16 a
	Totals: Mission Time (Items 2 through 5)						7 Hr
	Mission F	uel (Items	1 throug	h 5)		11,98	9 Lb
	Fuel Load					13,14	2 Lb
	Radius of	Operation				35	6 NM

many of the 115/200V, 400 Hz power supplies analyzed were not required to comply with MIL-STD-704, therefore the switched mode regulators provide more capability than the existing design.)

2.1.1 General Power Supply Problem

Avionic subsystem power supplies typically exhibit relatively high failure rates, much higher than other electronic circuitry. These failures can normally be traced to inefficient circuits dissipating large amounts of power in the form of heat in a relatively small space. This raises the ambient temperature and results in the semiconductors operating at junction temperatures well above the desired design value.

2.1.2 Aircraft Impact

To determine the full impact on the S-3A aircraft of operating the avionics systems power supplies from 270 Vdc source in lieu of a 115/200V 400 Hz source, the following items were analyzed:

- · Power supply weight
- · Power supply volume
- Power supply efficiency
- · Power supply reliability
- · Aircraft electric system weight
- · Environmental control system (ECS) capacity and weight
- Aircraft propulsion performance
- Aircraft mission fuel usage
- · Aircraft design gross takeoff weight (DGTOW)
- Aircraft cost-of-ownership

2.1.3 Solutions Offered by 270 Vdc Power System

With the advent of 270 Vdc primary aircraft power, the highly efficient switched mode regulator power supply becomes a viable alternative to the standard series pass regulators currently in common use. They offer higher efficiencies, lower weight, and increased reliability. In addition, they also offer more opportunity for commonality and standardization.

Higher efficiency reduces the load on aircraft primary power and ECS systems, reduces avionic hardware weight, GTOW, and fuel consumption, improves mission performance by increasing flight time, and significantly reduces LCC.

2.1.4 Analysis Methodology

The power supply study began by selecting a statistically acceptable representative group of avionic subsystems for detailed analysis, the results of which would be used to parametrically evaluate the remaining avionic subsystems. (A statistically valid sample would be that number of subsystems whose total power consumption equals or is greater than root-mean-square (RMS) value of the total avionic system's power consumption.)

Power flow diagrams of the selected subsystems were then constructed, accounting for the total power consumed by each in terms of power supply inputs, outputs, losses, and user electronic circuit consumption.

Each subsystem was analyzed to identify discrete power supplies within the selected subsystems whose design, characteristics, and complexity vary widely, such as:

- · Transformer input, series pass regulated
- · Off-line rectifier input, series switched mode regulated
- Voltage multipliers
- Single and multiple voltage outputs
- Very low voltage (0-7V)
- Low voltage (7.01-15V)

- Intermediate voltage (15.01-85.0V)
- High voltage (85.01-500V)
- Very high voltage (1000-10,000V)
- · Air cooled
- Fluid immersed
- Modular
- · Distributed

Weights, volumes, power input, power output, efficiency, regulation, and EMI control characteristics of these selected power supplies were determined by laboratory measurement and/or manufacturer's data, where available.

These data, with the design criteria outlined below, were used by a power supply design subcontractor to establish the weights, volumes, efficiencies, and reliability predictions of power supplies operating from a nominal 270 Vdc source with the following characteristics:

- Output voltage characteristics: Normal operating voltage 250 to 280.
 Transient voltage envelope and rated performance within limits A and C of Figure 2-2.
- Maximum ripple: 12 volts peak to peak with frequency components within the limits of Figure 6, MIL-STD-704B.
- Cooling Configuration 1: Forced air at the rate of 6 lbs/min/kW power dissipated. Maximum inlet temperature 80°F. Exhaust temperature 120°F.
- Cooling Configuration 2: Conduction to infinite cold plate with interface maintained at 5°C (41°F).
- EMI control: Input/Output in accordance with MIL-STD-461A, Notice 3.
- Unit reliability: Improvement Goal 8:1 per CNO (OR) WSL-40

These data were then applied to the power supplies in each of the selected subsystems, and remaining subsystems to determine the individual and collective impacts on the avionic system. The results of this effort were then used to determine the impact on other aircraft systems and mission performance.

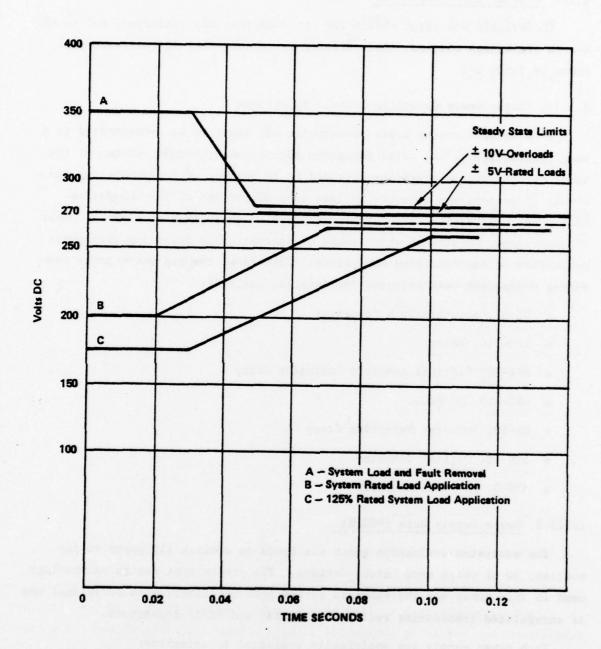


Figure 2-2. Power Supply Input Characteristics

2.1.5 S-3A Avionic Subsystems

The avionic subsystem chosen for this analysis was configured for an ASW Search and Attack mission. This avionic suite contained 38 subsystems, as shown in Table 2-2.

2.1.5.1 Major Power Consuming Avionic Subsystems

S-3A avionic system power consumption was found to be concentrated in a small percentage of the total subsystem population. Over 50 percent of the total avionic system power was consumed by 10 percent of the subsystems and almost 75 percent was consumed by less than 20 percent of the subsystems. This power consumption ratio permitted detailed evaluation of a small number of subsystems, results of which would be statistically valid for parametric evaluation of the remaining subsystems. Therefore, the top seven power consuming subsystems were selected for detailed analysis:

- OL-82, Acoustic Data Processor
- · APS-116, Radar
- ASA-82, Tactical Acoustic Indicator Group
- · ARC-153, HF Radio
- OR-89, Infrared Detecting Group
- AYK-10, Digital Computer
- AYN-5, Air Data Computer

2.1.5.2 Power Supply Data (400 Hz)

The subsystem evaluation group was found to contain lll power supply modules, 60 of which were unique designs. The predominant design methodology used in this group was the standard series pass regulator, with occasional use of unregulated transformer rectifier supplies and dc/dc converters.

Each power supply was empirically evaluated to determine:

- · Input voltage
- Input power (volt-amperes and watts)

TABLE 2-2. POWER CONSUMPTION, S-3A AVIONIC SUBSYSTEMS

System	Nom	VA Input	01	System	Nom	VA Input
0L-82	ADP	4688 VA	20.	ASN-107	AITRS	200 VA
. APS-116	Radar	4300 VA	21.	CV-2830	D/A Conv	200 VA
ASA-82	TDS	4200 VA	22.	ASQ-81	MAD Set	190 VA
ARC-153	HF Radto	3680 VA	23.	ARA-63	INS Landg	170 VA
OR-89	FLIR	2675 VA	24.	APN-200	NAV Radar	150 VA
AYK-10	GPDC	2500 VA	25.	ARS-2	SONO RCVF	120 VA
AYN-5A	AACS	1720 VA.	26.	APX-72	IFF XPNAR	120 VA
ASW-33	APCS	315 VA	27.	ASA-65	MAD Comp	110 VA
ARC-156	UHF Radio	700 VA	28.	0A-8770	VID Redr	100 VA +6 WDC
ASN-92	CAINS	700 VA	29.	TSEC/KY-28 8	KEY GEN	87 VA
0K-248	cc/ICS	685 VA	30.	TSEC/KY-40	KEY GEN	87 VA
67~10	R/S Conv.	630 VA	31.	ASA-84	INS	85 VA
ASQ-147	INCOS	555 VA	32.	CV-2881	MAD	85 VA
ALR-47	ESM	549 VA	33.	RD-348	DMTU	75 VA
ARN-84	TACAN	400 VA	34.	APN-201	RAAWS	72 VA
0D-59	FDIS	392 VA	35.	APN-202	BEACON	70 VA
APR-76	SRX	265 VA	.36.	ARN-83	LF ADF	61 VA
ASH-27A	ATR	285 VA	.37.	ASW-25	ACLS	60 VA
APX-76	IFF	200 VA	38.	ARA-50	UHF/DF	50 VA

- Output voltage(s)
- Output power
- · Percentage of regulation
- Output current
- · Power dissipated
- · Overall power supply efficiency
- · Unit weight
- · Unit volume.

The results of this evaluation are found in Tables 2-3 through 2-9. Where avionic hardware was not available for physical measurement, the latest published data was used.

The APS-116 hardware was not available for measurement, and published data lacked the detail and continuity necessary for this study. Numerous contracts with the GFE vendor did not improve this situation very much; therefore, the APS-116 was treated separately.

2.1.5.3 Power Supply Classification

The power supplies under study were grouped together according to their output voltage and power characteristics. Five voltage categories ranging from 0 to 10 kV and five power ranges from 0 to 1500 watts (Table 2-10) were used in the classification process. The results of this classification process are shown in Tables 2-11 through 2-17. (Multiple output power supplies may be rated in one or more categories.)

TABLE 2-3a

WEAPONS SUBSYSTEM: Acoustic Data Processor, OL-82A/AYS

WRA: CV-2882A/AYS, Signal Data Converter (WRA 1)

P/N: 1022401

POWER SUPPLY SRA: Fower Inverter +5/+38 (A31)

P/N: 1023782

INPUT VOLTAGE NUMMAX	PHASES	MPUT VA	MATTS	M ₃	WT	OUTPUT VOLTAGES	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
85/180 400 Hz	3	590	542.5	115	7.3	+5 +38 +19 +16	57.2 0.26 3.8 2.9	10 10 10 10	286 10 70.5 48.5	127.5

IMPUT FROM: Aircraft 400 Hs Power OUTPUT TO: CP-1140A (WRA5), SG-962A (WRA1), and CV-2882A (WRA1) Circuitry

TOTAL: 415.0 127.5 EFFICIENCY: 0.7650

OWER SUPPL		Positive						P/N: 1026390		-
+14.7/18 de		-	9.0	13	0.42	+12.0	0.52	10	6.2	2.8
MPUT FROM: UTPUT TO:	1023782 CV-2882A	(WRA1) C	ircuitry					TOTAL: EFFICIENCY:	6.2	2.8

+14.7/18	-	-	18.5	13	0.40	-12.0 -5.0	0.32 1.8	P/N: 1026389	3.8 9.0	5.7
	1023782 V-2882A	(WRAL) C1	routry					TOTAL: EFFICIENCY:	12.8 0.6908	5.7

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases

DC watts where applicable

MATTS_{IN} - WATTS_{OUT} - WATTS_{OISS}. (AVERAGE)

TABLE 2-3b

WEAPONS SUBSYSTEM: Acoustic Data Processor, OL-82A/AYS

WRA: CV-2882A, Signal Data Converter (WRA2)

P/N: 1022401

POWER SUPPLY SRA: Power Inverter

P/N: 1023782

INPUT VOLTAGE MIN/MAX	PHASES	A A INPUT VA	MATTS	VOL IN ³	WT L8	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	A A DISSIP. WATTS
85/180 400 Hz	3	590	542.5	115	7.3	+5 +38 +19 +16	57.2 0.26 3.8 2.9	10 10 10	286 10 70.5 48.5	127.5

INPUT FROM: Aircraft 400 Hz Power
OUTPUT TO: CP-1140A (WRA5), SG-962A (WRA3), and CV-2882A (WRA1) Circuitry

TOTAL: 415.0 127.5 EFFICIENCY: 0.7650

OWER SUPPL	T SHA:	T COLLEGE	reguzator	+12 (A)	"		T	/N: 1026390	1	
+14.7/18 dc	•	-	9.0	13	0.42	+12	0.52	10	6.2	2.8
	1002792		<u></u>	L					6.2	1

INPUT FROM: 1023782 OUTPUT TO: CV-2882A (WRA2) Circuitry TOTAL: 6.2 EFFICIENCY: 0.6889

+14.7/18 18.5 13 0.40 -12 0.32 10		
de -5 1.8	3.8	5.7

INPUT FROM: 1023782 OUTPUT TO: CV-2882A (WRA2) Circuitry TOTAL: 12.8 5.7 EFFICIENCY: 0.6908

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases

CC watts where applicable

WATTSIN - WATTSOUT = WATTSOUSS. (AVERAGE)

WEAPONS-SUBSYSTEM: Acoustic Data Processor, OL-82A/AYS

WRA: SG-962A, Signal Generator Spectrum Analyzer (WRA 3)

P/N: 1022403

POWER SUPPLY SRA: Power Inverter +5V (A38)

P/N: 1023771

INPUT VOLTAGE MIN/MAX	PHASES	M &	MAAA INPUT WATTS	VOL.	WT	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
85/180 400 Hz	3	619	568	115	7.4	+5	77.2	10	386	182
VPUT FROM:										

OUTPUT TO:

TOTAL: 386 182 EFFICIENCY: 0.6796

OWER SUPP	LY SRA:	Keep Aliv	e Power S	upply (A	40)		P	/N: 1023358		
85/180 400 Hz	3	133	122	14	1.22	+5 +12 -6	10.5 0.5 2.4	10	52.7 6 14.5	48.8
WPUT FROM:		/00 17 - 5	L				11			

INPUT FROM: Aircraft 400 Hz Power OUTPUT TO: SG-962 Circuitry

TOTAL: 73.2 48.8 EFFICIENCY: 0.6000

OWER SUPPLY	SRA:	Positive	Regulator	+15V (A	41)		P	/N: 1026390		
+17.4/21.3 de	•	-	20.5	IJ	0.42	+15	0.93	10	14	6.5

OUTPUT TO: SG-962A CIRCULERY

TOTAL: 14 6.5 EFFICIENCY: 0.6829

OWER SUPP	LY SRA:	Negative	Regulator	-15V (A	42)			P/N:1026389						
17.4/21.3 de	-	-	23	13	0.40	-15	0.99	10	15	8				
	CV-2887A SG-962A	(WRA1) Circuitry		_				TOTAL		8				

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases

DC watts where applicable

WATTSIN - WATTSOUT - WATTSDISS. (AVERAGE)

TABLE 2-3d S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: Acoustic Data Processor, OL-82A/AYS

WRA: CV-2883A Converter, Spectrum Analyzer (WRA4)

P/N: 1022404

POWER SUPPLY SRA: Power Inverter +5V (A38)

P/N: 1023771

		WATTS	VOLTAGE REGULATION	OUTPUT CURRENTS NOMINAL	VOLTAGES	LS	W3	WATTS	VA	PHASES	INPUT VOLTAGE MIN/MAX
85/180 3 613 562 96 6.18 +5 78.8 10 394	168	394	10	78.8	+5	6.18	96	562	613	3	

OUTPUT FROM: Aircraft 400 Hz Power OUTPUT TO: CV-2883A Circuitry

168

TOTAL: 394 EFFICIENCY: 0.7011

POWER SUPPLY	SRA:	Positive	Regulator	+15V (A		Р	/N: 1026390			
+17.4/21.3 de		-	20.5	13	0.42	+15	0.93	10	14	6.5

INPUT FROM: CV-2882A (WRA2)
OUTPUT TO: CV-2883A (WRA4) Circuitry

TOTAL: 14 EFFICIENCY: 0.6829 6.5

OWER SUPPLY	SRA:	Negative !	Regulator	-15V (A	42)		P	/N: 1026389		
+17.4/21.3 de		-	23	13	0.40	-15	0.99	10	15	8
								*****		Ļ

INPUT FROM: CV-2882A (WRA2)
OUTPUT TO: CV-2883A (WRA4) Circuitry

TOTAL: 15 EFFICIENCY: 0.6522

OWER SUPP	LY SRA:	Keep Alive	e Power S		P/N: 1023358					
85/180 400 Hz	3	133	122	14	1.22	+5 +12 -6	10.5 0.5 2.4	10	52.7 6 14.5	48.8
NPUT FROM:		400 Hz Pe	ower					TOTAL: EFFICIENCY:	73.2 0.6000	48.8

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at sverage output demand.

Sum of all phases
DC watts where applicable
WATTS IN - WATTSOUT - WATTSDISS. (AVERAGE)

TABLE 2-3e

WEAPONS SUBSYSTEM: Acoustic Data Processor, OL-82A/AYS

WRA: CP-1140A, Computer, Sonar Date (WRA5)

P/N: 1022409

POWER SUPPLY SRA: Power Inverter +5V (A42)

P/N: 1023771

INPUT VOLTAGE MIN/MAX	PHASES	A A IRPUT VA	AAA NOPUT WATTS	NOT NOT	WT	OUTPUT VOLTAGES	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	OISSIP.
85/180 400 Hz	. 3	582	534	115	7.4	+5	78	10	390	144

INPUT FROM: Aircraft Power OUTPUT TO: CP-1140A Circuitry

144

TOTAL: 390 EFFICIENCY: 0.7303

OWER SUPPLY	SRA:	Positive	Regulator	+17, +2			/N: 1026390			
+17.4/21.3 de		-	27	13	0.42	+17 +20	0.9	10	6.6	11.4

INPUT FROM: CV-2882A (WRA1) OUTPUT TO: CP-1140A CIrcuitry

TOTAL: 15.6 EFFICIENCY: 0.5778 11.4

POWER SUPPL	Y SRA:	Hegative	Regulator	-10V (A	45)		P	/N: 1026389		
+14.7/18 dc		-	21.0	13	0.40	-10	0.77	10	13.0	8.0

OUTPUT TO: CV-2992A (WHA1)
CUTPUT TO: CP-1140A Circuitry

TOTAL: 13.0 8.0 EFFICIENCY: 0.6191

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases
DC watts where applicable
WATTSIN - WATTSOUT - WATTSOISS. (AVERAGE)

TABLE 2-3f

WEAPONS SUBSYSTEM: Acoustic Data Processor, OL-82A/AYS

WRA: CP-1140A Computer, Sonar Data (WRA6)

P/N: 1022409

POWER SUPPLY SRA: Power Inverter +5V (A42)

P/N: 1023771

INPUT VOLTAGE MIN/MAX	PHASES	A A INPUT VA	MAAA INPUT WATTS	VOL IN ³	WT	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP WATTS
85/180 400 Hz	3	582	534	115	7.4	+5	78	10	390	144

INPUT FROM: Aircraft 400 Hz Power OUTPUT TO: CP-1140A Circuitry

TOTAL: 390 EFFICIENCY: 0.7303

POWER SUPPLY SRA: Positive Regulator +17, +20V (A44)

P/N: 1026390

±17.4/21.3	-	27	13	0.42	+17 +20	0.9	10	6.6	11.4

INPUT FROM: Power Inverter 1023782 (WRA2)
OUTPUT TO: CP-1140A (WRA6)

TOTAL: 15.6 EFFICIENCY: 0.5778

11.4

POWER SUPPLY SRA: Negative Regulator -10V (A45)

P/N: 1026389

+14.7/18 dc	-	21.0	13	0.40	-10	0.77	10	13.0	8.0

OUTPUT TO: CV-2882A (WRA2)
CP-1140A Circuitry

TOTAL: 13.0 8.0 EFFICIENCY: 0.6191

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases
DC watts where applicable
WAITSIN - WAITSOUT - WAITSGISS. (AVERAGE)

TABLE 2-3g

WEAPONS SUBSYSTEM: Acoustic Data Processor, OL-82A/AYS

WRA: PP-6671 Power Supply, Drum (WRA 11)

P/N: 621600-4

POWER SUPPLY SRA: PS No. 1

P/N:

INPUT VOLTAGE MIN/MAX	PHASES	A A INPUT	MATTS	VOL.	WT LB	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
85/160	3	396	341	700	24.35	+20 Vdc +12 Vdc + 5 Vdc - 5 Vdc 38 Vac			9.42 25.0 6.68 106.0 1.4	136.5

OUTPUT TO: Drum WRA

TOTAL: 204.5 EFFICIENCY: 0.5997

136.5

WER SUPPL	Y SRA:	PS No. 2					P/N:	
85/160	3	396	341	700	24.35	+20 Vdc +12 Vdc + 5 Vdc - 5 Vdc 38 Vac	9.42 25.0 6.68 106.0	136.5

INPUT FROM: Aircraft 400 Hz Power OUTPUT TO: Drum WRA

TOTAL: 204.5 136.5

Average at nominal input voltage
(115 volts phase to neutral, 28 Vdc,
or other power supply). At nominal
input frequency (400 Hz), and at
average output demand.

Sum of all phases

OC watts where applicable
WATTSIN - WATTSOUT = WATTSDISS. (AVERAGE)

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EMI SUPPRESSION

X MIL-STD-461A NOTICE:

OTHER:

TABLE 2-4a

S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: APS-116 Radar

WRA: T-1203, Transmitter

P/N: 719214

POWER SUPPLY SRA: Low Voltage Power Supply (3A1A7)

P/N: 715335-1

IMPUT VOLTAGE MM/MAX	PHASES	A A IMPUT VA	AAA INPUT WATTS	M2 AOF	WT	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTE	DISSIP.
115/200 400 Hz	3	270.1	231.3	33.7	2.57	-16.1 + 6.9 +54.5 -54.5 -22.5 - 2.9	0.05 15.0 0.01 0.01 2.5 2.0		0.805 103.5 0.545 0.545 56.25 5.80	63.86

INFUT FROM: Aircraft Power OUTPUT TO: T-1203 Circuitry TOTAL: 167.45 EFFICIENCY:0.7240

POWER SUPPL	Y SRA:	IV Power S	apply					P/N: 719214			
115/200 400 Hz	3	2893	2606	124.3	18.32	9200	0.252	Unregulated	2319	287	

INPUT FROM: Aircraft Power OUTPUT TO: T-1203 Circuitry TOTAL: 2319 287 EFFICIENCY: 0.8898

WER SUPP	LY SRA: 1	WI Ion Pur	ap P/S			P/N: 715383-1		
115 400 Hz	1	4.0	2.7	3 kw	0.0001	Unregulated	0.3	2.4

INPUT FROM: Aircraft Power OUTPUT TO: Ion Pump

Marrie William Philip Land 1

TOTAL: 0.3 2.4 EFFICIENCY: 0.1111

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases

DC watts where applicable

WATTSIN - WATTSOUT = WATTSOUSS. (AVERAGE)

TABLE 2-4b

WEAPONS SUBSYSTEM: APS-116 Radar

WRA: PF-6633, Power Supply/Programmer

P/N: 718364

POWER SUPPLY SRA: Unregulated Power Supply (A-13)

P/N: 718371

VOLTAGE MIN/MAX	PHASES	VA	WATTS	IN.3	WT LS	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP. WATTS
115/200 400 Hz	3	508	447	224	5.40			Unregulated	389.5	57.5

IMPUT FROM: Aircraft 400 Hz Power OUTPUT TO: 718403, 718374, External System

TOTAL: 389.5 EFFICIENCY: 0.8714

57.5

Low Voltage Regulator (A-9)
POWER SUPPLY SRA: Heat Sink Voltage Regulator (A-14)

	- OTTA, -		AOTCARE T	-darrent	(A-14)	*/14. /103/A	//18403	
+27 de +10 de	-	-	192	78	1.125		140.5	51.5
+15 dc +14 dc +36 de								

INPUT FROM: 718371 OUTPUT TO: PP-6633 Interval Circuitry

TOTAL: 140.5 EFFICIENCY: 0.7318 51.5

WEN SUPPL	T SHA:	SELAG VED	P.3. (A-	(3)			P/N: 71	.8372
115/200 400 Hz	3	546	480	224	5.9	+60 ac 26 ac	7.0 A 0.388	420 52.5 7.5

INPUT FROM: Aircraft Power OUTPUT TO: A-16 and A-17

TOTAL: 427.5 EFFICIENCY: 0.8906 427.5 52.5

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases
DC wacts where applicable
WATTSIN - WATTSOUT - WATTSDISS. (AVERAGE)

TABLE 2-4c saa weapons system avionics power supply analysis

WEADONE	SUBSYSTEM:	ADC_116	Padar
WEAPUND:	CH2121EM:	VE2-TTO	PROPE

WRA: CV-2852, Signal Data Converter Storer

P/N: 711451-9

POWER SUPPLY SRA: Transformer (6T1)

P/N: 711843

INPUT VOLTAGE MIN/MAX	PHASES	INPUT VA	MATTS	VOL.	WT LB	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
115/200 400 Hz	3	188	162		2.81	11/40 se 115 sc	2.452 0.7626		64 87.7	10.3
									151.7	10.3

INPUT FROM: Aircraft Power OUTPUT TO: 711657 and 711824 TOTAL: 151.7 EFFICIENCY: 0.9364

10.3

29

Y SRA:		P/N: 711658			
1	76	64	1.37	+15 dc +21 dc -85 dc	100
	1 1				

INPUT FROM: 711843 OUTPUT TO: 711657 and CV-2852 Circuitry

TOTAL: 35 EFFICIENCY: 0.5469

21 5 9

115	1	103	87.7	1.12	+28 +40 + 6.3 - 5	35 5 7 3	37.

INPUT FROM: 711843 OUTPUT TO: 711657 and CV-2852 Circuitry TOTAL: 50 37.7 EFFICIENCY: 0.5701

OWER SUP	PLY SRA: High	Voltage Power Suppl	P/N: 711657			
-85 +15 +28	Library Ball	1.5 2.0 35.0	2.52	200 TO 100	23	15.5

OUTPUT TO: CV-2852 Circuitry

TOTAL: 23 15.5 EFFICIENCY: 0.5974

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases

DC watts where applicable

ATTS_{IN} - WAITS_{OUT} - WAITS_{DISS}. (AVERAGE)

TABLE 2-4d

S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: APS-116 Radar

WRA: C-8788, Radar Set Control

P/N: 71146-5

POWER SUPPLY SRA: Power Supply (7 psi)

P/N: 711741

INPUT VOLTAGE MIN/MAX	PHASES	INPUT VA	MATTS	VOL IN ³	WT	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
115/200 400 Hz	3	199	167			+5	21.6		108	59

INPUT FROM: Aircraft Power OUTPUT TO: C-8788

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TOTAL: 108 EFFICIENCY: 0.6467

59

Average at nominal input voltage
(115 volts phase to neutral, 28 Vdc,
or other power supply). At nominal
input frequency (400 Hz), and at
average output demand.

Sum of all phases

DC watts where applicable

WATTSIN - WATTSOUT - WATTSDISS. (AVERAGE)

TABLE 2-5a S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: Tactical Acoustic Indicator Group, ASA-82

WRA: Pilot Display, IP-1051/ASA-82

P/N: 231502-924

POWER SUPPLY SRA: Transformer

P/N: 226686-000

INPUT VOLTAGE MIN/MAX	PHASES	INPUT VA	MATTS	VOL IN ³	WT	OUTPUT VOLTAGES	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
115/200	3	629	437	39.4	5.5	20/105 ac 21 ac 10/107 ac 57 ac	0.722 2.52 1.02 4.65	None	43.3 52.9 56.3 265.3	19.2

INPUT FROM: Aircraft Power (Laft Buss)
OUTPUT TO: 232011-924, 232477-924,
232478-924, 232555-924

TOTAL: 417.8 EFFICIENCY: 0.9561 19.2

POWER SUPPLY SRA: VR1 P/N: 232555-924 4.5/89 306.9 265.3 14.7 0.780 -27 6.289 10 169.8 95.5

INPUT FROM: 226292-000 OUTPUT TO: IP-1051 Circuitry

TOTAL: 169.8 95.5 EFFICIENCY: 0.6400

POWER SUPPL'	Y SRA:	VR2				P/N: 232477-924					
15.7/33.4 16.0/32.0	3	60.9	52.9	14.7	0.700	+15	0.947	10	14.2		

INPUT FROM: 226686-000 OUTPUT TO: IP-1051 Circuitry

TOTAL: 28.4 EFFICIENCY: 0.5369 24.5

OWER SUPPLY	SRA:	VR3				P/N: 232478-924						
8.0/15.9 83.8/0.167	3	64.7	56.3	14.7	0.750	+5 -85	1.2	10	3.8 22.6	29.9		

OUTPUT TO: IP-1051 Circuitry

TOTAL: 26.4 EFFICIENCY: 0.4689 29.9

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases
DC watts where applicable
WAITSIN - WAITSOUT - WAITSDISS. (AVERAGE)

TABLE 2-5a (Continued)

S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: Tactical Acoustic Indicator Group, ASA-82

WRA: Pilot Display, IP-1051/ASA-82

P/N: 231502-924

POWER SUPPLY SRA: VR4

P/N: 232011-924

INPUT VOLTAGE MIN/MAX	PHASES	A A	MATTS	VOL IN ³	WT LB	OUTPUT VOLTAGES	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
82.3/164 15.2/30.4	3	49.7	43.3	14.7	0.650	+85	0.357	10	30.3	13.0

OUTPUT FROM: 226686-000 OUTPUT TO: IP-1051 Circuitry

TOTAL: 30.3 13.0 EFFICIENCY: 0.6998

INPUT FROM: VR2 and VR4 OUTPUT TO: IP-1051 Circuitry TOTAL: 10.1 13.3 EFFICIENCY: 0.4316

WEAPONS SUBSYSTEM: Tactical Acoustic Indicator Group, ASA-82

WRA: AUX Readout Unit, IP-1052/ASA-82

P/N: 231560-924

POWER SUPPLY SRA: Transformer

P/N: 226292-000

INPUT VOLTAGE MIN/MAX	PHASES	INPUT VA	MATTS	VOL IN ³	WT LB	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
115/200 400	3	306	263	41.95	5.75	33/50 sc 17.6 sc 10/80 sc 13/77 sc 30 sc	0.971 3.046 0.769 1.589 1.527	None	40.3 53.6 34.6 71.5 45.8	17.2

INPUT FROM: Aircraft Power OUTPUT TO: 232482-913, 232483-917, 232484-909, 232485-909 and 232551-924

TOTAL: 245.8 EFFICIENCY: 0.9346 17.2

POWER SU	PPLY	SRA:	VR5
			_

OWEN SOFF	LI SHA:	VKS				F/N. 232334-924					
24/48	3	53.5	45.8	14.7	0.468	-22	1.332	10	29.3	16.5	

OUTPUT FROM: 226292-000 OUTPUT TO: IP-1052 Circuitry

TOTAL: 29.3 EFFICIENCY: 0.6397 29.3 16.5

OMEH SOLL	LY SHA: V	R4				P/N: 232485-909						
60/120 10/20	3 3	82.8	71.5	14.7	0.750	+85 -27	0.26	10 Unregulated	22.1 39	10.4		

INPUT FROM: OUTPUT TO:

TOTAL: 61.1 EFFICIENCY: 0.8545 61.1 10.4

POWER	SUPPLY	SRA.	UP 2
CHEL	301.61	JIM.	AKO

OWEN SOFFE	i Jna.	VKJ			7/14. 232464-909					
7.2/14.0 62/124	3	40.5	34.6	14.7	0.625	+5.0 -85.0	1.6	10	8.0 4.6	22

INPUT FROM: 226292-000 OUTPUT TO: IP-1052 Circuitry

TOTAL: EFFICIENCY: 0.3642

Average at nominal input voltage (II5 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases
DC wacts where applicable
AATTSIN - AATTSOUT - WATTSOISS. (AVERAGE)

TABLE 2-5b (Continued)

S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: Tactical Acoustic Indicator Group, ASA-82

WRA: AUX Readout Unit, IP-1052/ASA-82

P/N: 231560-924

POWER SUPPLY SRA: VR2

P/N: 232483-917

IMPUT VOLTAGE MIN/MAX	PHASES	A A	MATTS	VOL.	WT LB	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP. WATTS
13.8/27	3 3	62.5	53.6	14.7	0.690	+15 -15	2.0	10	19.1	24.9

OUTPUT TO: 1P-1052 Circuitry

TOTAL: 28.7 24.9 EFFICIENCY: 0.5355

OWER SUPPLY	SRA:	VR1			P/N: 232482-913						
25.7/51.4 39.0/78.0	3	47.1	40.3	14.7	0.718	+50 -28	0.37	10	18.5	14.7	

INPUT FROM: 226292-000 OUTPUT TO: IP-1052 Circuitry

TOTAL: 25.6 14.7 EFFICIENCY: 0.6352

OWER SUPP	LY SRA:	High Volts	gs Power	Supply			P/	N: 226179-00	00	
+85 vdc +15 vdc -15 vdc	-	-	22.1 0.9 0.4	16	2.25	10 Kv (580 vdc)	0.001 (NEGL)		10.1	13.3

INPUT FROM: OUTPUT TO: TOTAL: 10.1 13.3 EFFICIENCY: 0.4316

WEAPONS SUBSYSTEM: Tactical Acoustic Indicator Group, ASA-82

WRA: Co-Pilot Display, IP-1053/ASA-82

P/N: 231503-924

POWER SUPPLY SRA: VR1

P/N: 232577-924

INFUT VOLTAGE MIN/MAX	PHASES	INPUT VA	MAAA INPUT WATTS	VOL IN ³	WT LB	OUTPUT VOLTAGES	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
44.5/89.0 25.6/51.3	3	351	310	14.7	1.062	-85 -29.5	0.06 7.56	10	5.1 223	81.9

INPUT FROM: 226685-000 OUTPUT TO: IP-1053 Circuitry TOTAL: 228.1 81.9 EFFICIENCY: 0.7358

OUTPUT FROM: 226685-000 OUTPUT TO: IP-1053 Circuitry TOTAL: 51.0 44.3 EFFICIENCY: 0.5352

OWER SUPP	LY SRA:	VR3	, ,		P/N: 232480-924					
8/15.9 838/167	3	43	37.8	14.7	0.800	+5 -85	1.58	10	7.9	23.5

INPUT FROM: 226685-000 OUTPUT TO: IP-1053 Circuitry

TOTAL: 14.3 23.5 EFFICIENCY: 0.3783

OWER SUPPLY	SRA:	VR4	P/N: 232481-924							
82.3/164 15.2/30.4	3	94	81.3	14.7	0.812	+85		10	54.8	26.5

OUTPUT TO: 19-1053 Circuitry

TOTAL: 54.8 26.5 EFFICIENCY: 0.6741

Sum of all phases

DC watts where applicable

WATTS_{IN} - WATTS_{OUT} - WATTS_{DISS}. (AVERAGE)

Average at nominal input voltage
(115 volts phase to neutral, 28 Vdc,
or other power supply). At nominal
input frequency (400 Hz), and at
average output demand.

TABLE 2-5c (Continued)

S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: Tactical Acoustic Indicator Group, ASA-82

WRA: Copilot Display, IP-1053/ASA-82

P/N: 231503-924

POWER SUPPLY SRA: High Voltage Power Supply

P/N: 226179-000

INPUT VOLTAGE MIN/MAX	PHASES	A A INSPUT VA	MATTS	VOL.	WIT LS	OUTPUT VOLTAGES	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
+85 de +15 de -15 de			22.1 0.9 0.4	16	2.250	10 kV (580 dc)	0.001 (MEGL)		10.1	13.3

INPUT FROM: 232479-924 and 232481-924 OUTPUT TO: IP-1053 Circuitry

13.3

TOTAL: 10.1 EFFICIENCY: 0.4316

POWER SUPPL	Y SRA: 1	rensforme					P/N: 226685-000	
115/200	3	632	552	41.95	5.75	20/105 vac 20.5/21.5 vac 10.2/107 vac 33/57 vac	81.3 95.3 37.8 310.0	27.6

INPUT FROM: Aircraft 400 Hz Fower OUTPUT TO: 232577-924, 232480-924, 232479-924, and 232481-924

TOTAL: 524.4 27.6 EFFICIENCY: 0.9500

TABLE 2-5d S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: Tactical Acoustic Indicator Group, ASA-82

WRA: TACCO/SENSO Displays, IP-1054/ASA-82

P/N: 231504-924

POWER SUPPLY SRA: VR1

P/N: 232577-924

INPUT VOLTAGE MINAMAX	PHASES	A A	AAA IMPUT WATTS	VOL IN ³	WT LB	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP. WATTS
44.5/89 25.6/51	3	373	324.4	14.7	1.062	-85 -29.5	0.064 7.895	10	5.4 232.9	86.1

INPUT FROM: 226685-000 OUTPUT TO: IP-1054 Circuitry

86.1

TOTAL: 238.3 EFFICIENCY: 0.7346

OWER SUPPLY	SRA:	VR2				P/	N: 232479-92	4		
16.7/33.4 16.0/31.8	3	114	99.6	14.7	0.812	+15 -15	1.973 1.58	10	29.6 23.7	46.3

INPUT FROM: 226685-000 OUTPUT TO: IP-1054 Circuitry

TOTAL: 53.3 46.3 EFFICIENCY: 0.5351

OWER SUPPL	Y SRA: V	/R.3			P/N: 232480-924					
8/15.9 83.8/167	3	.45	39.5	14.7	0.300	+5 -85	1.66	10	8.3	24.5

INPUT FROM: 226685-000 OUTPUT TO: IP-1054 Circuitry

TOTAL: 15 EFFICIENCY: 0.3798 24.5

OWER SUPPLY	SRA:	7R4	P/	N: 232481-92	4					
82.3/164 15.2/30.4	3	98	84.9	14.7	0.812	+85 .	0.853	10	57.2	27.7

INPUT FROM: 226685-000 OUTPUT TO: IP-1054 Circuitry

TOTAL: 57.2 27.7 EFFICIENCY: 0.6737

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases

DC watts where applicable

MATTS_{IN} ~ WATTS_{OUT} = WATTS_{DISS}. (AVERAGE)

TABLE 2-5d (Continued)

S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: Tactical Acoustic Indicator Group, ASA-82

WRA: TACCO/SENSO Displays, IP-1054/ASA-82

P/N: 231504-924

POWER SUPPLY SRA: High Voltage Power Supply

P/N: 226179-000

INPUT VOLTAGE MIN/MAX	PHASES	A A	MATTE	M ₂	WT	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	A A DISSIP. WATTS
+85vdc +15vdc -15vdc			22.1 0.9 0.4	16	2.250	10 kV (580Vde)	0.001 (MEGL)	:	10.1	13.3

INPUT FROM: 232479-924 and 232481-924 OUTPUT TO: IP-1054 Circuitry

13.3

TOTAL: 10.1 EFFICIENCY: 0.4316

POWER SUPP	LY SRA:	Transform	er				P/	N: 226685-000		
115/200	3	661	577	41.95	5.75	33/57 vac 10.2/107 vac 20.5/21.5 va vac 20/105 vac	7.21 0.67 4.74 1.36		324.4 39.5 99.6 84.9	28.6
NPUT FROM:		400 Hz Po		2479-924	-4 222	141-024		TOTAL:	584.4	28.6

INPUT FROM: Aircraft 400 Hz Power OUTPUT TO: 232577-924, 232480-924, 232479-924, and 232481-924

TOTAL: 584.4 EFFICIENCY: 0.9504

TABLE 2-5e s-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: Tactical Acoustic Indicator Group, ASA-82

WRA: DGU, CV-2806/ASA-82

P/N: 231507-924

POWER SUPPLY SRA: VR1, VR4, VR7, and VR10

P/N: 231909-924

INPUT VOLTAGE MIN/MAX	PHASES	A A	AAA INPUT WATTS	NOT NOT	WT LB	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
13.6/17	3	85	74.1	12.4	0.562	+15 dc	2.547	10	38.2	35.9

INPUT FROM: Transformer on CV-2806 Main Frame OUTPUT TO: CV-2806 Circuitry TOTAL: 38.2 35.9 EFFICIENCY: 0.5155

POWER SUPPLY SRA: VR2, VR5, VR8, and VR11

OWEN SOFTE	I Sha: I	1	1			-	Т	,		
8.6/17.2	3	16	13.7	12.4	0.750	+5	1.42	10	7.1	6.6

INPUT FROM: Transformer on CV-2806 Main Frame OUTPUT TO: CV-2806 Circuitry TOTAL: 7.1 6.6 EFFICIENCY: 0.5182

POWER SUPPLY SRA: VR3. VR6. VR9. and VR12

OWER SUPPLY	SRA:	VR3, VR6,	VR9, and	VR12				/N: 231910-92	1	
15.2/30.0	3	77	67.5	12.4	0.530	-15	1.98	10	29.7	37.8

INPUT FROM: Transformer on CV-2806 Main Frame OUTPUT TO: CV-2806 Circuitry TOTAL: 29.7 37.8 EFFICIENCY: 0.4400

POWER SUPPLY SRA: Transformer

OWEN SUFFL	T SHA: I	ramstorae						716. 120243-0	1	
115/200	3	777	672	25.5	3.9	20.0 ac 11.3 ac 15.0 ac	13.5 4.85 19.76		621.2	50.8

INPUT FROM: Aircraft Power OUTPUT TO: VR1 through VR12 TOTAL: 621.2 50.8 EFFICIENCY: 0.9244

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at sverage output demand.

Sum of all phases

DC watts where applicable

ARTISIN - WAITSOUT - WAITSDISS. (AVERAGE)

D/N. 226245-000

WEAPONS SUBSYSTEM: HF Radio (ARC-153A)

WRA: RCVR/XMTR RT-1016

P/N: 792-6390-008

POWER SUPPLY SRA: Power Supply, A7

P/N: 606-9378-001

INPUT VOLTAGE MIN/MAX	PHASES	A A INPUT	AAA INPUT WATTS	NOT NOT	WT LB	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP WATTS
26/30 Vdc	-	-	87	44.3	2.3	+28 +20 +15 -15 + 5	0.82 0.32 1.11 0.61 0.9	+0.5 +0.7 +0.7 +0.7 +0.5	23 6.4 16.7 9.2 4.5	50.2

INPUT FROM: AM-6384A OUTPUT TO: RT-1016 TOTAL: 36.8 50.2 EFFICIENCY: 0.4230

WRA: RF Amplifier AM-6384A

P/N: 792-6422-005

POWER SUPPLY SRA: Power Supply, A02

P/N: 606-9058-004

INPUT VOLTAGE MIN/MAX	PHASES	A A INPUT VA	MAA INPUT WATTS	VOL IN ³	WT LB	OUTPUT VOLTAGES	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
90/160	3	2563	2230	282	39.3	+23 +28 +18 + 5 -18 +2000 +500 +375 +160 -80 +325 13.5 ac 6.3 ac	100 MA 6.2 450 MA 1.75 330 MA 0.49 225 MA 130 MA 15 MA 30 MA Negligible 1.5	+4V +4V +50 MV +300 MV +300 MV +260V +50V +20 +0 -10 +2	2.3 173.6 8.1 8.75 5.28 980 112.5 48.5 2.6 2.4	830

INPUT FROM: Aircraft 400 Hz Power OUTPUT TO: RT-1016 and AM-6384 Circuitry TOTAL: 1400.23 830 EFFICIENCY: 0.6279

WRA: CU-1985 Antenna Coupler

P/N: 792-6239-002

POWER SUPPLY SRA: Power Supply, A4

P/N: 790-2799

INPUT VOLTAGE MIN/MAX	PHASES	A A	MAAA INPUT WATTS	VOL IN ³	WT	OUTPUT VOLTAGES	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	OISSIP. WATTS
90/160	3	48	43	66.5	2.5	+10.7 -11.3 + 4.9	0.09 0.09 0.61	5 5 5	1 1 3	20
		+28V4c	0.56		-	+32.4	0.56	-	18	0.56

OUTPUT TO: CU-1985 Circuitry

and MARKET PARTY TO A

TOTAL: 23 20.36 EFFICIENCY: 0.5280

Average at nominal input voltage
(115 volts phase to neutral, 28 Vdc.
or other power supply). At nominal
input frequency (400 %z), and at
average output demand.

Sum of all phases

DC watts where applicable

#ARTSIN - WATTSOUT - WATTSDISS. (AVERAGE)

WEAPONS SUBSYSTEM: Infrared Detecting Group, OR-89A/AA

WRA: PP-7197, Video Converter Power Supply

P/N: 708002-7

POWER SUPPLY SRA: Video Regulator (A1)

P/N: 768689

INPUT VOLTAGE MIN/MAX	PHASES	A A	MATTS	VOL IN ³	WT	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	OISSIP.
93/188 400 Hz	3	101	87	190.6	1.33	+15 dc	3.4	10	51	36

INPUT FROM: Alreraft 400 Hz Power OUTPUT TO:

TOTAL: 51 EFFICIENCY: 0.5862

3.4 10	51	36

INPUT FROM: Aircraft 400 Hz Power OUTPUT TO:

TOTAL: 51 36 EFFICIENCY: 0.5862

OWER SUPP	LT SNA.	Ardeo Kell	TIMEDE (N	1				P/N: 768689	T	T
93/188 400 Hz	3	101	87	190.6	1.33	+15 dc	3.4	10	51	36

INPUT FROM: Aircraft 400 Hz Power OUTPUT TO:

TOTAL: 51 36 EFFICIENCY: 0.5862

POWER SUPPLY SRA	: Video Regulator	(A4)

OWER SUPP	LY SRA:	Video Reg	lator (A	4)				P/N: 768689	T	
93/188 400 Hz	3	101	87	190.6	1.33	+15 dc	3.4	10	51	36

INPUT FROM: Alreraft 400 Hz Power

TOTAL: 51 36 EFFICIENCY: 0.5862

Sum of all phases DC watts where applicable WAITSIN - WATTSOUT - WATTSDISS. (AVERAGE)

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc. or other power supply). At nominal input frequency (400 Hz), and at average output demand.

TABLE 2-7a (Continued) S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: Infrared Detecting Group, OR-89A/AA

WRA: PP-7197, Video Converter Power Supply

P/N: 708002-7

INPUT VOLTAGE MM/MAX	PHASES	A A IMPUT VA	AAA INPUT WATTS	VOL IN ³	WT LB	OUTPUT VOLTAGES	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
93/188 400 Hz	3	512	440		0.7	115 ac.			20 290	130
IPUT FROM: UTPUT TO:	Aircraft IP-1069	400 Hz P	over			<u> </u>		TOTAL: EFFICIENCY:		130
OWER SUPP	LY SRA:	+15V Reg	(A6)					P/N: 768682		
93/188 400 Hz	3	101	87	190.6	1.33	<u>+</u> 15	3.4	10	51	36
	1		1							
UTPUT TO:								TOTAL: EFFICIENCY: P/N: 708742		36
OWER SUPP				da. v	10.78	101 ac	13.03			36
OWER SUPP	LY SRA:	1523	(A15)	25.5	10.78	101 ac		EFFICIENCY:	1316	
OWER SUPP 93/188 400 Hz	Aircrafe IP-1069	1523	(A15) 1371)	10.78			P/N: 708742	1316	55
OWER SUPP 93/188 400 Hz	Aircrafe IP-1069	1523	(A15) 1371	190.6	10.78			P/N: 708742 TOTAL: EFFICIENCY:	1316	55

TABLE 2-7b S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: Infrared Detecting Group, OR-89A/AA

WRA: IP 1069/IP 1214, IR Viewer

P/N: 708001-7

INPUT FROM: C-8759 OUTPUT TO:

TOTAL: 4.5 EFFICIENCY: 0.7500

INPUT VOLTAGE MIN/MAX	PHASES	A A INPUT VA	AAA INPUT WATES	VOL IN3	WT	OUTPUT VOLTAGES	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
115 ac			20		1.32	+39 dc		<u>+</u> 1.0	10.4	5.6
WPUT FROM: UTPUT TO:	708002-7							TOTAL: EFFICIENCY:		5.6
OWER SUPP	LY SRA:	Bias Pack	(Alalas)					P/N: 788345		

101 ac	1316	1.32	140	9.21		1290	26
NPUT FROM: PP-7197					TOTAL: EFFICIENCY:		26

93/188	1	27	23	1.32	3 Kv	0.0017	/N: 715376	5.0	18
15, 250									
NPUT FROM:	Aircraft	400 Hz P	Over				TOTAL:	5.0	18

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc. or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases
DC watts where applicable
WATTSIN - WATTSOUT - WATTSDISS. (AVERAGE)

TABLE 2-7c S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: Infrared Detecting Group, OR-89A/AA

WRA: C-8759, IR Control Converter

P/N: 708003-6

POWER SUPPLY SRA: 26V XTMR Assy

P/N: 708279

INPUT VOLTAGE MIN/MAX	PHASES	INSPUT VA	MATTS	VOL.	WT LS	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT	DISSIP.
88/180	3	10	6		0.8	26 ac	0.192	Hone	5	1

INPUT FROM: Aircraft 400 Hs Power OUTPUT TO:

TOTAL: 5 EFFICIENCY: 0.8333

OWER SUPP	LY SRA:	+15 Vdc N	odule	-		P/N: 768682	т	_
88/180	3	100	87	1.33	+15	±5	32 19	36
							<u> </u>	

INPUT FROM: Aircraft 400 Hz Power OUTPUT TO:

TOTAL: 51 :

OWER SUPP	LY SRA:	5 Vdc Reg	ulator			P	N: 708277		
88/180	3	122	105	1.33	+5	9.6		48	57
IN IT COOM.							TOTAL	40	57

INPUT FROM: Aircraft 400 Hz Power OUTPUT TO:

TOTAL: 48 57 EFFICIENCY: 0.4571

OWER SUPPL	Y SRA:	30 Vdc Bz	idge			P/N: 81	10262	_
88/180	3	64	56	3.6	+30	0.567 0.933	17 28	u

INPUT FROM: Aircraft 400 Hz Power OUTPUT TO:

THE THE PARTY OF THE PARTY OF

TOTAL: 45 11 EFFICIENCY: 0.8036

Sum of all phases

OC watts where applicable

WATTS_{IN} - WATTS_{OUT} - WATTS_{DISS}. (AVERAGE)

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand.

TABLE 2-8a S-3A WEAPONS SYSTEM AVIONICS POWER SUPPLY ANALYSIS

WEAPONS SUBSYSTEM: Computer, Digital AYK-10A(V)

WRA: Power Supply No. 1, PP-6679 (Left Side)

P/N: 7131700-06

INPUT VOLTAGE MIN/MAX	PHASES	INPUT VA	AAA INPUT WATTS	VOL IN ³	WT	OUTPUT VOLTAGES	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	A A DISSIP. WATTS
58/160	3	1121	979	1008	31.7	+100 +100 +100	2.16 2.47 3.93	*1111	216 247 393	123

INPUT FROM: Aircraft Power
OUTPUT TO: PP-6675, PP-6676, and PP-6677

TOTAL: 856 123 EFFICIENCY: 0.8744

WRA: Converter, CP PP-6675 (Left Side)

								716. 7322300	-	
+100 <u>+</u> 1 dc	-	-	247	138	6.32	+5.7 +5.0 +14.0 +28.0	0.24 34.24 0.06 0.05	3 2 10 10	1.4 171.2 0.9 1.5	72

INPUT FROM: PP-6679 (SW. Reg. Type A)
OUTPUT TO: MX-9088/AYK-10A(V)

TOTAL: 175 EFFICIENCY: 0.7085 72

HA: CORVER	cer, nem	ry Pr-00.	/6 (Left	Side)			P/N: 7131775-01/7131840-01				
+100 <u>+</u> 3 de	-	<u>-</u>	216	101	4.52	+10 +6 +5 +20 +28	0.39 5.0 17.01 0.15 0.11	5 5 5 5 5	7.8 60.0 85.0 3.0 3.0	57.2	

INPUT FROM: PP-6679 (SW. Reg. Type B)
OUTPUT TO: MU-577A/AYK-10A(Y)

TOTAL: 158.8 EFFICIENCY: 0.7352 57.2

VRA: Convert	er, Inpu	c/Output	PP-6677	(Left Sid	ie)	P/N: 7511200-01					
+100 <u>+</u> 1 dc			393	149	6.81	-10 -5.7 -5.3 +5 +6	0.39 0.35 1.75 52.0 1.65	10 3 5 2 2	3.9 2.0 9.3 260 10.0	107.8	

INPUT FROM: PP-6679 (SW. Reg. Type A)
OUTPUT TO: MX-9088/AYK-10A(V)

TOTAL: 285.2 EFFICIENCY: 0.7257 107.8

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc. or other power supply). At nominal input frequency (400 Hz), and at average output demand.

Sum of all phases
DC watts where applicable
WATTSIN - WATTSOUT - WATTSDISS. (AVERAGE)

WEAPONS SUBSYSTEM: Computer, Digital AYK-10A(V)

WRA: Power Supply No. 2, PP-6678 (Right Side)

P/N: 7131700-07

INPUT VOLTAGE MIN/MAX	PHASES	A A	AAA INPUT WATTS	VOL IN ³	WT	OUTPUT	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
58/160 L-N 400 Hz	3	1026	893	1008	31.7	+100 +100 +100	2.08 2.48 3.21	+3 +1 +1 +1 +1	208 248 321	116

INPUT FROM: Aircraft Power OUTPUT TO: PP-6675, PP-6676, and PP-6677

116

TOTAL: 777 EFFICIENCY: 0.8701

VRA: Converte	er, CP PI	?-6675 (R	ight Side)			F	/N: 7511300-	-00	
+100 <u>+</u> 1 de	-	•	248	138	6.32	+5.7 +5.0 +14.0 +28.0	0.24 34.7 0.06 0.05	3 2 10 10	1.36 173.4 0.9 1.4	70.

INPUT FROM: PP-6678 (SW. Reg. Type A)
OUTPUT TO: MX-9088/AYK-10A(V)

TOTAL: 177.1 EFFICIENCY: 0.7141 70.9

IRA: Convert	ar, Memo	Ty PF-66	76 (Right	Side)				P/N: 7131775-	01, 7131840	-01
+100 <u>+</u> 3 dc	-	•	208	101	4.52	±10 ±6 +5 +20 +28	0.39 4.75 16.8 0.15 0.08	5 5 5 5 5	7.8 57.0 85.1 3.0 2.2	52.9

INPUT FROM: PP-6678 (SW. Rag. Type B)
OUTPUT TO: MU-577A/AYK-10A(Y)

TOTAL: 155.1 EFFICIENCY: 0.7457

+100 ±1 dc	-	out/Outpu	321	149	6.81	-10 -5.7	0.39	10 3	3.9	91.3
						-5.3 +5	1.75	5 2	9.3	
						+6	1.16	2	7.0	

INPUT FROM: PP-6678 (SW. Reg. Type A)
OUTPUT TO: MX-9088/AYK-1QA(V)

THE WARREST THE WAY TO BE THE

TOTAL: 229.7 EFFICIENCY: 0.7156 91.3

Average at nominal input voltage (115 volts phase to neutral, 28 Vdc, or other power supply). At nominal input frequency (400 Hz), and at average output demand. Δ

Sum of all phases
OC watts where applicable
WAITS IN - WAITSOUT - WAITSDISS. (AVERAGE)

TABLE 2-9

WEAPONS SUBSYSTEM: ATH-5 (AACS) Air Data Computer

WRA: CP-1077A

P/N: 19820000-13

POWER SUPPLY SRA: PS-1 and 2

P/N: 2786869-1

IMPUT VOLTAGE MIN/MAX	PHASES	A A	AAA MATTS	MG ₃	WT LB	OUTPUT VOLTAGES	OUTPUT CURRENTS NOMINAL	PERCENT VOLTAGE REGULATION	OUTPUT WATTS	DISSIP.
80/180	3	102.2	91.98	112.8	4.56	-24 +20 -20 +15 -15 +12 +10 +5 -15	0.032 0.100 0.150 0.525 0.61 0.36 0.012 7.60 0.8	Unregulated 3 5 5 5 5 3 3	0.9 2.0 3.0 7.9 9.2 4.3 0.2 40.9	22.38
80/180	3	19.8	17.82			5.7 ac 26.0 ac 12.8 ac 14.0 ac	0.2 0.2 0.36 0.44	Total:	69.6 1.14 5.2 4.6 6.1 17.04	0.78

INPUT FROM: Aircraft Power OUTPUT TO: CP-1077A Circuitry TOTAL: 86.64 23.16 EFFICIENCY: DC = 0.7567 AC = 0.9562

TABLE 2-10. POWER SUPPLY CLASS_FICATION

					Power		
	Category	Voltage	1	2	3	4	5
A.	A. Very Low Voltage	0-7	0-10	10.1-50	50.1-200	200 -500	
ei.	Low Voltage	7.01-15	0-10	10.1-50	50.1-200		
	C. Intermediate Voltage	15.01-85	0-10	10.1-50	50.1-200	200.1-500	
o.	D. High Voltage	85.01-500	0-10				500-1500
p.i	E. Very High Voltage	1K-10K	0-10				500-1500

TABLE 2-11. OL-82A/AYS, RADIO COMPUTING-TRACKING GROUP (ADP)

	E REMARKS	TACCO	TACCO	TACCO	TACCO	SENSO	SENSO	SENSO	SENSO	TACCO	TACCO	TACCO	TACCO	TACCO	TACCO	TACCO	SENSO	SENSO	SENSO	SENSO	SENSO	SENSO	SENSO
NG.	A																						
TRACKING	ပ	×			×	×									×							×	
F	æ	×			×	×			×	×	×	×	×	×	×	×	×	×	×	×	×		×
	A	×	×	×	×	×	×	×	×		×			×				×			×		
	DESCRIPTION	Power Inverter	Power Inverter	Power Inverter	Drum Power Supply	Power Inverter	Power Inverter	Power Inverter	Drum Power Supply	+12 V dc Regulator	-12/-5 V dc Regulator	+15 V dc Regulator	-15V dc Regulator	Keep Alive Power Supply	+20/+17 V dc Regulator	-10 V dc Regulator	+12 V dc Regulator	-15/-5 V dc Regulator	+15 V dc Regulator	-15 V dc Regulator	Keep Alive Power Supply	+20/+17 V dc Regulator	-10 V dc Regulator
	PART NUMBER DESCRIPTION	1023782 Power Inverter	1023771 Power Inverter	1023771 Power Inverter	1/2- Drum Power Supply	1023782 Power Inverter	1023771 Power Inverter	1023771 Power Inverter	1/2 Drum Power Supply	1026390 +12 V dc Regulator	1026339 -12/-5 V dc Regulator	1026390 +15 V dc Regulator	1026389 -15V dc Regulator	1023358 Keep Alive Power Supply	1026390 +20/+17 V dc Regulator	1026389 -10 V dc Regulator	1026390 +12 V dc Regulator	1026389 -15/-5 V dc Regulator	1026390 +15 V dc Regulator	1026389 -15 V dc Regulator	1023358 Keep Alive Power Supply	1026390 +20/+17 V dc Regulator	1026389 -10 V dc Regulator

TABLE 2-12. APS-116 POWER SUPPLY CLASSIFICATION

C.	STATE OF THE PARTY			3	CATEGORY	*		
ITEM NO.	PART NUMBER	DESCRIPTION	V	æ	o	D	M	REMARKS
	718364	Power Supply PP-6633						
4	718403	Low Voltage Regulator						
13	718374	Low Voltage Heat Sink Regulator						
118	718732	Servo-Amp Power Supply			×			
10	718371	Unregulated Power Supply						
0.19		High Voltage P.S.					×	
	715335	Xmitter Low Voltage P.S.	×	×	×			
9 10	715383	TWT Ion Pump P.S.					×	
00	711741	Radar Set Control Power Supply	×					
ev.	711658	6PS1 Power Supply		×	×			
80	711657	6PS2 HV Power Supply				×	×	
n 19	711824	Low Voltage P.S.	×		×			

TABLE 2-13. ASA-82 POWER SUPPLY CLASSIFICATION

				3	Category			
No.	Part Number	Description	4	æ	o o	<u>a</u>	M	Remarks
1	232555-924	Voltage Regulator #1			×			Pilot Display
7	232477-924			×				Pilot Display
6	232478-924	Voltage Regulator #3	×		×			Pilot Display
4	232011-924	Voltage Regulator #4			×		H	Pilot Display
s	226179-000	High Voltage Power Supply	-				×	Pilot Display
9	232482-913	Voltage Regulator #1			×			ARU
1	232483-917			×				ARU
80	232484-909	Regulator	×		×			ARU
6	232485-909	Regulator			×			ARU
01	232554-924	Voltage Regulator #5			×			ARU
ជ	226179-000	High Voltage Power Supply					×	ARU
12	232577-924	Voltage Regulator #1			×			SENSO Display
13	232479-924	Voltage Regulator #2		×				SENSO Display
14	232480-924	Voltage Regulator #3	×		×			SENSO Display
15	232481-924	Voltage Regulator #4			×			
16	226179-000	High Voltage Power Supply					×	SENSO Display
17	231909-909	+15 Volts Regulator		×				DGU
18	231911-925	+5 Volts Regulator	×					Den
19	231910-924	-15 Volts Regulator		×				DGU
22	231909-909	+15 Volts Regulator						DGU
21	231911-925	+5 Volts Regulator	×	×				DGU
22	231910-924	-15 Volts Regulator		×				DGO
23	231909-909	+15 Volts Regulator		×				DGU
24	231911-925	+5 Volts Regulator	×					DCU
25	231910-924	-15 Volts Regulator		×				DCU
26	231909-909	+15 Volts Regulator						DCU
27	231911-925	+5 Volts Regulator	×	×				DCU
				>				1150

TABLE 2-13. ASA-82 POWER SUPPLY CLASSIFICATION (Continued)

Remarks
×
Voltage Regulator #1
×
232577-924

TABLE 2-14. ARC-153A

DESCRIPTION Amplifier Power Supply Rectifier Assembly V dc Regulator O V dc Regulator een Regulator er Supply HF R/T	RF Amplifier HV Rectifier 18 V dc Regul 5/80 V dc Re Screen Regul Power Supply Antenna Coun

TABLE 2-15. OR-89A/AA, POWER SUPPLY CLASSIFICATION

<u>L</u>
V
•
×
×

TABLE 2-16. AYK-10A POWER SUPPLY CLASSIFICATION

Item No.	Part Number	Description	<	2 2	Category C	D	pal	Kemarks
1	7131700-06	Power Supply #1						
11	7131720	Switching/Regulator Type A				×		
118	7131720	Switching/Regulator Type A				×		
10	7131740	Switching/Regulator Type B				×		
2	7511300	CP dc to dc Converter	×	×	×			
	7131775 and 7131840	Memory dc to dc Converter	×	×	×			
•	7511200	I/O dc to dc Converter	×	×				
5	7131700-07	Power Supply #2						
SA	7131720	Switching-Regulator Type A				×		
28	7131720	Switching-Regulator Type A				×		
2	7131740	Switching-Regulator Type B				×		
9	7511300	CP dc to dc Converter	×	×	×			
	7131775 and 7131840	Memory dc to dc Converter	×	×	×			
8	7511200	I/O dc to dc Converter	×	×				

TABLE 2-17. AYN-5 POWER SUPPLY CLASSIFICATION

T + om				2	Category	7		
No.	Part Number	Description	4	B	0	9	22	Remarks
1	1978869	Power Supply PS1	×	×	×			
~	1978869	Power Supply PS2	×	×	×			

2.1.5.4 Subsystem Power Flow

Subsystem power flow and power accounting was accomplished by constructing plower flow diagrams on each subsystem. The diagrams show power supply input voltage and power, output voltages and power, and the amount of power dissipated by each power supply module.

2.1.5.4.1 OL-82A/AYS, Radio Computing-Tracking Group (ADP)

The ADP is comprised of seven WRA's containing internal power supply circuitry:

WRA 1 CV-2882A - Signal Data Converter, PN 1022401

WRA 2 CV-2882A - Signal Data Converter, PN 1022401

WRA 3 SG-962A - Signal Generator Spectrum Analyzer, PN 1022403

WRA 4 CV-2883A - Converter Spectrum Analyzer, PN 1022404

WRA 5 CP-1140A - Computer, Sonar Data, PN 1022409

WRA 6 CP-1140A - Computer, Sonar Data, PN 1022409

WRA 11 PP-6671A - Drum Power Supply, PN 6201600-4

Power flow and accounting is shown in Figure 2-3. A detailed examination of each unique WRA revealed even more commonality at the SRA level. Four of the seven WRA's contain +5V power inverters (PN 1023771) in the 380-400 watt range, CY-2882 contains a +5V output from its power inverter in the 300 watt range, and PP-6671 has two +5V supplies at 56 watts each. Five WRA's contain positive and negative series pass regulators (PN 1026390 and 1026389, respectively) which operate off of the power inverters located in CV-2882. A careful examination of these circuits shows they supply a relatively narrow range of voltage (+12 to +20V and -5 to -15V) but with large amounts of power being dissipated in their series pass elements, particularly at lower voltages. In addition, the tandum power supply approach of the latter further reduces the total efficiency of the ADP power supply system resulting in an overall efficiency of 67.96 percent.

The ADP power supply commonality factor $\frac{(N_T + 1) - N_U}{N_T}$ is 0.75, where N_T is the total number of power supply circuits and N_U is the number of unique circuits.

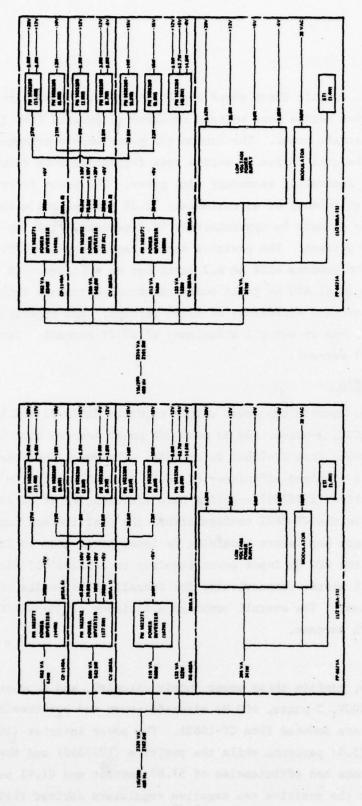


Figure 2-3. OL-82A/AYS

CV-2882A

WRA's 1 and 2, contain three power supply circuits; a power inverter and positive and negative series pass voltage regulators, powered from 115/200V, 3-phase, 400 Hz aircraft power. The tandum SRA power supply arrangement in these WRA's plus the utilization of series pass regulators were found to be inefficient methods of generating secondary (dc) power. The power inverter (1023782) +5V output has an efficiency of approximately 71.88 percent while the efficiency of the remaining dc outputs is approximately 89.2 percent, yielding an overall efficiency of 76.5 percent. The positive series regulators (1026390 requires 9 watts input power to produce +12V at 6.2 watts for an efficiency of 68.89 percent, however, the total 400 Hz input power required to produce this output is 10.1 watts for an overall efficiency of 61.45 percent. The negative series regulator (1026389) has an overall efficiency of 62.21 percent. The overall WRA efficiency is 74.93 percent.

SG-962A/CV-2883A

WRA's 3 and 4, contain two power supply circuits (1023771 and 1023358) powered from 115/200V, 3-phase, 400 Hz aircraft power and two circuits (1026389 and 1026390) are power from CV-2882A dc outputs. The power inverter (1023771) +5 Vdc output has a combined efficiency of 68.50 percent, while the positive (1026390) and negative (1026389) supplied have efficiencies of 68.29 percent respectively. As in the CV-2882 configuration, the positive and negative supplies are series pass regulators receiving dc input power from an inverter circuit. Therefore, the 400 Hz input power required to develop +15 Vdc and -15 Vdc was 23 and 25.8 watts, respectively, for overall efficiencies of 60.87 percent and 58.1 percent. The overall combined efficiency of SG-962A/CV-2883 was 66.56 percent/68.21 percent.

CP-1140A

WRA's 5 and 6, contain three power supply circuits, and a power inverter power off of 115/200V, 3-phase, 400 Hz aircraft power and positive and negative series regulators are powered from CV-2882A. The power inverter (1023771) had an efficiency of 73.03 percent, while the positive (1026390) and negative (10236389) regulators had efficiencies of 57.87 percent and 61.91 percent respectively. Since the positive and negative regulators derived their power

from dc supplies in CV-2882 the efficiency of each must be modified by the power supply loss in CV-2882 to determine the overall efficiency from the 400 Hz aircraft power. The combined efficiencies for each regulator is 5.54 percent and 55.22 percent and the overall WRA efficiency is 71.92%.

PP-6671

WRA 11, contains two power supply circuits operating off of 115/200V, 3-phase, 400 Hz aircraft power. Detailed data on this unit was not available down to the SRA level, and therefore was treated as two dc supplies with +20V at 9.42W, +12V at 25W, +5V at 56W, and -5V at 6.68W outputs on each. PP-6671 also contained a modulator circuit that provided 38 Vac power to each drum WRA. The overall efficiency of this WRA was measured at 59.97 percent.

2.1.5.4.2 APS-116, Radar Set

The radar subsystem is comprised of four WRA's containing internal power supply circuitry:

WRA 1, PP-6633 - Programmer/Power Supply, PN 718364

WRA 2, T-1203 - Transmitter, PN 719214

WRA 3, CV-2852 - Signal Data Converter - Storer, PN 711451-9

WRA 4, C-8788 - Radar Set Control, PN 71146-5

A detailed examination of each WRA failed to reveal any commonality between power supply modules. (The amount of data available on this subsystem was very limited and late in arriving; therefore, the level of analysis was less than that performed on the other six subsystems.) The radar set commonality factor is 0.091. Power flow and accounting is shown in Figure 2-4.

T-1203

This unit contains three power supply modules, one series pass and two unregulated transformer rectifiers, operating in the +7V of 3 kV range at 103.5 watts to 0.3 watts. The average power supply efficiency is 87.56 percent.

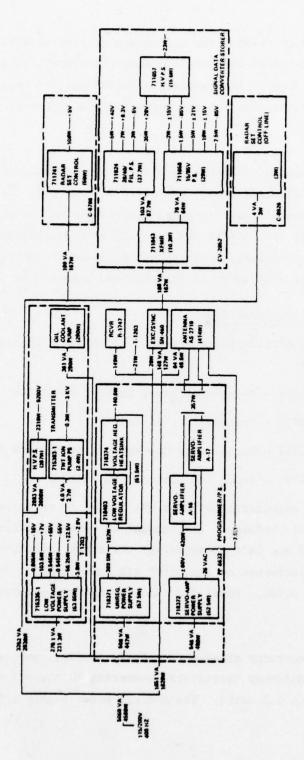


Figure 2-4. APS-116

PP-6633

This unit contains three power supply modules, two transformer/rectifier/ series pass circuits and one series pass regulator. The efficiency of these modules range from 72.92 percent to 89.06 percent, with an average WRA efficiency of 75.73 percent.

CV-2852

This unit contains three power supplies, two transformer/rectifier/series pass and one series pass regulator. Their efficiencies range from 11.11 percent to 89.99 percent with an average WRA efficiency of 87.56 percent.

CV-8788

This unit contains one power supply whose efficiency is 64.67 percent.

2.1.5.4.3 ASA-82, Tactical Acoustic Indicator Group (TDS)

The TDS subsystem is comprised of six WRA's containing internal power supply circuitry:

WRA 1, IP-1051 - Pilot Display, PN 231502

WRA 2, IP-1052 - Auxiliary Readout Unit, PN 231560

WRA 3, IP-1053 - Copilot Display, PN 231503

WRA 4, IP-1054 - TACCO Display, PN 231504

WRA 5, IP-1054 - SENSO Display, PN 231504

WRA 6, CV-2806 - Display Generator Unit, PN 231507

Power flow and accounting are shown in Figure 2-5.

A detail review of each WRA identified the use of 17 unique types of power supplies used in 38 applications throughout this subsystem. All power supply circuits except one are standard transformer/rectifier/series pass regulators which dissipate large amounts of energy and, therefore, have relatively low efficiency. The high voltage power supply was a standard transformer rectifier configuration. The average subsystem efficiency for the 115/200V, 3-phase, 400 Hz configuration was 55.93 percent with individual WRA efficiencies ranging from 44.64 percent to 60.75 percent. This resulted in

1356.5 watts being dissipated in power supply circuitry. The TDS power supply commonality factor is 0.579.

IP-1051

Pilot Display contains one transformer feeding four series pass regulators. DC outputs from VR2 and VR4 feed the high voltage dc/dc converter. The power supply output voltages range from +5 Vdc to ±85 Vdc with efficiencies from 46.89 percent to 69.98 percent for low voltage supplies and 43.16 percent for the 10 KV supply. The total power supply dissipation for a 437 watt input was 195.4 watts for an average efficiency of 55.29 percent.

IP-1052

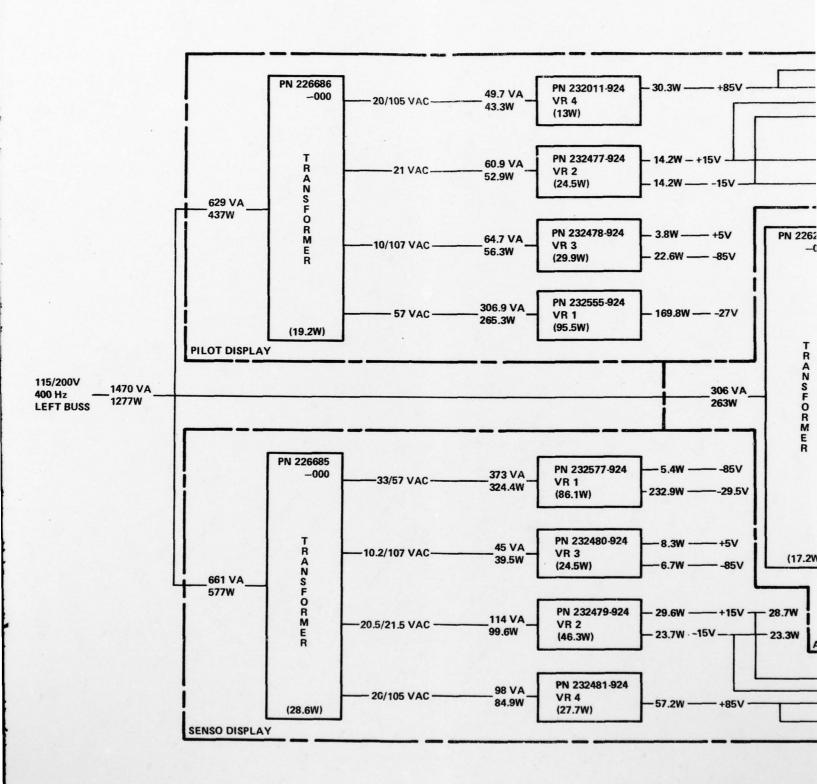
Auxiliary Readout Unit contains a transformer feeding five series pass regulators. DC outputs from VR2 and VR4 feed the 10 KV power supply. Output voltages of VR1 through VR5 range from +5V to +85 Vdc, with efficiencies from 36.42 percent to 85.45 percent on the unregulated supply and 43.16 percent for the 10 KV dc/dc converter. The total power dissipated for a 263 watt input was 119.0 watts for an average efficiency of 54.75 percent.

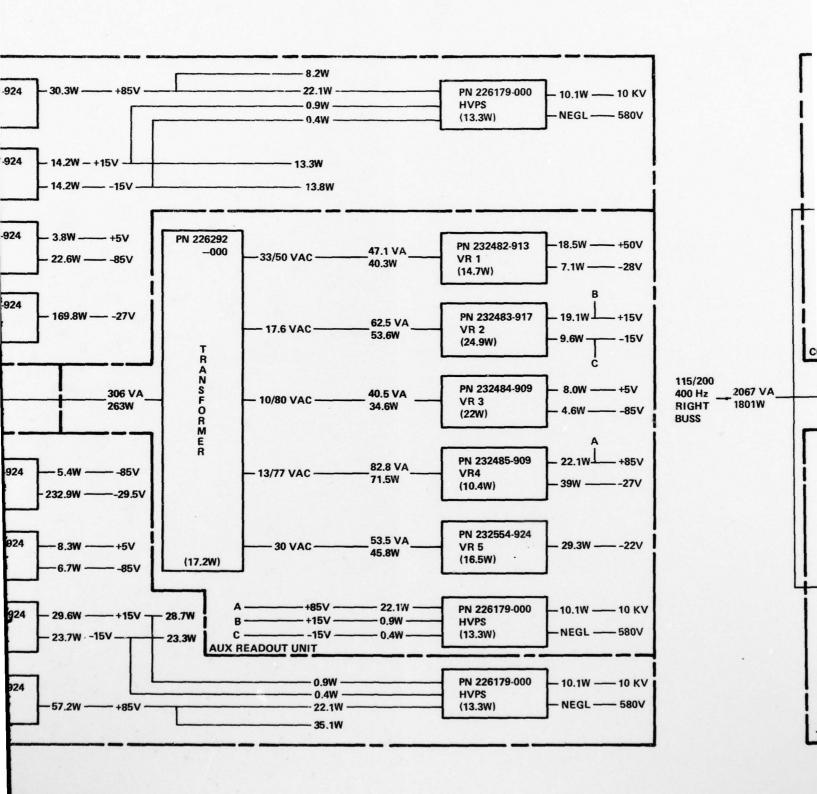
IP-1053

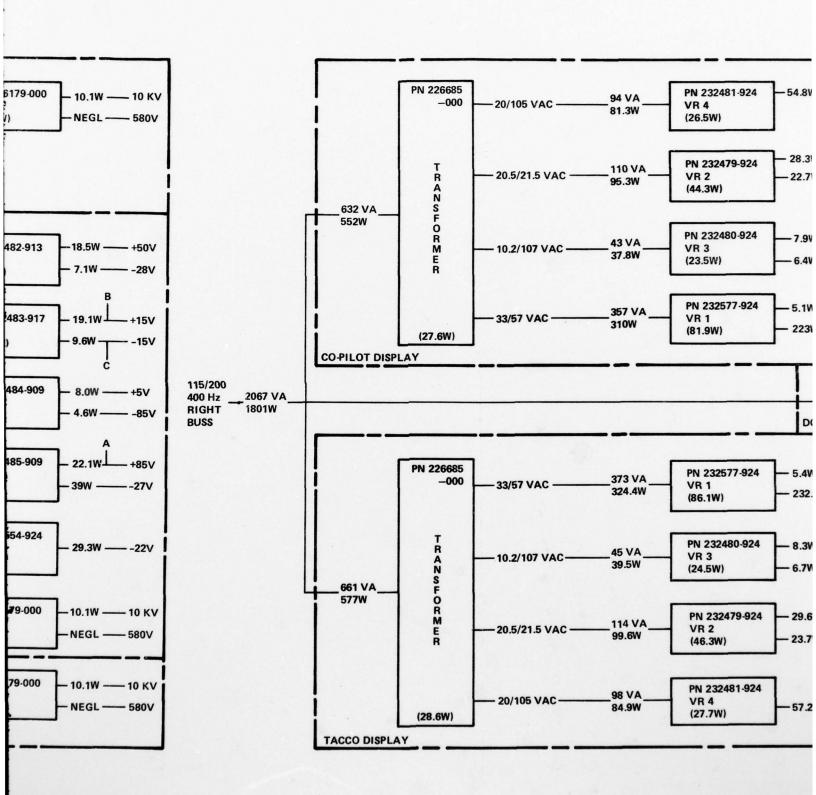
Copilot Display contains one transformer feeding four series pass regulators. The high voltage power supply receivers dc inputs from VR2 and VR4. Output voltages for VR1 through VR4 range from +5 Vdc to ±85 Vdc with efficiency from 37.83 percent to 73.58 percent. The total power dissipated for a 552 watt input was 217.1 watts for an average efficiency of 60.67 percent.

IP-1054

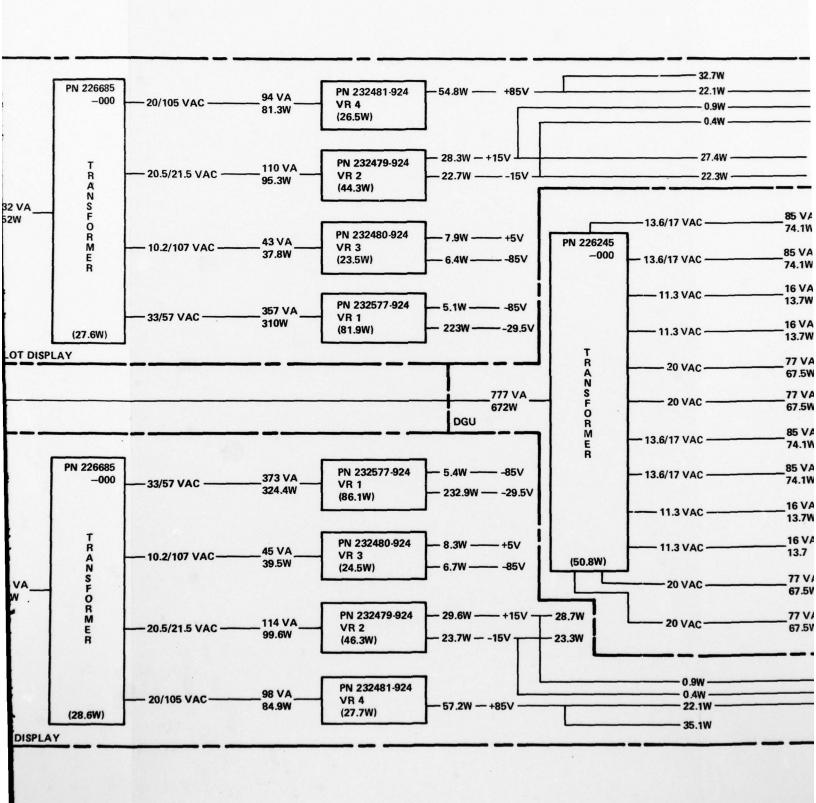
TACCO/SENSO Displays contain one transformer feeding four series pass regulators. The high voltage power supply receives dc inputs from VR2 and VR4. Output voltages for VR1 through VR4 range from +5 Vdc to +85 Vdc with efficiencies from 37.98 percent to 73.46 percent. The total power dissipated with a 577 watt input was 226.5 watts for an average efficiency of 60.75 percent.







n



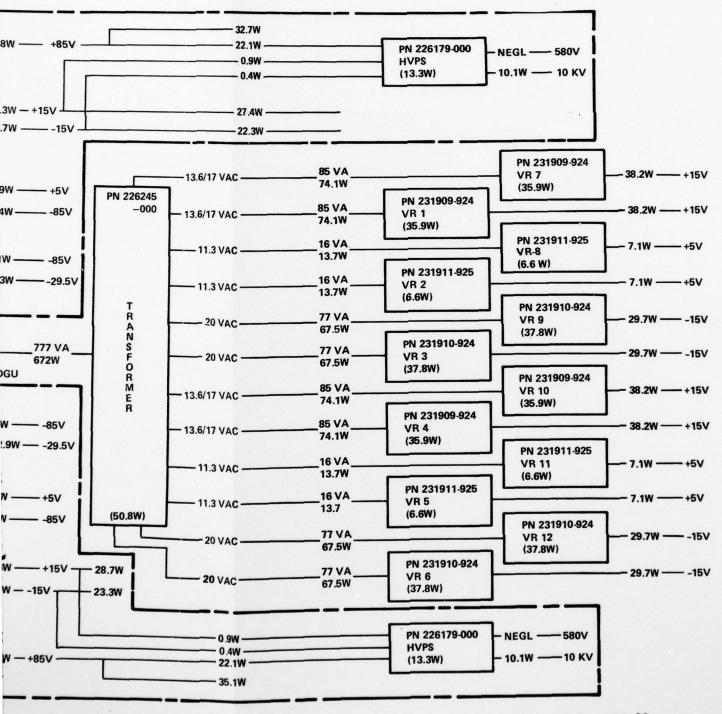


Figure 2-5. ASA-82

CV-2806

Display Generator Unit contains one transformer feeding 12 rectifier series pass regulators. The output voltages are +5 Vdc (VR2, 5, 8, 11), +15 Vdc (VR1, 4, 7, 10), and -15 Vdc (VR3, 6, 9, 12) at efficiencies of 44.0 percent to 51.82 percent. The power dissipated for a 672 watt input was 372 watts for an average efficiency at 44.64 percent.

2.1.5.4.4 ARC-153A, HF Radio

The HF Radio subsystem is comprised of three WRA's containing internal power supply circuitry:

WRA 1, AM-6384 - RF Amplifier, PN 792-6422-005

WRA 2, RT-1016 - Receiver/Transmitter, PN 792-6390-008

WRA 3, CU-1985 - Antenna Coupler, PN 792-6239-002

Power flow and accounting are showing in Figure 2-6. The HF radio power supply commonality factor is 0.167.

A detailed review of each WRA identified the use of six unique series pass regulator power supply subassemblies, five received 400 Hz power through input transformer and one (HF R/T power supply) received dc input from AM-6384. The efficiency of the HF R/T power supply with 36.8 watt load was 42.30 percent. (The serial power configuration reduces the overall efficiency to 20.67 percent or 178.1 watts of 400 Hz power are required to produce 36.8 watts of secondary power). The remaining power supply efficiencies range from 43.2 percent to 74.38 percent.

The total power supply dissipation in this subsystem was watts for an overall efficiency of 60.40 percent.

2.1.5.4.5 OR-89A/AA, Infrared Detecting Group

The IR subsystem contains three WRA's with internal power supplies:

WRA 1, PP-7179 - Video Converter Power Supply, PN 708002

WRA 2, PP-1069 - IR Viewer, PN 708001

WRA 3, C-8759 - IR Control Converter, PN 708003



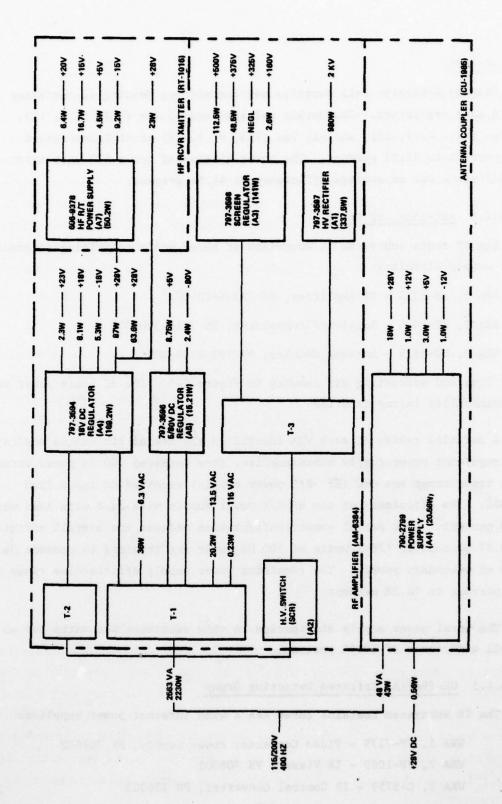


Figure 2-6. ARC-153A

A detailed review of each WRA identified the use of 12 types of power supplies used in 16 applications throughout the subsystem (Figure 2-7). Standard transformer/rectifier/series pass regulator circuits were used on 12 power supply modules while 1 used a dc/dc converter circuit and the remaining 3 were special high power unregulated configurations. The average subsystem efficiency for the 115/200V, 3-phase, 400 Hz configuration was 63.04 percent for regulated supplies and 95.09 percent for unregulated supplies, with individual power supplies ranging from 21.74 percent to 98.02 percent. This resulted in 438.1 watts being dissipated by power supply modules. The IR power supply commonality factor is 0.313.

PP-7179

Video converter power supply, contains five unique power supply modules which operate off of 115/200V, 3-phase, 400 Hz power. The video regulator (Al through A4) is a transformer/rectifier/series pass supply providing +15 Vdc at 51 watts. The camera regulator (A5) and +15V regulator (A6) are also transformer/rectifier/series pass regulators providing +20V at 80 watts and +15V a 51 watts, respectively. The TEC power module is a high power transformer supply which provides power to the SRC bridge located in IP-1069. The last power supply, Scan Drive electronics, provides 115 Vac at 20 watts to IP-1069 and motor driven signals to the azimuth drive assembly. The overall WRA efficiency was 82.92 percent with individual efficiencies ranging from 58.62 percent to 95.99 percent.

IP-1069

IR viewer contains four unique power supply modules, two series pass, one rectifier/filter, and one dc/dc converter. The 3 kV supply, PS1, dissipates 18 watts in the process of developing 3 kV at 5 watts and therefore, is the most inefficient supply (21.7 percent) in the system. The BIAS Pack supply operates off of -15 Vdc from C-8759 and is the only dc/dc converter in IP-1069 and operates at 75 percent efficiency. The SRC BRIDGE dissipates 24 watts in the process of developing 140 Vdc at 1290 watts, and thus is the most efficient supply (98 percent) in the FLIR subsystem. The overall WRA efficiency was 95.96 percent.

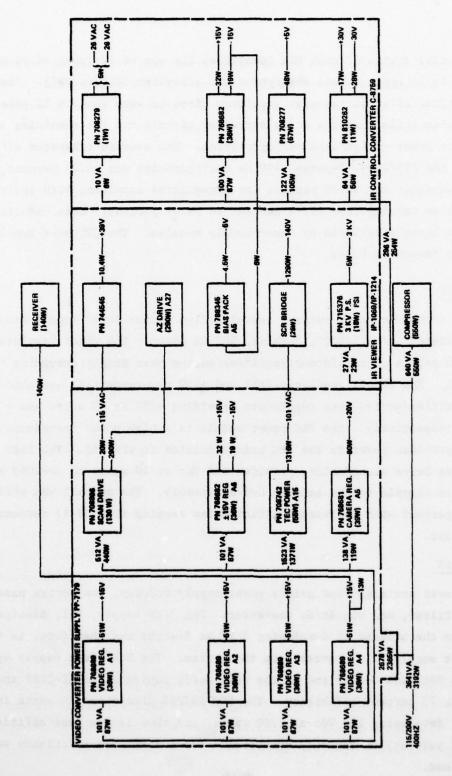


Figure 2-7. OR-89A/AA

C-8759

This unit contains three unique transformer/rectifier/series pass regulators and one whose circuitry is the same as the ±15V module used in PP-7179. The efficiency of these modules range from 45.71 percent to 83.33 percent, with an average subsystem efficiency of 58.7 percent.

2.1.5.4.6 AYK-10A, Digital Computer

The digital computer subsystem has eight power supply WRA's:

WRA 1	PP-6679 - Power Supply No. 1, PN 7131700
WRA 2	PP-6675 - Memory dc/dc Converter, PN 7131775
WRA 3	PP-6676 - CPU dc/dc Converter, PN 7511300
WRA 4	PP-6677 - I/O dc/dc Converter, PN 7511200
WRA 5	PP-6678 - Power Supply No. 2, PN 7131700
WRA 6	PP-6675 - Memory dc/dc Converter, PN 7131775
WRA 7	PP-6676 - CPU dc/dc Converter, PN 7511300
WRA 8	PP-6677 - I/O dc/dc Converter, PN 7511200

WRA's 1 and 2 contain two types of inverters (A and B), one provides an output voltage of 100 ±3 Vdc and the other 100 ±1 Vdc. The circuitry used in each power supply is standard switched mode technology popular during the hardware design phase and, therefore, have higher efficiencies than experienced on other S-3A power supplies. The average subsystem efficiency for the 115/200V, 3-phase, 400 Hz input configuration was 62.88 percent with individual WRA efficiencies ranging from 70.85 percent to 87.44 percent. This resulted in 694 watts being dissipated in the power supply circuitry. The computer power supply commonality factor is 0.667. See Figure 2-8.

PP-6679

Power supply No. 1 contains one Type B inverter and two Type A inverters. The Type B inverter output is 100 ±3 Vdc and the Type B inverter is 100 ±1 Vdc. The power dissipated in WRA 1 is 123 watts for a 979 watt input, thus, proving an average efficiency of 87.44 percent.

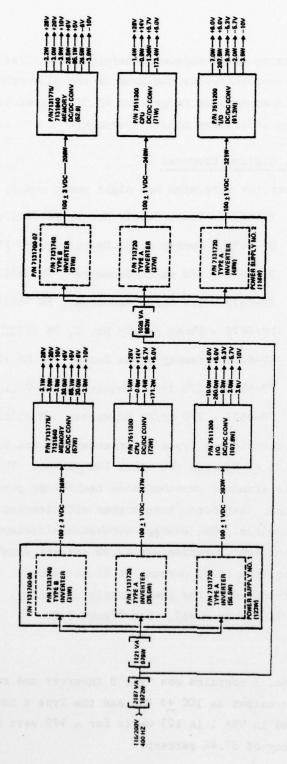


Figure 2-8. AYK-10

PP-6675

Memory dc/dc converter receives its input (100 ±3 Vdc) from the Type B inverter in PP-6679 and provides dc outputs from -10 to +28V at an average efficiency of 70.85 percent. This relatively low efficiency is a result of the large amount of low voltage power (5 to 6 Vdc) generated in the unit. The overall efficiency from the 400 Hz power bus to PP-6675 output ports is 64.37 cent for WRA 2 application and 64.88 percent for WRA 6 application.

PP-6676

CPU dc/dc converter receives its input power (100 ±1 Vdc) from a Type A inverter in PP-6679 and provides output voltages from +5 to + 28 Vdc at an average efficiency of 73.61 percent. The overall efficiency from the 400 Hz power bus to the PP-6676 output parts is 61.95 percent when used for WRA 3 and 62.12 percent for WRA 7.

PP-6677

I/O dc/dc converter receives input power from PP-6679 and provides output voltages for -10 to +6 Vdc an average efficiency of 72.57 percent. The overall efficiency from the 400 Hz power bus to the PP-6677 output is 63.46 percent when used in the WRA 4 position and 62.26 percent when used for WRA 7.

PP-6678

Power Supply No. 2 contain one Type B and two Type A inverters. The Type B output is 100 ±3 Vdc and the Type A is 100 ±1 Vdc. The power dissipation of WRA 7 is 116 watts for an 893 watt input, thus, providing an average efficiency of 87.01 percent.

The serial arrangement of the AYK-10 subsystem power supplies provide an overall efficiency of 62.88 percent.

2.1.5.4.7 AYN-5, Airspeed-Altitude Computer (AACS)

The AACS subsystem electronics is contained in one WRA, CP-1077 PN 19820000, Figure 2-9. The internal power supply circuitry is divided

between two identical transformer/rectifier/series pass regulator modules. Each supply is powered from 115/200V, 3-phase, 400 Hz aircraft power and provide -25 to +20 Vdc and 5.7 to 26 Vac output power. The dc efficiency of each module is 76.74 percent, while the ac efficiency is 89.21 percent. The AACS power supply commonality factor is 1.000.

2.1.5.5 Power Supply Selection

The data compiled in paragraph 2.1.5.2 was reviewed to determine the typical power supply output/functions and grouped in voltage/power categories, as shown in Table 2.10. From this tabulation, typical power supply modules were selected from each subsystem for evaluation by the power supply design subcontractor; Engineered Magnetics Division, Gulton Industries, Inc., Hawthorne, California (EMD).

The power supplies selected included:

ARC153A, HF Radio

AM-6384; RF amplifier power supply 797-3594, 18V regulator 797-3596, 5/80V regulator 797-3597, high voltage rectifier 797-3598, acreen regulator

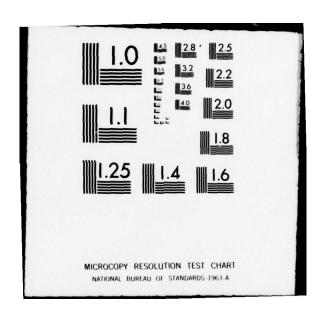
- RT-1016; RCVR/XMTR power supply 606-9378
- APS116, Radar

T-1203; Transmitter
719292-2, high voltage power supply
715335, low voltage power supply

ASA82, Tactical Acoustic Indicator Group

CV-2806; DGU power supply 226245-000, transformer 231909-909, +15V regulator

LOCKHEED-CALIFORNIA CO BURBANK ADVANCED AVIONICS DEPT F/6 9/5
ANALYSIS OF THE IMPACT OF A 270 VDC POWER SOURCE ON THE AVIONIC--ETC(U)
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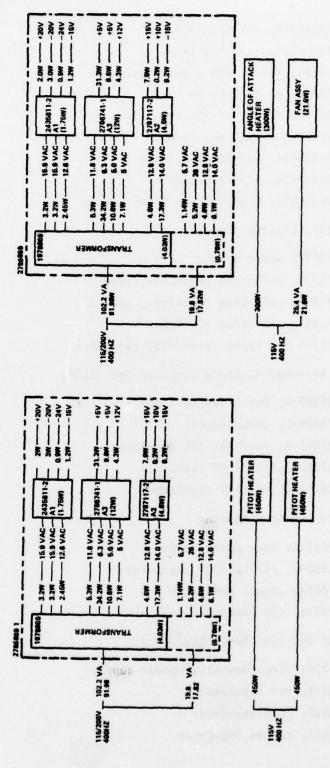


Figure 2-9. AYN-5

231911-925, +5V regulator
231910-924, -15V regulator
IP-1054; TACCO, MPD power supply
226685-000, transformer
232577-924, -29.5/-85V regulator
232479-924, +15V regulator
232480-924, +5/-85V regulator
232481-924, +85V regulator
226179-000, high voltage power supply

• AYK-10A(V), Digital Computer

PP-6679; power supply
7131720, switching regulator, type A
7131740, switching regulator, type B
PP-6675; CPU dc/dc converter
7511300-00, +5/+5.7/+14/+28V regulator

• AYN-5A, Airspeed-Altitude Computer Set (AACS)

2786869-1, Power Supply 1 and 2 1978869-1, transformer 2435811-2, +20/-24/-25V regulator 2787117-2, +15/+10V regulator 2786741-1, +5/+12V regulator

· OL82A/AYS, Radio Computing

PP-6671A; drum power supply 621600-4, +5/+12/+20V regulator SQ-962A; signal generator 1023771, +5V power inverter

• OR-89C/AA Infrared Detecting Group

PP-7197 video converter power supply 768689, +5V regulator 768682, +15V regulator 768681, camera regulator 708742, TEC Power 708896, Scan drive

This selection accounts for 62.4 percent of the power supplies used in the seven subsystem study group.

2.1.5.6 Subcontractor Power Supply Analysis

EMD performed a comparative study (400 Hz versus 270 Vdc Aircraft Power) on S-3A power conversion performance and compiled physical data to determine the following parameters on each power supply listed in paragraph 2.1.5.5:

- · Input power
- · Output power
- Efficiency
- · Size
- · Weight
- Reliability

Once this study had been completed, EMD prepared new state-of-the-art (SOA) power supply designs using the following criteria as primary objectives:

- 270 Vdc primary power (NADC-VT-TS-7502)
- Full MIL-STD-704B operation
- Improved efficiency
- Improved reliability
- · Reduced LCC
- Reduced weight
- · Reduced volume

The last five objectives were found to be highly interactive and therefore, required trade-off studies to achieve an optimized design methodology.

2.1.5.6.1 Efficiency Versus Weight/Volume

The efficiency of any power conversion device is directly related to the circuit design utilized. For the purposes of this study, the most efficient circuit form consistent with the requirements of defined performance was chosen for the SOA design. This ground rule places significant restrictions on parts selection and parts population.

Another consideration for improved efficiency lies in the area of magnetic device design. It becomes obvious, when evaluating various magnetic design possibilities, that an optimum magnetic device must become larger and heavier to become more efficient. It, therefore, follows that increased efficiency leads to increased size and weight.

For this reason, the SOA devices used for comparative purposes herein are not necessarily of the smallest size or lightest weight achievable. They are, however, representative of devices optimized for high reliability and improved efficiency while keeping size and weights within prudent limits.

2.1.5.6.2 Reliability Versus Weight/Volume

The reliability inherent in a power conversion device is a product of the following design elements:

- Parts selection (reliability level)
- · Parts population
- · Thermal stress
- · Electrical stress

Within a given set of performance requirements and environmental conditions, we assumed that the parts population (complexity dictated by the SOA design and performance requirements) and parts selection are fixed parameters, and, therefore, reliability is dependent on the thermal environment and electrical stress levels imposed on the components.

To improve reliability, thermal stress is found to be the predominant controlling function, and electrical stress has a lesser effect, assuming, of course, the parts are used within their rated limits.

Operating temperature is greatly dependent on four factors:

- · Heat dissipation
- Ambient temperature
- · Mass, as related to radiating area and component size
- Available cooling provisions

Figure 2-10 illustrates the general relationship between reliability and weight/volume. Improved equipment reliability increases hardware size and weight. As a result, an optimum relationship between reliability and volume/weight has been designed into the SOA 270 Vdc units for this study.

2.1.5.6.3 Cost of Ownership Considerations

The ultimate intent of this study effort was to describe cost effective design methodologies which would reduce the Navy's weapon system LCC. Therefore, all engineering decisions were influenced by initial cost and LCC tradeoff studies.

2.1.5.6.4 270 Vdc Design

For each of the power supply units listed in paragraph 2.1.5.5, one or. more new (270 Vdc) power converters were designed to meet the output requirements of the existing equipments. These designs were carried to a depth adequate to allow detailed assessment of:

- Efficiency
- · Thermal characteristics
- Voltage stress levels
- · Power stress levels
- · Component parts
- · Mechanical and physical packaging requirements
- · Reliability characteristics

The circuit designs were functionally limited to those necessary to meet present performance requirements using existing equipments.

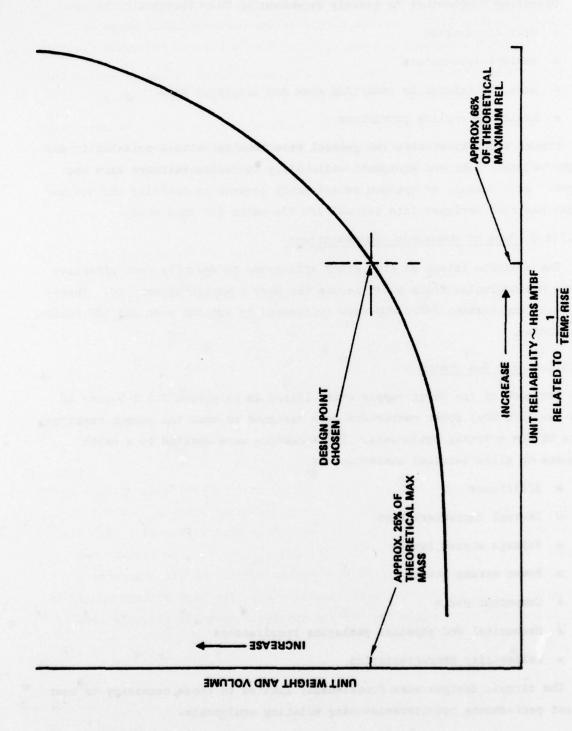


Figure 2-10. Reliability Versus Weight/Volume

Reliability estimates were prepared utilizing the failure figures and methods of MIL-HDBK-217B. Average stress values were estimated based on presently available devices and the required levels for the equipment functions.

Weight and efficiency estimates were prepared based on design evaluation and on past experience with units of similar performance requirements.

A summary of 270 Vdc design effort is shown in Table 2-18. In most cases relatively large weight and power saving were realized with the use of dc/dc converter technology but in a few cases, e.g., AYN-5, the savings were less dramatic.

2.1.5.6.5 400 Hz/270 Vdc Power Supply Comparison

The reduced parts count and circuit simplicity associated with the 270 Vdc design are illustrated in the following comparative evaluation of the TACCO/SENSO Display, IP-1054/ASA-82, which contains four series regulators,

VR1, -29/-80V Regulator	Figure 2-11
VR2, +15V Regulator	Figure 2-12
VR3, -85/+5V Regulator	Figure 2-13
VR4, +85V Regulator	Figure 2-14

and a high voltage power supply in the 400 Hz configuration. (The latter is a proprietary assembly for which detailed design information was not available.)

The 270 Vdc configuration, (Figure 2-15), designed to replace the present system was divided into four basic circuits; mid range voltage, low voltage, high voltage, and high power. The +85/-80V power supply (Figure 2-15a) has the exact same circuitry as the +15/+5V supply except for the transformer. This circuit standardization is carried across normal WRA and subsystem boundaries to help reduce the total aircraft LCC. The high voltage supply is shown in Figure 2-15c, while the -29 Vdc supply is shown in Figure 2-15d.

TABLE 2-18. COMPARISON OF STATE-OF-THE-ART 270 VDC POWER SUPPLIES VERSUS EXISTING 5-3A AIRCRAFT POWER SUPPLIES

PHYSICAL AND ELECTRICAL PERFORMANCE CHARACTERISTICS

Valt	400 Hz Sys Input Pur (Watts)	270 Vdc Sys Input Pur New (Watts)	Power Out	Power Saved (Watts)	400 Hz Sys Unit Weight (Pounds)	270 Vdc Sys Unit Weight (Pounds)	Delta Weight (Pounds)	400 Hz Sys Volume (In ³)	270 Vdc Sys Volume (In ³)	Delta Volume (In ³)
APS116 Radar HVPS	2606	2576	2319	27.0	18.32	14.05	- 4.27	124.3	171.9	+ 47.6
APS116 LVPS	231.3	189	167.4	42.3	2.57	1.97	-0.60	33.7	9.94	+ 12.9
ARC153A Multiple PS	2230	1781.2	1344.1(0) 1293.9(N)	448.8	39.3	28.0	-11.3	282	418	+136.1
AYNSA Multiple PS	183.96	180.0	139.2	1.38	9.12	6,34	- 2.78	225.6	144	- 81.6
ASA82 DGU PS	672	375	300	297	11.27	7.12	- 4.15	174.3	178.3	+ 4.0
ASA82 TACCO PS	rrs	395	350.5	182	11.49	7.49	- 4.00	116.8	146.8	+ 30.0
0L82A, PP-6671A PS	682	552	604	130	48.7	18.3	-30.4	1400	946	-854
OLB2A, SV PS	895	523	386	45	7.40	7.05	35	1115	154.4	+ 39.4
AYKIO Line Reg	979	848.1	856 (0) 803.1(N)	130.9	л.7	13.50	-18.2	1008	384	-624
AYK10 Converter PS	247	244	174.9	•	6.32	6.35	+ .03	138	138	•
OR89C Multiple PS (PP-7197AA)	2365	2155.2	1961	209.8	19.46	10.76	- 8.70	273.5	178.3	- 95.2

(0) 400 Hz Configuration (N) 270 Vdc Configuration

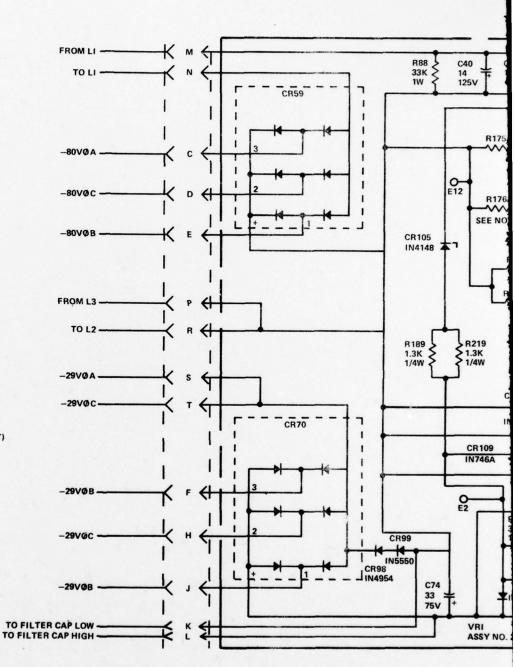
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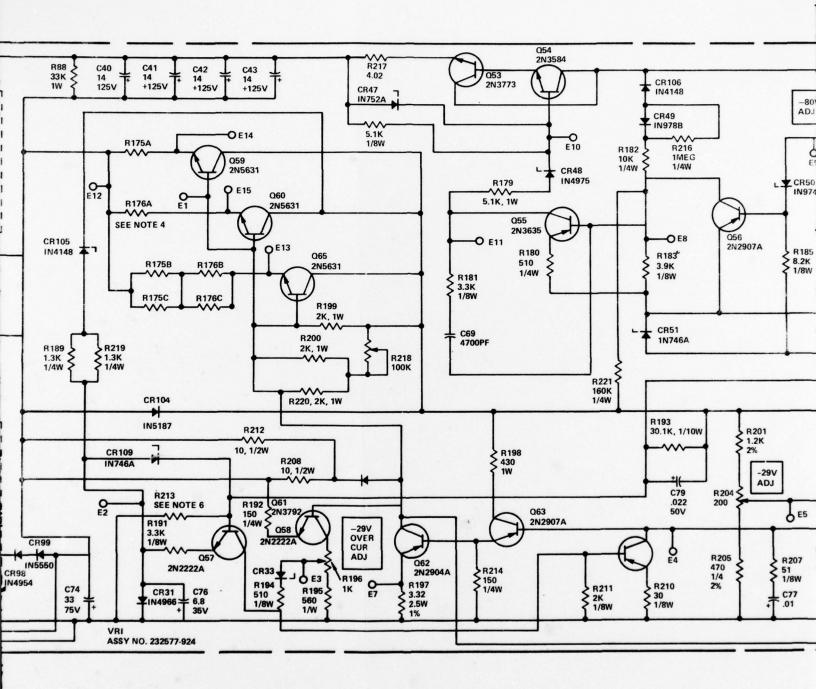
UNLESS OTHERWISE SPECIFIED

- 1. REFERENCE DESIGNATIONS ARE ABBREVIATED. PREFIX THE DESIGNATION WITH 2VR1 THRU 2VR4, 3VR1 THRU 3VR4, 4VR1 THRU 4VR4 AS APPLICABLE.
- 2. RESISTANCE VALUES ARE IN OHMS, 1/2W, ± 5%.
- CAPACITANCE VALUES ARS IN MICROFARADS, 100V.
- 4. PART OF SPECIAL RESISTOR PACKAGE.
- 5. TERMINAL NUMBERING IS FOR REFERENCE ONLY AND DENOTES JUNCTION OF HARNESS AND PRINTED CIRCUIT BOARD.
- 6. SELECT AT TEST R213 110K, 1/4W ± 2% 150K, 1/4W ± 5% 180K, 1/4W ± 5% 220K, 1/4W ± 5% 330K, 1/4W ± 5% 430K, 1/4W ± 5%

680K, 1/4W ± 5%

7. C78 22 UF, 32V FOR EARLIER SYSTEMS 33 UF, 75V FOR SYS EXH 023-UP (COPILOT) AND EXH 045-UP (T/S)





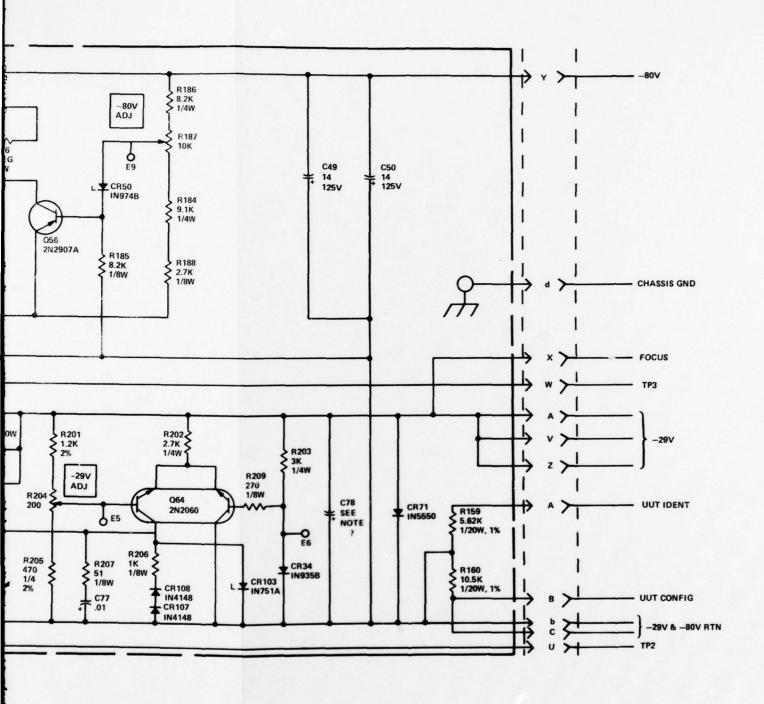
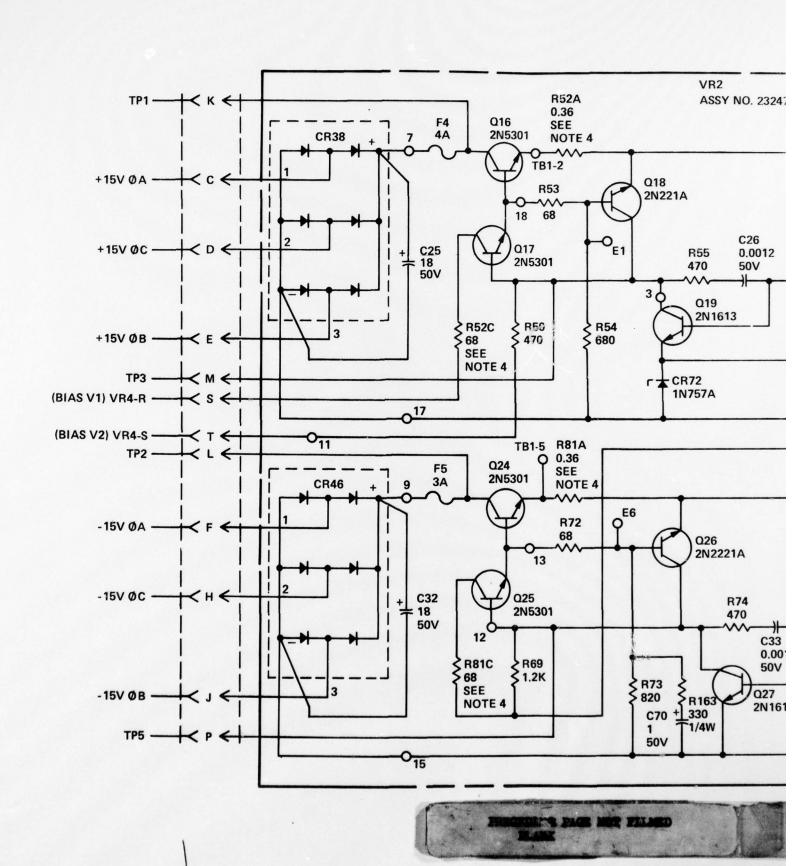
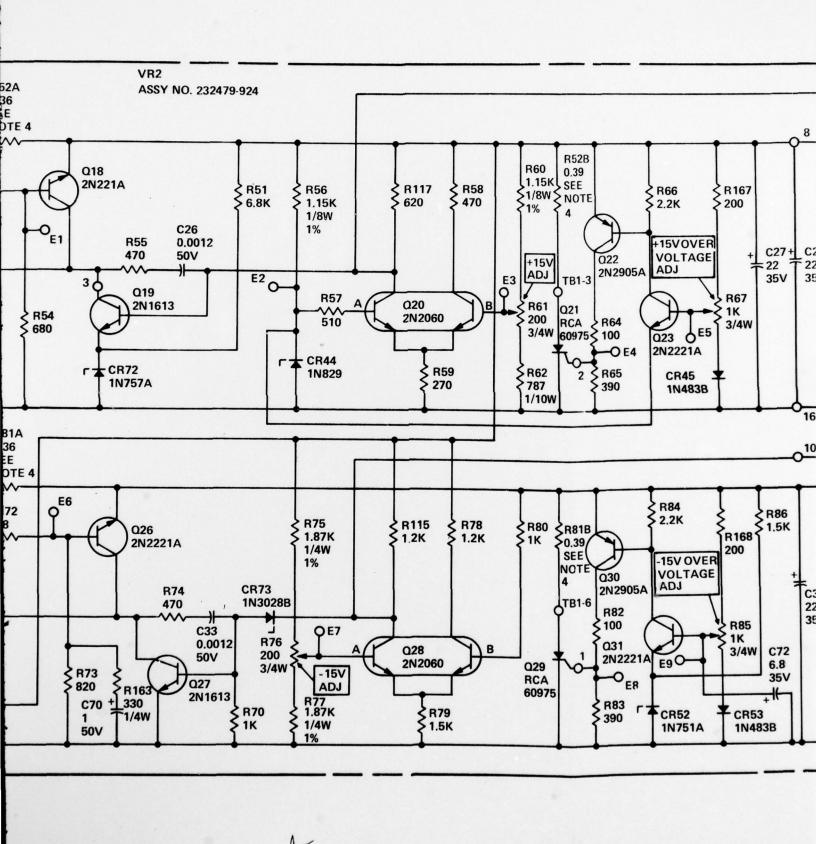


Figure 2-11. VR1 Power Supply





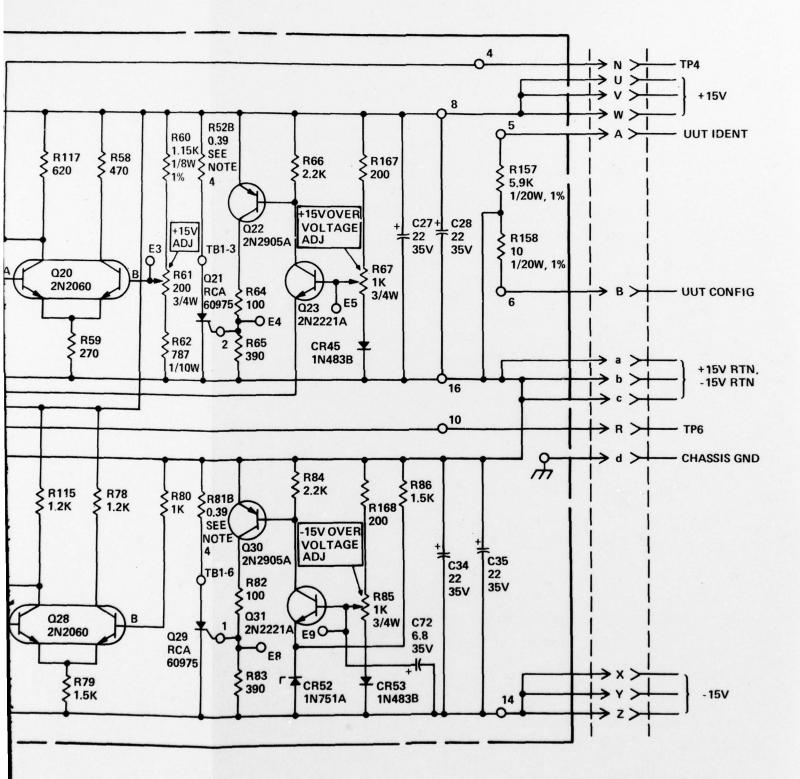
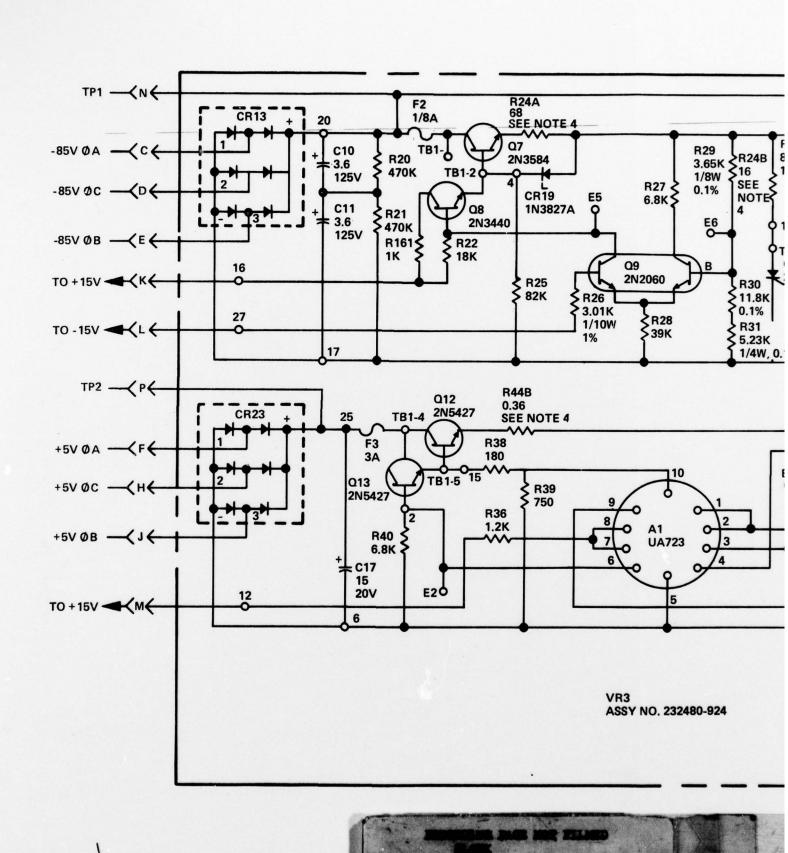
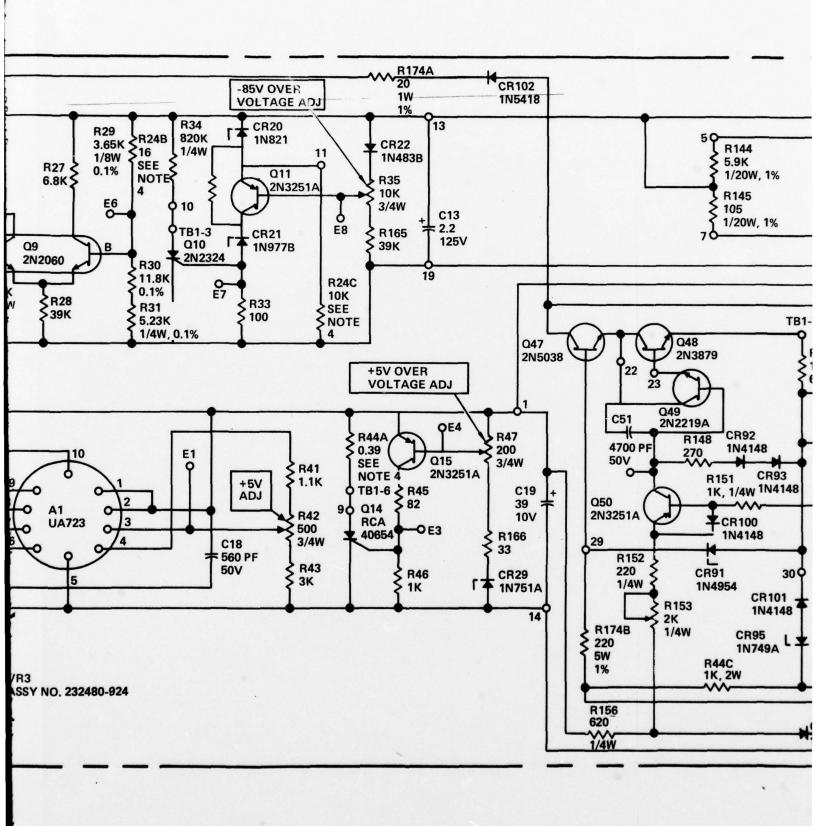


Figure 2-12. VR2 Power Supply

VINCENSIA FOR THE





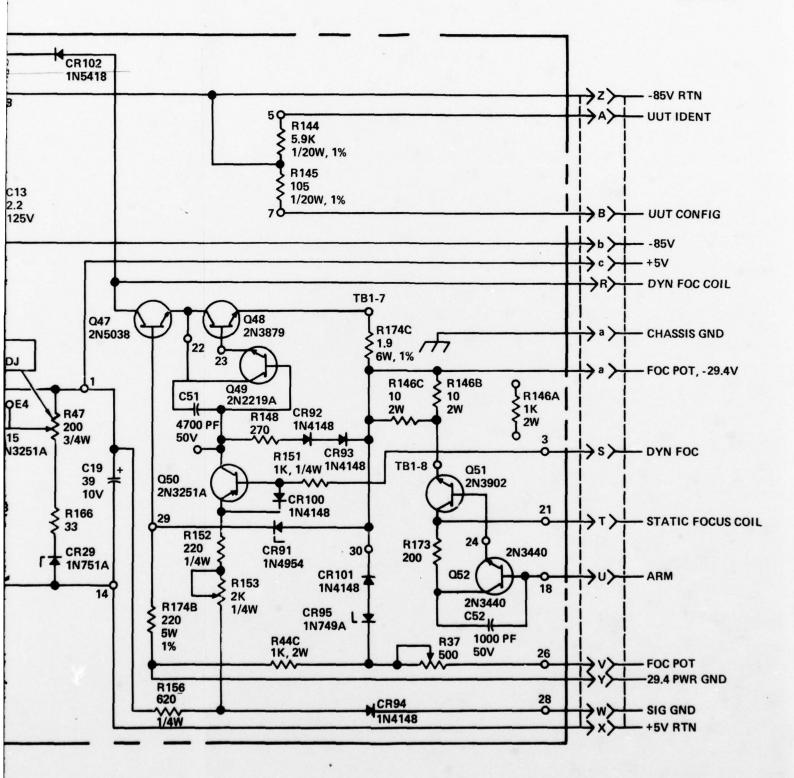
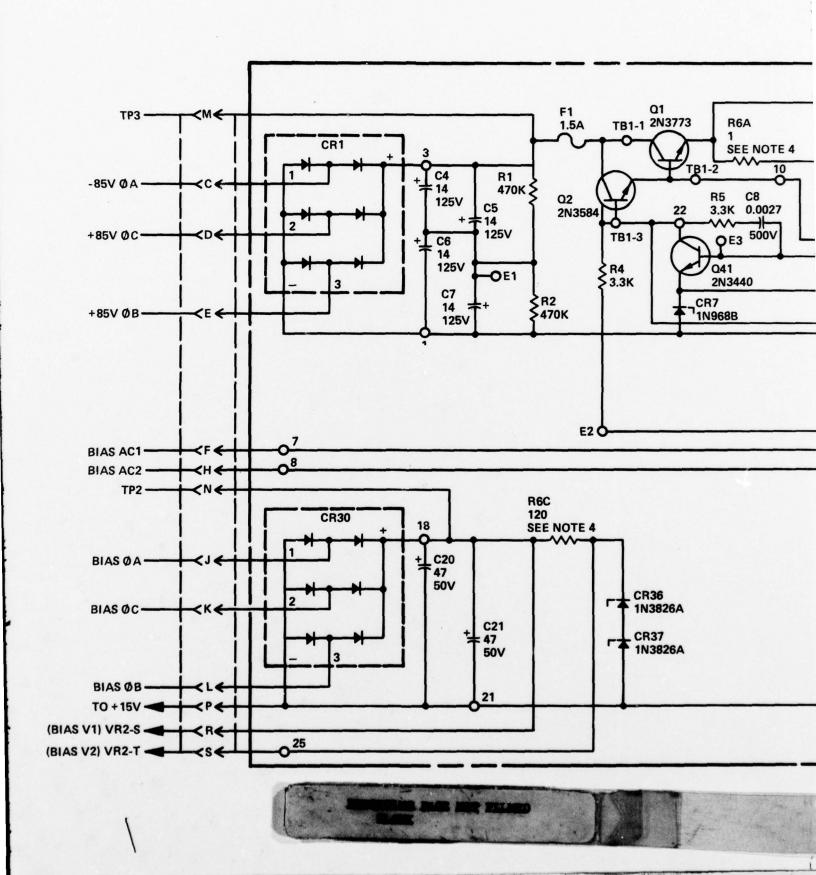
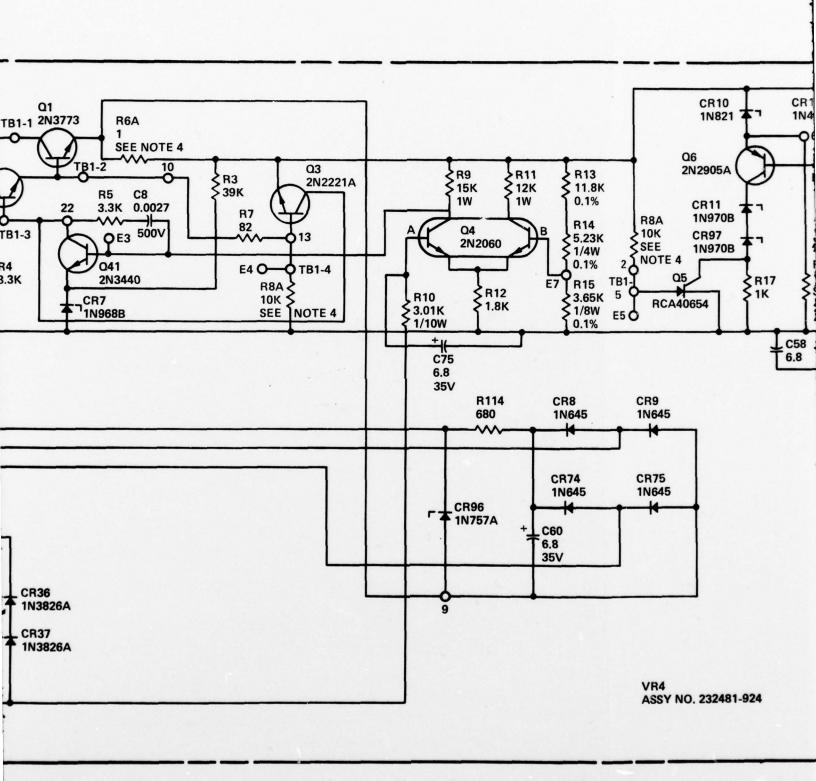


Figure 2-13. VR3 Power Supply

3





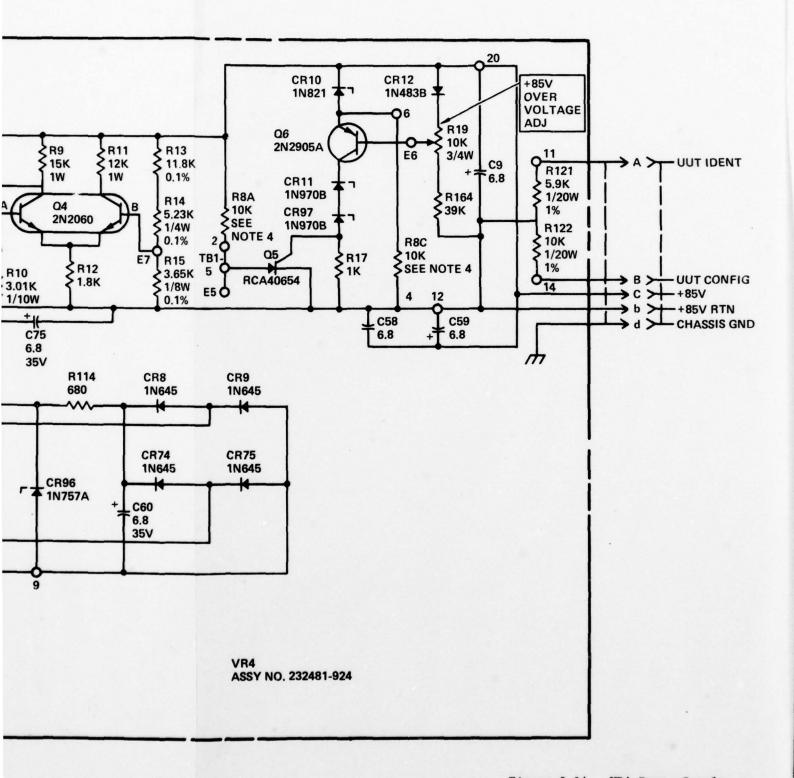


Figure 2-14. VR4 Power Supply

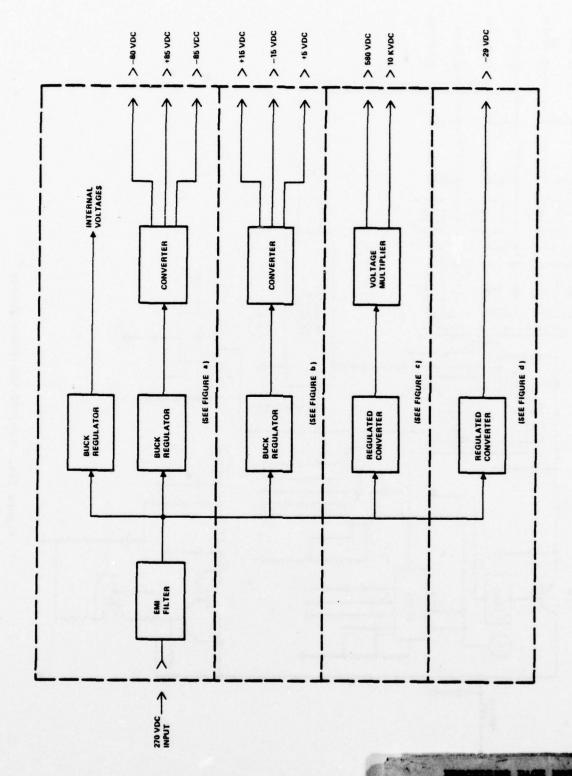
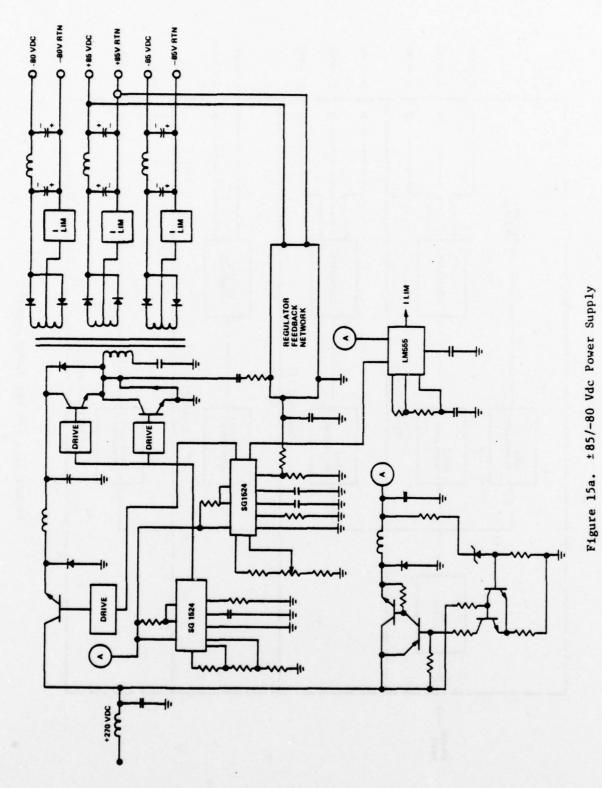
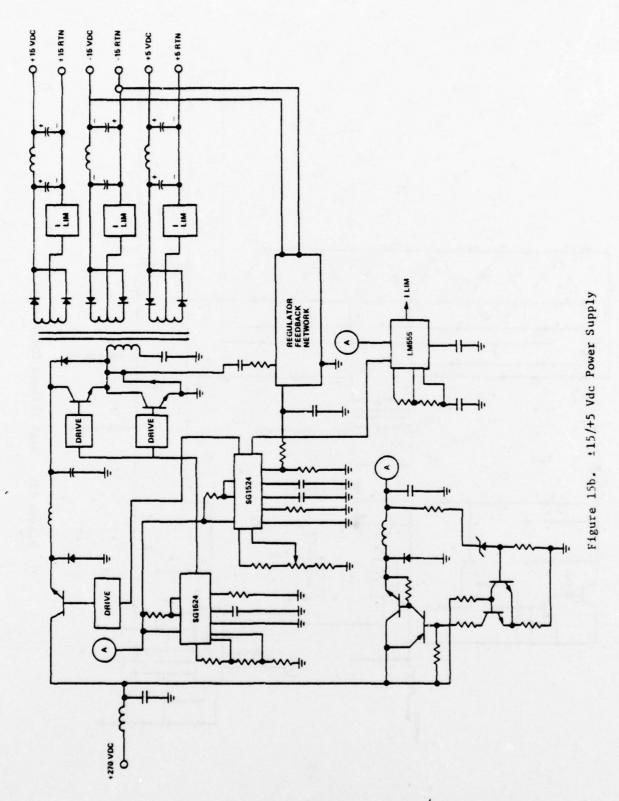


Figure 15. 270 Vdc Power Supply



2-82



2-83

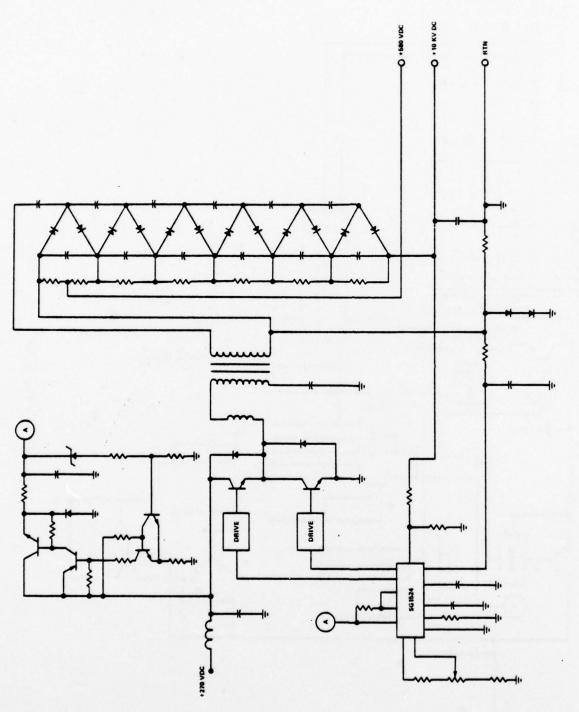


Figure 15c. High Voltage Power Supply

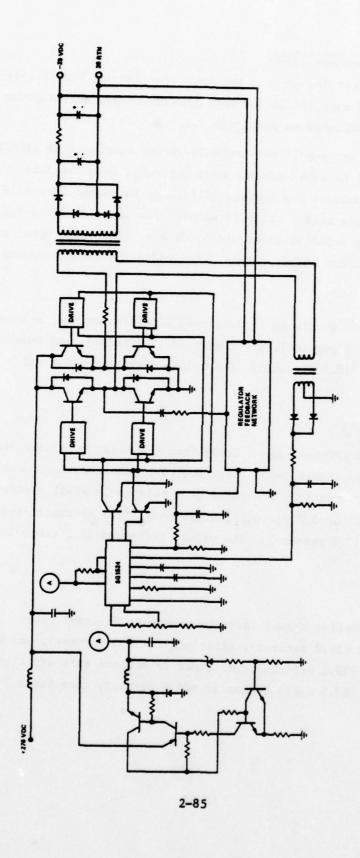


Figure 15d. -29 Vdc Power Supply

2.1.5.7 Study Group Projection

The 270 Vdc power design data received from EMD was then projected across the remaining power supplies in the seven subsystem evaluation group based on the categories established in paragraph 2.1.5.3.

The 270 Vdc power supply requirements (power dissipation, efficiency, weight, and volume) in each category were estimated from the data by EMD on the evaluation units. The average efficiency increased from 62.65 percent for the 400 Hz configuration to 76.77 percent for the 270 Vdc configuration, for a net change in input power of -18.4 percent. The total power supply module weight decreased 162.64 pounds. Individual system breakdowns are:

OL-82 (ADP)

ADP power supplies (Table 2-19) showed moderate savings in power (-417.2 watts or 9.9 percent), efficiency (+7.5 percent), and weight (-35.78 pounds or -36.1 percent). The volume decreased 745.3 cubic inches or 33 percent.

APS-116 (Radar)

Only two WRAs (PP-6633 and T-1203) from the radar were considered in this phase of study (Table 2-20), the remainder were considered during the parametric evaluation phase. The radar gave relatively small savings in power (-120.2 watts or 3.2 percent), efficiency (+2.8 percent), and weight (-6.02 pounds or 17.9 percent). The volume increased 22.1 cubic inches or 3.18 percent.

ASA-82 (TDS)

TDS power supplies showed large improvements in input power (-1082.2 watts or -35.2 percent), efficiency (+30.3 percent), and weight (-26.5 pounds or -39.1 percent). In order to achieve this efficiency, the volume increased 160.5 cubic inches or +20.8 percent. See Table 2-21.

TABLE 2-19. OL-82A/AYS

			400	Н2					270	270 VDC		
	P/N	PWRIN	PWROUT	EPF.	WEIGHT	WEIGHT VOLUME	PWRIN	PWROUT	EFF.	APWR	WEIGHT	WEIGHT VOLUME
Sig. Data	1022401											
CV-2882A (WRA1)												
A31	1023782	542.5	415.0	76.50%	7.3	11.5						
A33	1026390	9.0	6.2	88.89%	0.45	13						
A34	1026389	18.5	12.8	280.69	0.40	13						
TOTAL		542.5	406.5	74.93%	8.12	141	503	406.5	406.5 80.81%	-39.5	7.67	160
Sig. Data Conv. CV-2882A (WRA2)	102401				E							
A31	1023782	542.5	415.0	76.50%	7.3	115						
A33	1026390	9.0	6.2	88.89	0.42	13						
A34	1026389	18.5	12.8	280.69	0.40	13						
TOTAL		542.5	406.5	74.93%	8.12	141	503	406.5	406.5 80.81%	-39.5	7.67	160
Sig. Gen. SG-962A (WRA3)	022403											
A38	1023771	995	386	296.19	7.4	115						
04V	1023358	122	73.2	200.09	1.22	14						
A41	1026390	20.5	14	68.29%	0.45	13						
A42	1026389	23	15	65.22%	0.40	13						
TOTAL		733.5	488.2	66.56%	9.44	155	959	488.2	488.2 74.42%	-77.5	0.6	195.1

TABLE 2-19. OL-82A/AYS (Continued)

			400	400 HZ					270	270 VDC		
	P/N	PWRIN	PWROUT	EFF.	WEIGHT VOLUME	VOLUME	PWRIN	PWROUT	EPP.	∆ PWR	WEIGHT	VOLUME
Spect. Anal. CV-2883A (WRA4)	1022404											
A38	1023771	295	394	70.11%	6.18	96						
05V	1023358	122	73.2	80.00X	1.22	14						
A41	1026390	20.5	14	68.29%	0.45	13						
A42	1026389	23	15	65.22X	0.40	13						
TOTAL		727.5	496.2	68.21%	8.22	136	657.8	496.2	496.2 75.43%	-69.7	7.84	169.6
Comp, Sonar Data CP-1140A (WRA5)	1022409				N.							
A42	1023771	534	390	73.03%	7.4	1115						
444	1026390	27	15.6	57.78%	0.45	13						
845	1026389	717	13	41.91%	0.40	13						
TOTAL		582	418.6	71.92%	8.22	141	552	418.6	418.6 75.83%	-30.5	4.9	139.5
Comp, Sonar Data CP-1140A (WRA6)	1022409											
A42	1023771	534	390	73.03%	7.4	115						
V44	1026390	27	15.6	57.78%	0.42	13						
A45	1026389	21	13	61.91X	0.40	13						
TOTAL		582	418.6	71.92%	8.22	141	552	418.6	418.6 75.83%	-30.5	6.4	139.5
Drum P/S PP-6671 (WRA11)	621600-4											
P/S 1		341	204.5	59.97x 24.35	24.35	700						
P/S 2		341	204.5	59.97% 24.35	24.35	700						
TOTAL		. 289	607	59.972 48.7	48.7	1400	552	604	74.09% -130	-130	18.3	979
SUBSYSTEM TOTAL		4209	2860.5	67.96% 99.04	99.04	2255	3791.8	2860.5	75.44%	2860.5 75.44% -417.2 63.28	63.28	1509.7

TABLE 2-20. APS 116 RADAR

Programmer/PS PP-6633 718371 718403/718374 118372 44	Pwr										
mer/PS 1 3/718374 2	-	Pwr _{Out}	Eff	Weight Volume		Pur In	PwrOut	Eff	ΔPwr	Weight	Volume
	447	390	87.25%	5.4	224						
	192	140	72.92%	1.13	78						
	480	427.5	89.06%	5.9	224						
Total 9	927	702.5	75.73%	12.43	526	880.7	702.0	79.71%	46.3	11.36	483.9
Transmitter T-1203											
5-1	231.3	167.45	72.39%	2.57	33.7						
HVPC 26	2606	2319	88.99%	18.32	124.3						
715383-1	2.7	0.3	11.11%	0.36	9.6						
Total 28	2840.0	2486.75	87.56%	21.25	167.6	2766.1	2486.75	89.90%	73.9	16.3	231.8
Radar Set Control C-8788											
711741	167	108	64.67%						1	•	
Sig Data Conv Str CV-2852											
711843	162	151.7	93.64%	2.81			Part of	Part of Parametric Evaluation	ic Eva	luation	
711824	87.7	20	57.01%	1.12							
711658	79	35	26.69%	1.37							
711657	38.5	23	29.74%	2.52							
Total	162	69.5	42.90%	7.82							

TABLE 2-21. ASA-82

			400 H	HZ					270	VDC		
20 TESS	P/N	PWRIN	PWROUT	Eff.	Weight	Volume	PWRIN	PWROUT	Eff.	△ PWR	Weight	Volume
Pilot display IP-1051	231502-000											
XFMR	226686-	437	417.8	95.61%	5.5	39,4						
	232011-	43.3	30.3	69.98%	0.65	14.7						
VR3	232477-924	56.3	28.4	53.69%	0.75	14.7					- Indiana	
VRI	232555-924	265.3	169.8	64.00%	0.78	14.7						
Total	NVFS 226119-000	437	241.6	55.29%	10.63	114.2	285.8	241.6	84.54%	-151.2	5.41	146.8
Co-pilot display 231503-924 IP-1053	231503-924											
XFMR	XFMR 226685-000	552	524.4	95.00%	5.75	41.95						
VRI	232577-924	310	228.1	13.58%	1.062	14.7						
VR2	232479-924	95.3	513	53.52%	0.812	14.7						
VR4	232481-	81.3	54.8	67.41%	0.812	14.7						
Total	26179-000	23.4	10.1	43.16%	2.25	16.0	778	337. 0	460 00	175	7 15	9 771
10141		300	234.7	00.00	11.43	0.011	116	334.9	900.00	-1/3	CT.,	0.041
ARU	231560-924											
IP-1052	000 000300	676	0 376	457 60	37. 3	21 00						
VR1	232482-	40.3	25.6	63.52%	0.718	14.7						
VR2	232483-917	53.6	28.7	53.55%	69.0	14.7						
VR3	232484-909	34.6	12.6	36.42%	0.625	14.7						
VRS	232554-924	45.8	29.3	63.97%	0.468	14.7						
HVPS	226179-	23.4	10.1	43.16%	2.25	16.0						
Total		263			11.25	131.5	168	144	85.71%	-95	4.34	165.4
							1			-	1	-

TABLE 2-21. ASA-82 (Continued)

	big S	11		400 нд	2					270 VDC	VDC		
113		P/N	PWRIN	PWROUT	Eff.	Weight	Weight Volume	PWRIN	PWROUT	Eff.	∆ PWR	Weight	Weight Volume
TACCO/SENSO IP-1054	Activ	231504-924			00.7					100			
	XFMR	226685-000	577	548.4	95.04%	5.75							
	VRI	232577-924	324.4	238.3	73.46%	1.062							
	VR3	232480-924	39.5	15.0	37.98%	0.80	14.7						
	VR2	232479-924	9.66	53.3	53,51%	0.812	14.7						
1181	VR4	232481-924	84.9	57.2	67.37%	0.812	14.7						
Total (X2)	HVPS	236179-000	23.4	350.5	43.16%	2.25	116.8	395	350.5	350.5 88.73%	-182	7.49	146.8
DGU CV-2806	T C	231507-924											
	XFMR		672	612.2		3.9	25.5						
	VR1	231909-924	74.1	38.2		0.562	12.4						
	VR2	231911-924	13.7	7.1		0.75	12.4						
	VR3	231910-924	67.5		44.00%	0.53	12.4						
	VR4	231909-924	74.1	THE REAL PROPERTY.	51.55%	0.562	12.4						
	VRS	231911-924	13.7		51.82%	0.75	12.4						
	VR6	231910-924	67.5	29.7	44.00%		12.4						
	VR7	231909-924	74.1	SCTUPED IN	51.55%		12.4						
	VR8	231911-924	13.7	100	51.82%		12.4						
	VR9	231910-924	67.5	29.7	44.00%	0.530	12.4						
	VR10	231909	74.1	38.2		0.562	12.4						
	VR11	_	13.7	7.1	51.82%	0.75	12.4						
	VR12	231910-924	67.5	7	44.00%	0.53	12.4						
Totals			672	300		11.27	174.3	375	300	80.00%	-297	7.12	178.
SUBSYSTEM TOTALS	TALS		3078	1721.5	1721.5 55.93% 67.62	67.62	770.4	1995.8	1721.5	1995.8 1721.5 86.26%	-1082.2 41.16	41.16	930.9
400													

ARC-153 (HF Radio)

HF radio power supplies showed moderately large improvement in input power (-464.4 watts or -20.4 percent), efficiency (+12.4 percent), and weight (-14.8 pounds or -33.5 percent). The change in volume was less significant at -51.2 cubic inches or -13.3 percent. See Table 2-22.

OR-89 (FLIR)

FLIR power supplies showed moderate improvement in input power (-301.8 watts or -11.4 percent), efficiency (+8.8 percent), and weight (-13.83 pounds or -40.8 percent). The volume increased 51.9 cubic inches or 11 percent. See Table 2-23.

AYK-10 (GPDC)

GPDC power supplies showed moderate improvement in input power (-223.8 watts or -12.0 percent) and efficiency (+8.5 percent), but the weight reduction (-36.22 pounds or -36.7 percent) was significant. The volume decreased 1249 cubic inches or 44.7 percent. See Table 2-24.

AYN-5 (AACS)

AACS power supplies showed little improvement in input power (-3.96 watts or 2.2 percent), efficiency (+1.6 percent) but once again there was a significant reduction in weight (-6.09 pounds or -66.8 percent). The volume decreased 81.5 cubic inches or -36.2 percent. See Table 2-25.

The module weight savings shown above does not give a complete picture of the total weight savings attainable. A percentage of total chassis weight is required to support power supply modules. (This includes mounting fixtures card cages, covers, etc.). In order to determine the chassis weight directly attributable to each power supply (Table 2-26), it was first necessary to establish chassis weight (W_c), total WRA weight ($W_{WRA\ I}$), and the weight of signal processing subassemblies (W_s), $W_s = W_{WRA\ I} - W_C$. (W_c and $W_{WRA\ I}$ were taken from the WRA configuration document D52601.100.) Next, the chassis weight per module weight (W_c/W_s) was computed. Once this ratio is

TABLE 2-22. ARC-153A

										1.0		
			400 Hz						270 Vdc	Vdc		
	P/N	PWRIN	PWROUT	EFF.	WEIGHT VOLUME	VOLUME	PWRIN	PWROUT	EFF	APWR	WEIGHT VOLUME	VOLUME
RF AMP. AM-6384	792-6422	,7										
18V REG	797-3594	358.53		189.3 52.80%	_	_						
5/80V REG	797-3596	26.36		11.15 42.30%								
SCRN REG	797-3598	304.6	163.6	163.6 53.712	23.1	282						
HV RECT	797-3597	1317.6	980	74.38%								
XFMRS		2230	2063.5 92.53%	92.53%	_							
TOTAL		2230	1344.1	60.27%	39.3		1781.2	282 7 1781.2 1293.9 72.64% -448.8	72.64%	-448.8	28	964
HF R/T RT-1016	787-6568											
P/S	606-9378	87	36.8	42.30%	2.3	44.3						
ANT. COUPLER CU-1985	792-6239					`						
P/S	790-2799	43.56	23	52.80%	2.5	58.5	28	23	82.14% -15.56	-15.56	1.34	37.6
SUBSYSTEM		2273.6 1373.3		60.41%	44.1		384.8 1809.2	1316.9	72.79% -464.4	-464.4	29.34	333.6

TABLE 2-23. OR-89 A/AA

			400	Hz					270	270 Vdc		
	P/N	PWRIN	PWROUT	EFF.	WEIGHT	WEIGHT VOLUME	PWRIN	PWR IN PWROUT	EFF.	∆ PWR	A PWR WEIGHT	VOLUME
Video Conv. PP-7197	708002-7											
A1	768689	87	27	58.62%	1.33							
A2	768689	87	51	58.62%	1.33							
A3	768689	87	51	58.62%	1.33							
44	768689	87	51	58.62%	1.33							
LV LV	708896	055	310	70.46%	0.7							
9V	768682	87	51	58.62%	1.33							
A15	708742	1371	1316	266.56	10.78							
A.S	768681	119	80	67.23%	1.33							
TOTAL		2365	1961	82.92%	19.46	273.5	2155.2 1957	1957	90.802 -209.8 10.76	-209.8	10.76	178.3
IR Viewer	7-100807											
IP-1214	744545	20	10.4	52.00%	1.32							
WS WS	788345	9	4.5	75.00%	1.32							
	SCR Bridge	1316	1290	98.02%	1.32							
PS1	715376	23	5	21.74%	1.32							
TOTAL		1365	1309.9	95.96%	5.28	73.4	1335.6	1335.6 1309.9 98.08%	280.86	-29.4	2.99	119.4
IR Cont Conv.	708003-6											
C-8759	708279	9	2	83.33%	8.0							
	768682	87	51	58.62%	1.33							
	708277	105	84	45.71%	1.33							
	810262	99	45	80.36%	3.6							
TOTAL		254	149	58.66%	7.06	124.5	191.4	149	78.85%	-62.6	6.34	225.6
SUBSYSTEM		2642	1793.9	67.90%	33.92	471.4	2340.2	2340.2 1793.9 76.66% -301.8	79.97	-301.8	20.09	523.3

TABLE 2-24. AYK-10

			400 Hz	2					270 Vdc	Vdc		
	P/N	PWRIN	PWROUT	Eff.	Weight Volume		PWRIN	PWROUT	Eff.	APWR	Weight Volume	Volume
Pwr. Supply #1	713700-06			44%	31.7	1008	848.1		94.69%	-130.9	13.5	384
14	713720-00	282.5	247	87.44%			257.8		244.0 94.69%			
	7131775		158.8	73.52%	4.52	101	211.2		75.29%	8.4-		101
CPU dc/dc	7511300-00		175.0	175.0 70.85%	6.32	138	244.0		71.72%	-3.0	6.35	138
	7511200-00		285.2	72.57%	6.81	149	384.3		74.22%	-8.7		149
Totals		626	619	63.23%	49.35	1396	848.1	619	72.99%	-130.9	31.24	772
Pwr. Supply #2	7131700-07	893	777	777 87.01% 208 87.03%	31.7	1008	800.1	754.4	94.29%	-92.9	13.5	384
	7131720-00		248	87.02%			333.1	242.5	94.29% 94.29%			
Mem. dc/dc	7131775		155.1	74.57%	4.52	101	198.1	151.1	76.27%	6.6-	4.55	101
CPU dc/dc	7511300-00		177.1	71.41%	6.32	138	242.5		73.03%	-5.5	6.35	138
1/0 dc/dc	7511200-00	321	229.7	.7 71.56%	6.81	149	313.8	229.7	73.19%	-7.2	6.84	149
Totals		893	557.9	557.9 62.48%	49.35	1396	800.1	557.9	69.73%	-92.9	31,24	772
SUBSYSTEM TOTAL		1872	1176.9	1176.9 62.87%	68.7	2792	1648.2	1648.2 1176.9 71.41%		-223.8 62.48	62,48	1544

TABLE 2-25. AYN-5

			400 Hz	2					270 Vdc	Vdc		
	P/N	PWR IN PWROUT	PWROUT	Eff.	Weight Volume PWRIN PWROUT	Volume	PWRIN	PWROUT	Eff.	A PWR	A PWR Weight Volume	Volume
Pur. Supply #1 XFMR A1 A2 A2 A3	2786869-1 1978869 2435811-2 2787117-2 2786741-1	91.98 17.82 8.85 21.9 57.2		87.95 95.62X 17.04 80.23X 17.3 79.00X 45.2 79.02X	4.56	112.8						
Totals		91.98	9.69	75.67%			8	9.69	69.6 77.33X	0.7	1.515	72
Pwr. Supply #2 XFMR A1 A2 A2 A3 Totals	2786869-1 1978869 2435811-2 2787117-2 2786741-1	91.98 17.82 8.85 21.9 57.2	87.95 95.62 x 17.04 80.23 x 17.3 79.00 x 45.2 79.02 x 69.6 75.67 x	87.95 17.04 7.1 80.23 x 17.3 79.00 x 45.2 79.02 x 69.6 75.67 x	4.56	112.8	06	9.69	69.6 77.33% 0.7 1.515	0.7	1.515	72
SUBSYSTEM TOTAL		183.96	183.96 139.2 75.67%	75.67%	9.12	225.6	180	139.2	139.2 77.33%	1.4	3.03	144

TABLE 2-26. SYSTEM WEIGHT ANALYSIS

WSYS2	381.51	287.5	366.8
WSYS1	417.0	336.2	403.9
3	-30.4 -0.78 -0.78 -1.04 -0.67 -0.78 -1.04 -35.49	-5.84 -5.84 -6.82 -8.05 -12.06 -9.61 -48.72	-18.2 -0.03 -19.1 -0.03 -0.03 -0.03 -0.03 -0.03
Ww.RA2	18.3 45.36 41.28 44.73 43.86 41.28 44.73 279.54	60.96 60.96 40.68 25.95 35.94 70.39	13.5 6.35 6.84 13.5 6.35 4.55 62.48
W _{PS2} ×K	18.3 15.91 13.19 13.27 14.25 13.19 13.27	10.95 10.95 11.25 8.38 4.18 16.45 61.66	13.5 6.35 6.35 6.35 6.35 6.35 6.35 6.35
WPS2	10.27 9.00 7.67 7.63 7.64 7.67 7.67 57.71	7.49 7.49 7.16 5.42 3.33 7.11	6.94 3.43 3.90 6.75 3.43 2.93 3.40
W _{PS1} xK	48.7 16.69 13.97 14.31 14.93 13.97 14.31	16.79 16.79 18.07 16.43 16.24 26.06 110.38	31.7 6.32 4.52 6.81 32.6 6.32 4.52 6.32 99.6
W _C +1=K	1.3342 1.7678 1.7198 1.7403 1.8180 1.7198 1.7403	1.4617 1.4617 1.5728 1.5455 1.4436 2.3121 1.6226	1.9448 1.8534 1.7462 2.000 1.8534 1.5533 1.7462
WSA	36.5 26.10 24.23 26.30 24.23 24.23 26.30 188.16	45.7 45.7 30.2 22.00 33.25 34.6 211.45	16.3 3.41 2.91 3.90 16.3 3.41 2.91 53.04
WWRAI	48.7 46.14 42.06 45.77 44.54 42.06 45.77 315.04	66.8 66.8 47.5 34.0 48.0 80.0	31.7 6.32 4.52 6.81 32.6 6.32 4.52 6.81
W _C	12.2 20.04 17.83 19.47 20.04 17.83 19.47	21.1 21.1 17.3 12.0 14.75 45.4 131.65	15.4 2.91 1.61 2.91 16.3 2.91 1.61 2.91 46.56
WPS1	36.5 9.44 8.12 8.22 8.22 8.22 8.22 8.22	11.49 11.49 10.63 11.25 11.27 67.62	16.3 3.41 2.91 3.9 16.3 3.41 2.91 2.91 53.04
SYS/WRA	OL-82 PP-6671 SG-962 CV-2882 CV-2883 CV-2883 CV-2882 CP-1140	ASA-82 IP-1054 IP-1054 IP-1053 IP-1051 CV-2806 TOTAL	AYK-10 PP-6678 PP-6676 PP-6677 PP-6679 PP-6675 PP-6675 PP-6675 PP-6677

TABLE 2-26. SYSTEM WEIGHT ANALYSIS (Continued)

WSYS2	24.21	92.74	215.54	1367.3
WSYSI	30.6	109.7	232.5	1529.91
3	-6.39	-11.3 -4.41 -1.25 -16.96	-10.75 -3.99 -3.22 -17.96	162.64 1529.91
Ww.RA2	24.01	53.7 23.58 20.31 97.59	23.95 165.71 24.88 214.54	
W _{PS2} *K	7.59	28.0 - 1.45 29.45	13.3 5.2 7.08 25.58	288.15 972.54
W _{PS2}	4.95	16.5 1.01 17.51	10.76 2.99 4.85 18.06	167.66
W _{PS1} xK	13.98 13.98	39.3 4.41 2.7 46.41	24.05 9.19 10.3 43.54	450.79
W _C +1=K W _{PS1} xK	1.5323	1.6971 1.8536 1.4383 1.6750	1.2358 1.7407 1.4590 1.5242	1.6482
WSA	19.84	38.3 15.1 14.99 68.39	28.08 43.2 19.26 90.54	631.42
WWRAI	30.4	65.0 27.99 21.56 114.55	34.7 169.7 28.1 232.5	1135.27
W _C	10.56	26.7 12.89 6.57 46.16	6.62 32.0 8.84 47.46	409.27 1135.27
WPS1	4.56 4.56 9.13	23.1 2.38 1.88 27.36	19.46 5.28 7.06 31.8	
SYS/WRA	AYN-5 PS1 PS2 TOTAL	ARC-153 AM-6384 RT-1016 CU-1985 TOTAL 27	OR-89 PP-7179 1 IP-1069 C-8759 TOTAL 3	6 SUBSYSTEM 275.79 TCTAL

established the total power supply weight component (W_T) was computed by $W_{PS} \times K = W_T$ where $K = W_C/W_{SA} + 1$. The K factor was then used to determine the total power supply weight for each new 270 Vdc design. This increased the weight savings from 108.13 pounds to 162.64 pounds. The average K factor (1.6482) was used in the remaining parametric evaluation.

2.1.5.8 Parametric Evaluation

The weight, efficiency, and power dissipation of the remaining 31 subsystem power supplies were estimated parametrically from the data compiled in paragraph 2.1.5.7.

2.1.5.8.1 Efficiency

Since all S-3A avionic subsystems were developed during the same time frame (when switched mode regulators were just coming into use and series pass regulators were the predominant method of satisfying secondary power requirements), it was assumed the same or similar circuit design technology was used in the development of all subsystem power supplies. Thus, the average efficiency of the six subsystems analyzed would be representative of the average power supply efficiency of the remaining subsystems and, thus, be a reasonably accurate value for parametric evaluation. The average efficiencies were 62.65 percent for the 400 Hz configuration, and 76.77 percent for the 270 Vdc configuration.

2.1.5.8.2 Power

The power dissipated by the remaining 31 subsystems for 115/200V, 400 Hz primary power source is:

where:

 P_{T} = 25,651 watts (total avionic power dissipated)

 $P_0 = 14,363$ watts (total power dissipated by six subsystems evaluated)

P₁₁₆ = 2,901 watts (power dissipated by APS-116)

. 25,651 - 14,363 - 2,901 = 8,387 watts (dissipated by the remaining 31 subsystems)

Of this value, 38.35 percent or 3216.4 watts are dissipated in the power supplies, leaving 62.65 percent or 5170.6 watts dissipated in signal processing circuitry.

The power dissipated by signal processing circuitry remains constant for both the 400 Hz and 270 Vdc primary power source, therefore

$$\frac{P_S}{EFFICIENCY} = P_N$$

whe re

 P_N = new power dissipation of 31 subsystems

Pc = power dissipated by signal processing circuitry

 $\frac{5170.6}{0.7677}$ = 6735.2 watts, total watts dissipated and

6735.2 x 0.2323 = 1565.6 watts are dissipated in the power supplies on the 270 Vdc system for a reduction of 1651.8 watts.

The total power reduction in all 38 subsystems was:

ΔP	6 subsystem evaluation groups	2386.4 watts
ΔP	APS-116	120.2 watts
ΔΡ	31 subsystems	1651.8 watts
	TOTAL AD	4150 4

2.1.5.8.3 Weight

The new weight of the remaining 31 avionic subsystems and the resulting weight savings realized from the use of a 270 Vdc primary aircraft power

system and new advances in dc/dc converter technology was determined by the following methodology:

 First, it was necessary to establish the ratio of weight savings to pound of weight in the six subsystems analyzed

$$\frac{W_{O} - W_{N}}{W_{O}} \tag{1}$$

where

Wo = original weight of the six subsystems analyzed

 W_N = new weight of the six subsystems analyzed.

This ratio was then used to estimate the weight saving realizable in the remaining subsystems.

$$\frac{W_O - W_N}{W_O} = x W_R - W_R - W_F$$
 (2)

where

 W_R = original weight of the remaining subsystems

 W_{F} = final weight of the remaining subsystems.

The total weight of the remaining subsystems could be calculated from the following equation if the power dissipation density of both groups of subsystems was the same

$$W_{\rm F} = W_{\rm R} - W_{\rm R} \frac{W_{\rm O} - W_{\rm N}}{W_{\rm O}}$$
 (3)

2. The power density of the two groups of subsystems was not the same. Therefore, equations 2 and 3 had to be modified to compensate for this difference:

$$\frac{W_O - W_N}{W_O} \times W_R \times \frac{P_R}{P_O} = W_R \tag{4}$$

$$W_{F} = W_{R} - \left(W_{R} \times \frac{W_{O} - W_{N}}{W_{O}} \times \frac{P_{R}}{P_{O}}\right)$$
 (5)

where

 $\mathbf{P}_{\mathbf{O}}$ = power dissipated in the six subsystems analyzed

P_p = power dissipated in the remaining subsystems

Equations 4 and 5 provide a relatively accurate method of para metrically estimating the new weight of the remaining subsystems as long as the same or similar circuit technology is used in all S-3A avionic power supplies.

3. Parametric evaluation was performed as follows:

$$\frac{W_0 - W_N}{W_0} \times W_R \times \frac{P_R}{P_0} = \Delta W_R$$

$$W_R = 1576.8 \text{ lbs}$$

$$W_R = \frac{1529.4 - 1366.76}{1529.4} \times 1576.8 \times \frac{8387}{14,363}$$

 $W_R = 97.91$ lbs (reduced power supply/system weight)

$$W_{F} = W_{R} - (W_{R} \times \frac{W_{O} - W_{N}}{W_{O}} \times \frac{P_{R}}{P_{O}})$$

$$W_F = 1576.8 - (1576.8 \times \frac{1528.4 - 1366.76}{1529.4} \times \frac{8387}{14,636}$$

W_F = 1478.89 lbs. (reduced power supply/ system weight for 31 subsystems)

4. The total S-3A system weight saved through the utilization of a 270 Vdc primary power system and advanced dc/dc converter technology would be:

△W of 6 subsystems		162.64	lbs
ΔW of remaining subs	systems	97.91	lbs
ΔW of APS-116		7.55	lbs
	Δ W TOTAL	268.10	lhs

2.1.5.9 Power Supply Summary

Table 2-27 summarizes the total power supply evaluation effort on the 6 subsystems study group.

TABLE 2-27. 270 Vdc IMPACT SUMMARY

	fotal New	7 P/S wt	16.11	12.42	17.02	25.12	30,92	20 4
		P/S ut	я.и	0.2	84.79	ě. š	39.36	20.09
		S/S vc	381.5	307.6	367.67	25.08	4.3	238.2
		2 P/S vc	20.82	20.112	24.42	2482	.0.2%	7.1
	Total 5-3A	P/S Mt	8.8	67.62	98.72	7. 17	1.4	13.92
		3/s at	417.0	136.2	401.9	9.00	109.7	252
	Volume (in,)		-617 +25.93 +14.33 +14.33 +11.53 +11.53	26.44 26.44 26.44 26.44 26.54 426.54 42.44	244444	- 16.12	+75.92 -1001 -35.72 +38.72	-30.82 +62.72 +81.22 +11.03
		٩	-854 +40.1 +19 +17.5 +19 +19 +19 -706.3	+10.7 +10.7 +14.6 +14.6 +14.6 +161.3	-624 -04 -04 -04 -04 -04 -04 -04 -04 -04 -0	40.8	+214	-95.2 +46 +101.1 +51.9
		Ze.	5.46 195.1 199.5 119.5 169.6 150.7	146.8 146.8 146.8 165.4 178.3	38 10 5 3 8 10 5 2 5 1 5 1 5 1 5 1 5 1 5 1 5 1 5 1 5 1	777	496 -0- 17.6 533.6	178.3 119.4 225.6 523.3
Mechanical		S-3A	156 151 151 151 151 151 151 151 151 151	116.1	100 100 100 100 100 100 100 100 100 100	112.8	262 44.3 384.5	273.5
Mecha	Weight (1b)	.4	2.4.2.4.2.4.2.4.2.4.2.4.2.4.2.4.2.4.2.4	-14.812 -34.812 -37.8 2. -49.102 -6.822 -42.322	-57 -60 -52 -53 -60 -53 -60 -53 -60 -53 -60 -53 -60 -53 -60 -53 -60 -53 -53 -60 -53 -53 -53 -53 -53 -53 -53 -53 -53 -53	10.55 10.55 10.55	-28.82 -1007 -46.42 -33.52	-45.32 -43.33 -29.33 -31.97
		٥	4.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0	24.5.4.4.	16.03 16.03	-1.19 -1.19 -2.78	2.7.7	-8.92 -2.29 -2.62 -13.83
		New	18.3 7.67 7.84 7.84 7.67 63.28	7.49 7.15 5.41 7.12 13.4	5345545 234 534	127	z + - z	2.99
		S. JA	31222224	11.49 10.63 11.25 11.27	11.7 22.2 22.6 12.6 13.0 13.0 13.0 13.0 13.0 13.0 13.0 13.0	4.56	500	19.68 5.28 8.90 13.92
	t/S Mastpation	4	-130 -17.5 -19.5 -19.5 -19.5 -19.5 -19.5 -19.5 -19.5 -19.5 -17.7	-182 -173 -171 2 -151 2 -291.0	-78 -4.8 -7.8 -5.5 -9.9 -187.4	1.0.7	-330.1 -42.0 -15.56	13.4 14.4 15.4 18.18
		Zer	5 2 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	24.2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	25.2 25.2 25.7 25.7 25.7 25.7 25.7	20.4	499.4 8.2 5.0 512.6	13.2 2.2 2.2 42.4 1.6.1
		S- IA	25.1 265.1 106.0 106.0 106.0 106.0 106.0	226.5 226.5 217.1 195.4 119.0	22 26 20 20 20 20 20 20 20 20 20 20 20 20 20	21.1	829.5 50.2 20.56 900.1	25. 29.1
	len.y	Z.	74.092 74.422 80.812 75.432 80.812 75.432 80.812 75.432 75.432	88.712 88.312 84.541 85.711 80.02	94.692 71.727 75.282 74.212 94.293 73.032 76.287 71.204	7.18	72.912 81.785 82.145 71.382	78.421 84.121 98.421 98.122 78.322 78.472
rical	Efficiency	S- IA	59.975 66.567 74.932 71.922 68.212 74.931 71.861 61.962	60.752 60.752 60.672 55.292 54.642 55.472	87.442 70.852 73.512 72.512 87.012 71.412 74.572 62.882	75.661 75.661 75.662	61.842 42.32 52.85 60.402	64.892 40.611 40.611 98.042 58.662 95.092
Electrical		that put	488.2 406.5 418.6 496.2 406.5 2860.5	350.5 350.5 350.5 241.6 144 100.0	(856)803.1 175 139 139 285.2 285.2 (777)754.4 177.1 151.1 151.1	69.6 139.2	1 144.1 36.8 23 1373.3	(1316)1312 19.9 1290 13.9 833.9
	Input	۵	### S 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	-182 -175 -151.2 -87 -297	-10.9 -10.9	0.69 -1.38	-130.1 -42 15.56	15.4 4 4 4 5 6 5 5 5 5 5 5 5 5 5 5 5 5 5 5
		3	2 20 2	285.8 177 285.8 168.0	846.1 244.244 384.1 860.1 196.1 113.6	70.0 180.0	1841.5 45 28 1871.5	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
		¥1 %	25.5 25.5 25.5 25.5 25.5 25.5 25.5 25.5	333338	242 242 248 248 248 248 248 248	91.98	41.36	4 (1 % (1 % (1 % (1 % (1 % (1 % (1 % (1
		SYS/WRA	121 AL PT 046/11 No. 946/2 CV 2964/2 CV 2964/2 CV 2964/2 CP 1140/2 CP 1140/2	ASA AL 1F-1654 1F-1654 1F-1651 1F-1651 1F-1651 (Y-280a	ANK 10 PR-66/9 PF-66/9 PF-66/9 PF-66/9 PF-66/9 PF-66/9	F.S. 21	AN CON-	PP-7197

2.2 RELIABILITY ANALYSIS

Failure histories on existing S-3A power supplies were utilized to provide a basis for analyzing the impact of the new 270 Vdc designs on reliability. Results of this analysis, as presented in this section of the report, reveal 270 Vdc power supply reliability would normally be inhibited by two factors: (1) the requirement for components, particularly semiconductors, to operate at relatively high voltages and (2) the added complexity of switching regulators as opposed to transformer-rectifier power supplies. These factors are offset by the tighter reliability controls placed on piece parts, state-of-the-art improvement, and lower operating temperatures which will be experienced due to higher power supply efficiencies.

A consultant power supply manufacturer (Reference 1) prepared reliability predictions for a representative group of S-3A power supplies using 270V dc/dc converter techniques. These predictions were based upon MIL-HDBK-217B generic failure rates and derating criteria and were calculated using two environmental conditions:

- Forced air cooled, 60°C component mounting surface temperature. (existing S-3A ECS)
- Cooled by 5°C cold plate, 10°C component mounting surface temperature (Freon/vapor cycle S-3A ECS)

A predicted MTBF of 1022 hours was obtained for the surveyed group with air cooling and 2501 hours with Freon cooling. Detailed analysis work sheets for these power supplies are shown in Tables 2-28 through 2-40.

A detailed analysis of 3M maintenance data was then conducted to determine the equivalent reliability of the existing S-3A power supplies using the same failure criteria ground rules, i.e.:

- Only maintenance actions resulting in I-Level repair were included
- Failure modes observed in the 3M data but not included in the prediction were not considered, i.e., mounting hardware connectors, wiring, etc.

		-	TABLE 2-28.	APS-116 H	ICH VOLIA	GE PUWER S	UPPLY FAILL	APS-116 HIGH VOLTAGE POWER SUPPLY FAILURE RATE WORKSHEET	KSHEET		
			Cooled by 103°F Tmax temp, †20°F Mounting s	Cooled by forced air, 14 1b/kW Pd, 1030F Tmax air in, +170F rise in air temp, +200F rise from air to mounting Mounting surface = 1400F = 600C	1, 14 1b/1 17°F rison air to	kw Pd, e in air mounting.		[00]	Cooled by 5°C cold plate	cold plan	3
Qty	Туре	V Stress	P Stress	Temp OC	\/Unit	λ Total	V Stress	P Stress	Temp oc	\/Unit	λ Total
1	Pwr NPN (JAN)	9.0	0.1	06	1.5675	10.973	9.0	0.1	07	0.8910	6.237
-	Pur PNP (JAN)	9.0	>0.1	80	1.2870	1.287	9.0	> 0.1	30	0.6930	0.693
11	Sig NPN (JAN)	6.4	>0.1	70	0.2700	2.970	4.0	>0.1	20	0.1548	1.703
12	Hi V. Rectifier	9.0	0.2	110	3.3600	40.320	4.0	0.2	09	0.9975	11.970
1	Hi speed Pwr Diode (JAN)	9.0	0.2	110	0.5600	3.920	9.0	0.2	09	0.2188	1.531
14	Sig Diode (JAN)	0.3	>0.1	70	0.2013	2.818	0.3	>0.1	20	0.1050	1.470
2	I.C. Lin (JAN	•	ı	95	2.900	5,800	,		45	0.9816	1.963
38	RCK's	1	0.1	67	0.0036	0.137	•	0.1	20	0.0004	0.015
20	RNR's	**************************************	0.1	.70	0.0013	0.010	•	0.1	20	0.0008	0.007
1	RWR's	1	0.2	06	0.0426	0.298	1	0.2	70	0.0270	0.189
-	RTR	1	0.1	70	0.1260	0.126	1	0.1	20	0.0832	0.083
16	Caps - Tant.	9.0	1	70	0.1000	1.600	9.0	1	20	0.0600	096.0
.9	Caps - Ceramic	9.0		70	0.0312	0.187	4.0	1	20	0.0272	0.163
13	Caps - Hi V. Film	0.4	1	0.2	0.0312	907.0	7.0	1	09	0.0272	0.354
2	Chokes	•	,	110	0.3200	1.600	1		09	0.2170	1.085
	Low Power Xform.	1	•	110	0.1240	0.372		•	09	0.0840	0.252
7	Output Mform.	1	1	110	0.6800	1.360	,	•	09	0.4610	0.922
-	Zener reg.	•	2	06	0.7625	0.763	1	0.2	40	0.4875	0.488
					xx	2X = 74.947				72	2λ = 30.085

		TABLE 2-29.		10 TON NOT	TAGE POWER	R SUPPLY FA	APS-116 LOW VOLTACE POWER SUPPLY FAILURE RATE WORKSHEET	WORKSHEET			
			Cooled by 103°F Tmax temp, +20° Mounting S	Cooled by forced air, 14 1b/kW Pd, 103°F Tmax air in, +17°F rise in air temp, +20°F rise from air to mounting Mounting Surface = 140°F = 60°C.	14 1b/b 17°F rise m air to 40°F = 60	tW Pd, a in air mounting.		600]	Cooled by 5°C Cold Place	Cold Pla	g
QEy	Туре	V Stress	P Stress	Temp °C	\/Unit	λ Total	V Stress	P Stress	Temp °C	\/Unit	λ Total
•	Pur NPN (JAN)	9.0	0.1	96	1.5675	9.405	9.0	0.1	07	0.8910	5.346
-	Pwr PNP (JAN)	9.0	>0.1	80	1.2870	1.287	9.0	>0.1	30	0.6930	0.693
12	Sig NPN (JAN)	4.0	>0.1	0/	0.2700	3.240	9.0	>0.1	20	0.1458	1.858
14	Rectifiers (JTX)	0.4	0.2	110	0.6720	807.6	7.0	0.2	09	0.1344	1.882
•	Fast Pwr Diodes (JAN)	9.0	0.2	110	0.5600	3.360	9.0	0.2	9	0.2188	1.313
1	Sig Diodes (JAN)	0.3	>0.1	70	0.2013	1.409	0.3	>0.1	20	0.1050	0.735
3	I.C. Lin (JAN)	,	•	95	2.900	8.700	•	1	45	0.9816	2.945
27	RCR's		0.1	0,	0.0036	0.097		0.1	20	0.0004	0.011
2	RNR's		0.1	70	0.0013	0.007	•	0.1	20	0.0008	0.004
=	RWR's		0.2	06	0.0426	0.469		0.2	07	0.0270	0.297
-	KTR	ı	0.1	70	0.1260	0.126	•	0.1	20	0.0832	0.083
•	Caps - Tant.	9.0	,	70	0.1000	0.600	9.0	•	20	0.0600	0.360
9	Caps - Ceramic	4.0		70	0.0312	0.187	6.0	,	20	0.0272	0.163
9	Led's (JAN)		0.1	02	0.1360	0.816	•	> 0.1	20	0.0200	0.120
7	Chokes			110	0.3200	0.640	•	1	09	0.2170	0.434
2	Lo Pwr Xform.	,		110	0.1240	0.248	•	,	09	0.0840	0.168
-	Output Kform.	•		110	0.6800	0.680	•	1	09	0.4610	0.461
					יעג	2X = 40.679				κx	Σλ = 16.873

Quantities Qua	TABLE 2-30. ARC 153A H	ARC 153A MULTIPLE POWER SUPPLY PAILURE RATE WORKSHEET	SUPPLY FAI	LURE RATE	WORKSHEET			
Type V Stress F Stress Temp Oc A/Unit A Total V Pwr NPN (JAM) 0.6 0.1 90 1.5675 23.513 Fwr PNP (JAM) 0.6 >0.1 80 1.2870 1.287 Sig NPN (JAM) 0.4 >0.2 100 3.3600 6.720 Hi Volt Rectifier 0.4 0.2 110 0.6720 7.560 Hi Volt Rectifier 0.4 0.2 110 3.3600 6.720 Hi Speed Pwr Diode 0.6 0.2 110 0.6720 26.880 Hi speed Pwr Diode 0.6 0.2 110 0.5600 8.400 I.C. (LIN) (JAM) - - 95 2.9000 60.900 Zener reg. (JAM) - 0.4 - 70 0.703 0.763 RNN*a - 0.6 - 70 0.1003 0.176 RNN*a - 0.1 70 0.0426 1.150 RNN*a - 0.1 <	Cooled by movin 80°F Thax for +20°F rise from Nounting surface	g air, 6 lb/kW ir, +40°F rise air to heatsi e = 140°F = 60	Pd, in air, oc.		89	Cooled by 5°C Cold Plate	Cold Plat	
Pur NPN (JAM) 0.6 0.1 90 1.5675 23.513 Pur NPP (JAM) 0.6 >0.1 80 1.2870 1.287 Sig NPN (JAM) 0.4 >0.2 70 0.2700 7.560 H1 Volt Rectifier 0.4 0.2 100 3.3600 6.720 Rectifiere (JAMTX) 0.4 0.2 110 0.6720 26.880 H1 speed Pur Diode 0.6 0.2 110 0.6720 26.880 L.C. (LiN) (JAM) - - 95 2.9000 6.720 Rectifiere (JAMTX) - 0.2 110 0.5600 8.400 Romar reg. (JAM) - 0.2 10 0.7625 0.763 Cape Tant. 0.6 - 70 0.7625 0.763 RNR's - 0.1 70 0.0034 0.136 RNR's - 0.1 70 0.1260 1.890 Chokes - 0.1 0.1360 0.952 <	P Stress	ပ	A Total		P Stress	Temp °C	A/Unit	A Total
Sig NPN (JAN) 0.6 >0.1 80 1.2870 1.287 Sig NPN (JAN) 0.4 >0.2 70 0.2700 7.560 Hi Volt Rectifiar 0.4 0.2 100 3.3600 6.720 Rectifiare (JANTX) 0.4 0.2 110 0.6500 8.400 I.C. (LiN) (JAN) - 95 2.9000 60.900 Zener reg. (JAN) - 0.2 110 0.5600 8.400 Lo. (LiN) (JAN) - 0.2 110 0.5600 8.400 Zener reg. (JAN) - 0.2 90 0.7625 0.763 Cape Tank. 0.4 - 70 0.1000 8.200 NCR's - 0.1 70 0.1000 8.200 NCR's - 0.1 70 0.0013 0.136 NWR's - 0.1 70 0.0026 1.50 KNR's - 0.1 70 0.1260 1.890 Chok	0.1		23.513	9.0	0.1	40	0.8910	13.365
Sig NPN (JAN) 0.4 >0.2 70 0.2700 7.560 Hi Volt Rectifier 0.4 0.2 100 3.3600 6.720 Rectifiere (JANTX) 0.4 0.2 110 0.6720 26.880 Hi apeed Pur Diode 0.6 0.2 110 0.6720 26.880 I.C. (LIN) (JAN) - 95 2,9000 60.900 Zener reg. (JAN) - 95 2,9000 60.900 Zener reg. (JAN) - 90 0,7625 0,763 Capa Carasic 0.4 - 70 0,100 8.200 ROR's - 70 0,100 8.200 ROR's - 70 0,013 0,136 RWN's - 0.1 70 0,0136 1,156 KIN's - 0.1 70 0,0426 1,156 LO PAT Xform - 110 0,1360 0,952 LO PAT Xform - - 110 0,1360 0,544	>0.1		1.287	9.0	>0.1	30	0.6930	0.693
H1 Volt Rectifier 0.4 0.2 100 3.3600 6.720 Rectifiere (JANTX) 0.4 0.2 110 0.6720 26.880 H1 speed Pur Diode 0.6 0.2 110 0.5600 8.400 1.C. (LiN) (JAN) - - 95 2,9000 60.900 Zener reg. (JAN) - 0.2 90 0.7625 0.763 Capa Geranic 0.4 - 70 0.0112 0.967 Capa Tant. 0.6 - 70 0.012 0.763 RNR's - 0.1 70 0.0013 0.176 RNR's - 0.1 70 0.0013 0.136 KTN's - 0.1 70 0.0013 0.156 Chokes - 0.1 0.1360 0.544 Lo Pur Xform. - - 110 0.1360 0.544	>0.2		7.560	7.0	>0.2	20	0.1548	4.334
Rectifiers (JANTX) 0.4 0.2 110 0.6720 26.880 Hi speed Pur Diode 0.6 0.2 110 0.5600 8.400 1.C. (LIN) (JAN) - - 95 2,9000 60.900 Zener reg. (JAN) - 0.2 90 0,7625 0.763 Cape Carantc 0.4 - 70 0,0412 0.967 Cape Tant. 0.6 - 70 0,0412 0.967 RNR's - 0.1 70 0,0426 1.156 RNR's - 0.1 70 0.0013 0.176 RNR's - 0.1 70 0.0013 0.136 KTK's - 0.1 70 0.1260 1.768 Lo Pur Xform. - - 110 0.1360 0.544	0.2		6.720	4.0	0.2	98	0.9975	1.995
Hi speed Pur Diode 0.6 0.2 110 0.5600 8.400 1.C. (LiN) (JAN) 95 2.9000 60.900 Zener reg. (JAN) - 0.2 90 0.7625 0.763 Capu Ceremic 0.4 - 70 0.1000 8.200 R.200 R.20	0.2		26.880	4.0	0.2	09	0.1344	5.376
Lo. (Lin) (JAN) 95 2,9000 60,900 Rener reg. (JAN) - 0.2 90 0.7625 0.763 Capa Carantc 0.4 - 70 0.0312 0.967 Capa Tant.	0.2		8.400	9.0	0.2	09	0.2188	3.282
Zener reg. (JAN) - 0,2 90 0,7625 0,763 Capu Caramic 0,4 - 70 0,967 0,967 Capa Tant. 0,6 - 70 0,1000 8,200 NCR's - 0,1 70 0,036 0,176 RNR's - 0,1 70 0,003 0,176 RNR's - 0,1 70 0,042 1,150 KTR's - 0,2 90 0,0426 1,150 KTR's - 0,1 70 0,1260 1,890 Chokes - 110 0,1360 1,768 Lo Pur Xform. - 110 0,1360 0,552 Output Xform. - - 110 0,1360 0,544	•		006.09			45	0,9816	20.614
Capu Ceramic 0.4 - 70 0.9172 0.967 Capm Tant. 0.6 - 70 0.1000 8.200 NCR's - 0.1 70 0.0036 0.176 RNR's - 0.1 70 0.0043 0.039 RNR's - 0.1 70 0.0426 1.150 KTR's - 0.1 70 0.1260 1.890 Chokes - 0.1 70 0.1360 1.768 Lo Pur Xform - 110 0.1360 0.552 Output Xform - - 110 0.1360 0.544	0.2		0,763	•	0.2	94	0.4875	0.488
Cape Tant. 0,6 - 70 0,1000 8,200 NCR's - 0,1 70 0,0036 0,176 RNN's - 0,1 70 0,0013 0,039 RVN's - 0,2 90 0,0426 1,150 KTN's - 0,1 70 0,1260 1,890 Chokes - 110 0,1360 1,768 Lo Pur Xform - 110 0,1360 0,952 Output Xform - - 110 0,1360 0,544			0,967	4.0	•	50	0.0272	0,843
RCR's - 0.1 70 0.0036 0.176 RNR's - 0.1 70 0.0043 0.039 RVR's - 0.2 90 0.0426 1.150 KTR's - 0.1 70 0.1260 1.890 Chokes - - 110 0.1360 1.768 Lo Pur Xform - - 110 0.1360 0.952 Output Xform - - 110 0.1360 0.544			8.200	9.0	•	20	0.0600	4.920
RNR's - 0.1 70 0.0013 0.039 RWR's - 0.2 90 0.0426 1.150 KTR's - 0.1 70 0.1260 1.890 Chokes - - 110 0.1360 1.768 Lo Pur Xform - - 110 0.1360 0.952 Output Xform - - 110 0.1360 0.544	0.1		0.176	0.1	0.1	50	0.0004	0.020
NAN's - 0.2 90 0.0426 1.150 KTR's - 0.1 70 0.1260 1.890 Chokes - - 110 0.1360 1.768 Lo Pur Xform - - 110 0.1360 0.952 Output Xform - - 110 0.1360 0.544	0.1		0.039	0.1	0.1	50	0.0008	0.024
Chokes - 0.1 70 0.1260 1.890 Chokes 110 0.1360 1.768 Lo Pur Xform 110 0.1360 0.952 Output Xform 110 0.1360 0.544	0.2		1.150	0.2	0.2	04	0.0270	0.729
Chokem 110 0.1360 1.768 Lo Pur Xform 110 0.1360 0.952 Output Xform 110 0.1360 0.544	0.1		1.890	0.1	0.1	70	0.0832	1.248
Lo Pur Xform 110 0.1360 0.952 Output Xform 110 0.1360 0.544	-		1.768	ı		09	0.0840	1.092
Output Xform 110 0.1360 0.544			0.952			09	0.0840	0.588
	•		0.544	•	•	09	0.0840	0.336
2λ = 151.709		- 7.7	151.709				12	Σλ = 59.947

			1	TABLE 2-31.		PAILURE RA	AYN/SA PAILURE RATE WORKSHEET	ET.			
			Cooled by 80°F Tmax +20°F rise Mounting s	Cooled by moving air, 6 1b/kW Pd, 80° F Thax air in, $+40^{\circ}$ F rise in air, $+20^{\circ}$ F rise from air to mounting. Mounting surface = 140° F = 60° C.	00F rise to mounti	in air,		6003	Cooled by 5°C Cold Plate	Cold Pla	2
ųty	Type	V Stress	P Stress	Temp °C	A/Unit	λTotal	V Stress	P Stress	Temp °C	A/Unit	A Total
4	Pur NPN (JAN)	9.0	0.1	06	1.5675	6.270	9.0	0.1	07	0.8910	3.564
-	Pur PNP (JAN)	9.0	0.1	80	1.2870	1.287	9.0	0.1	30	0.6930	0.693
9	Sig PNP (JAN)	4.0	0.1	02	0.2700	1.350	4.0	0.1	20	0.1548	0.774
20	Rectifiers (JTX)	4.0	0.3	110	0.6720	13.440	4.0	0.2	09	0.1344	2.648
4	Fast Pur Diodes (JAN)	9.6	0.2	110	0.5600	2.240	9.0	0.2	09	0.2188	0.875
-	Zener reg (JAN)	•	0.2	06	0.7625	0.763		0.2	07	0.4875	0.488
6	I.C. Lin (JAN)	1	ı	95	2.9000	26.100	,	,	45	0.9816	8.834
30	RNR's	'	0.1	0/	0.0013	0.039	•	0.1	20	0.0008	0.024
24	RCR's		0.1	70	0.0036	980.0		0.1	20	0.0004	0.010
80	RWR's	1	0.2	06	0.0426	0.341		0.2	07	0.0270	0.216
31	Cap Tant	9.0	•	70	0.1000	3.100	9.0		20	0.0600	1.860
10	Cap Ceramic	4.0	•	70	0.0312	0.312	4.0	•	20	0.0272	0.272
9	Chokes	1	,	110	0.1240	0.744			09	0.0840	0.504
7	Lo Pur Xform.	•	•	110	0.1240	0.248			09	0.0840	0.168
-	Output Xform.	•	,	110	0.1240	0.124	•		09	0.0840	0.084
					- ۲3	- 56.444				ΥZ	Σλ = 21.054
					x2 -	X2 - 112.888				X	x2 = 42.108
										-	

	A CONTRACTOR OF THE PROPERTY O		TABL	TABLE 2-32. D	CU FAILUR	DGU FAILURE RATE WORKSHEET	RKSHEET				
			Cooled by 80°F Tmax +20°F rise Mounting s	Cooled by moving air, 6 lb/kW Pd, 80°F Tmax air in, +40°F rise in air, +20°F rise from air to mounting. Mounting surface = 140°F = 60°C.	0°F rise to mounti	f Pd, fn air, lng.		Cool	Cooled by 5°C cold plate	cold plat	u
949	Type	V Stress	P Stress	Temp °C	\/Unit	λTotal	V Stress	P Stress	Temp oc	λ/Unit	λTotal
9	Pur NPN (JAN)	9.0	0.1	06	1.5675	9.405	9.0	0.1	07	0.8910	5.346
-	Pur PNP (JAN)	9.0	0.1	80	1.2870	1.287	9.0	0.1	30	0.6930	0.693
77	Sig NPN (JAN)	4.0	0.1	70	0.2700	5.670	7.0	0.1	20	0.1548	3.251
24	Rectifiers (JTX)	4.0	0.2	110	0.6720	16.128	7.0	0.2	09	0.1344	3.226
9	Hi Speed Pur Diodes (JAN)	9.0	0.2	110	0.5600	3.360	9.0	0.2	09	0.2188	1.313
14	Sig Diodes (JAN)	0.3	1.0	70	0.2013	2.818	0.3	0.1	20	0.1050	1.470
12	Led's (JAN)	•	>0.1	02	0.1360	1.632	•	>0.1	20	0.0200	0.240
•	1.C. LIN (JAN)	,	,	95	2.9000	8.700		•	57	0.9816	2.945
-	Caps Tant.	9.0		0,0	0.1000	3.100	9.0	•	20	0.0600	1.860
10	Caps Ceramic	0.4	•	70	0.0312	0.312	0.4	•	20	0.0272	0.272
-	Zener reg (JAN)		0.2	06	0.7625	0.763	,	0.2	07	0.4875	0.488
88	RCR's		0.1	02	0.0036	0.200	•	1.0	20	700.0	0.023
9	KNR's	•	0.1	70	0.0036	0.008	,	0.1	20	0.0008	0.005
16	KWR's	•	0.2	06	0.0426	0.682	,	0.2	07	0.0270	0.432
-	KTR		0.1	02	0.1260	0.126	•	0.1	20	0.0832	0.083
14	Chokes	1		110	0.1240	1.736	•	•	09	0.0840	1.176
3	Lo Power Xform.	'	•	110	0.1240	0.372	,	•	09	0.0840	0.252
	Ili Power Xform.	•	,	110	0.1240	0.372	•	1	09	0.0840	0.252
					Σλ =	. 56.679				XX	- 23.321
					2 units -	2 units = 113.358				2 units	= 46.642
-										-	

		TABLE 2-33.	1	DISPLAY 29	VDC POWE	R SUPPLY F.	TACCO DISPLAY 29 VDC POWER SUPPLY FAILURE RATE WORKSHEET	WORKSHEET			
			Cooled t 80°F Twa +20°F r1 Mounting	Cooled by moving air, 6 lb/kW Pd. 80° F Thax air $+40^\circ$ F rise in air, $+20^\circ$ F rise from air to heatsink. Mounting surface = 140° F = 60° C.	air, 6 lb, Frise ir Ir to heat	/kw Pd. n air, tsink. 60°C.		[00]	Cooled by 50	cold plate	
Qty	Туре	V Stress	P Stress	Temp ^O C	h/Unit	λ/Total	V Stress	P Stress	Temp Oc	\/Unit	\/Total
2	Pur NPN (JAN)	9.0	0.1	06	1.5675	7.838	9.0	0.1	07	0.8910	4.455
-	Pur PNP (JAN)	9.0	0.1	80	1.2870	1.287	9.0	>0.1	30	0.6930	0.693
80	Sig NPN (JAN)	7.0	0.1	20	0.2700	2.160	4.0	>0.1	20	0.1548	1.238
4	Hi Current Rect. (JAN)	9.0	0.2	110	3.3600	13.440	9.0	0.2	09	0.9975	3.990
9	Low Current Rect.	0.1	0.1	06	0.2890	1.734	0.1	0.1	07	0.1140	0.684
5	HI Speed Diodes (JAN)	9.0	0.2	110	0.5600	2.800	9.0	0.2	09	0.2188	1.094
-	1.C. (Lin) (JAN)	,		95	2.9000	2.900	,	,	45	0.9816	0.982
-	Zencr Reg (JAN)	•	0.2	06	0.7625	0.763	1	0.2	07	0.4875	488
9	Caps, Ceramic.	0.4	,	70	0.0312	0.187	0.4	1	20	0.0272	0,163
=	Caps, Tant.	9.0	,	7.0	0.1000	1.300	9.0	•	20	0090'0	0.780
11	HCK's	1	0.1	70.	0.0036	0.061	1	0.1	20	0,0004	0.007
7	KNK' 4	1	0.1	70	0.0013	600.0		0.1	20	0,0008	0,003
•	KWK'B		0.3	94	0.0426	0.213	,	0.2	0%	0.1700	0.139
-	KTK	•	0.1	2	0.1260	0.126	•	0.1	2	0.0832	0.083
4	Chokus	•		110	0.1240	0.496	,	•	00	0.0840	0.336
•	Lo Per Morm.	•		110	0.1240	0.372	,	•	9	0.0840	0.232
1	Output Mform.		•	110	0.1240	0.124	1		09	0.0840	0.084
		V			xx	Σλ = 35.806				ฉ	Σλ = 15.467

	TAI	TABLE 2-34.	TACCO DISPL	AY POWER SI	UPPLY, MU	LTIPLE OUT	PUT, FAILUR	TACCO DISPLAY POWER SUPPLY, MULTIPLE OUTPUT, FAILURE RATE WORKSHEET	SHEET			
			Cooled by 80°F Tmax temp, +20° Mounting s	Cooled by moving air, 6 lb/kW Pd, 80°F Tmax air in, +40°F rise in air temp, +20°F rise from air to mounting. Hounting surface = 140°F = 60°C.	0°F rise	4 Pd, in air mounting.		C003	Cooled by 5°C cold plate	cold pla		
Qty	Type	V Stress	P Stress	Temp °C	\/Unit	\/Total	V Stress	P Stress	Temp °C	λ/Unit	λ/Total	
4	PWF NPN (JAN)	9.0	0.1	06	1.5675	6.270	9.0	0.1	07	0.8910	3.564	
-	PWF PNP (JAN)	9.0	0.1	80	1.2870	1.287	9.0	>0.1	30	0.6930	0.693	
1	Sig NPN (JAN)	9.4	0.1	02	0.2700	1.890	4.0	>0.1	20	0.1548	1.084	
•	Rectifiers (JAN)	0.4	0.2	110	3.3600	20.160	4.0	0.2	09	0.9975	5.985	
4	Hi speed pwr diodes (JAN)	9.0	0.2	110	0.5600	2.240	9.0	0.2	9	0.2188	0.875	
9	Low Current Rect. (JAN)	0.1	0.1	06	0.2890	1.734	0.1	0.1	0,	0.1140	0.684	
•	1.C. (LIN)	١,	,	95	2.9000	8.700	1		45	0.9816	2.945	
-	Zener reg (JAN)	•	0.2	06	0.7625	0.763	,	0.2	07	0.4875	0.488	
-	Caps ceramic	4.0	,	02	0.3120	2.184	4.0		20.	0.0272	0.190	
77	Caps Tant.	9.0		0,0	0.1000	2.200	9.0	,	20	0.0600	1.320	
20	RCR's	ı	0.1	0,0	0.0036	0.072	,	> 0.1	70	0.0004	0.008	
4	RNR's		0.1	0/	0.0013	0.005		> 0.1	20	0.0008	0.003	
9	RWR's	•	0.2	06	0.0426	0.256	,	0.2	07	0.0270	0.162	
-	RTR's	'	0.1	70	0.1260	0.126	,	>0.1	20	0.0832	0.083	
9	Chokes	•	•	110	0.1240	0.744			9	0.0840	0.504	
•	Low Pur Xform.	•		110	0.1240	0.372			09	0.0840	0.252	
-	Output Xform			110	0.1240	0.124	1		09	0.0840	0.084	
	Led's.	•	•	70	0.1360	0.408	1	> 0.1	20	0.0200	090.0	
					גא	ZX = 49.534				r,	- 18.984	
					2 Units	2 Units = 99.069				2 Units	2 Units = 37.968	
-							-			-	-	7

V Stress P Stre 0.6 0.1 0.6 >0.1 0.4 >0.1 0.4 0.2 0.6 0.2 - 0.2 - 0.2 - 0.2 - 0.2 - 0.2 - 0.2 - 0.2 - 0.2 - 0.2 - 0.2 - 0.2 - 0.2 - 0.2			TABLE 2-35.		SPLAY H.V.	POWER SUI	PPLY FAILU	TACCO DISPLAY H.V. POWER SUPPLY FAILURE RATE WORKSHEET	SHEET				
Pyre NPN (JAN) V Stress P Stress Type V, Stress P Stress P Stress P Stress Pur NPN (JAN) 0.6 0.1 90 1.5675 4.703 0.6 0.1 Fur NPN (JAN) 0.6 >0.1 80 1.2870 1.287 0.6 0.1 Sig NPN (JAN) 0.4 >0.1 70 0.2700 1.080 0.4 >0.1 H, Pecatifiers 0.4 >0.1 70 0.2700 1.080 0.4 >0.1 H, Spead Puri Diodes (JAN) 0.6 0.2 110 0.5600 1.680 0.6 0.2 Sig Diodes (JAN) 0.3 0.1 70 0.403 0.403 0.6 0.2 Caps ceramic 0.6 - 70 0.1000 1.200 0.4 0.1 Caps ceramic 0.6 - 70 0.1003 0.493 0.4 0.1 Caps ceramic 0.6 - 70 0.1000 1.200 0.4 0.1 <th></th> <th></th> <th></th> <th>Cooled by 80°F The +20°F ri</th> <th>by moving ax air, +4(</th> <th>of rise lr to hear</th> <th>/kw Pd, in air t sink. 60°C.</th> <th></th> <th>C00]</th> <th>Cooled by 5°C cold plate.</th> <th>cold plan</th> <th>نو</th> <th></th>				Cooled by 80°F The +20°F ri	by moving ax air, +4(of rise lr to hear	/kw Pd, in air t sink. 60°C.		C00]	Cooled by 5°C cold plate.	cold plan	ن و	
Pur NPN (JAN) 0.6 0.1 90 1.5675 4.703 0.6 > Sig NPN (JAN) 0.6 >0.1 80 1.2870 1.287 0.6 > H.V. Rectifiers 0.4 >0.1 70 0.2700 1.080 0.4 > H.V. Rectifiers 0.4 0.2 100 3.3600 40.320 0.4 > H.V. Rectifiers 0.4 0.2 100 3.3600 40.320 0.4 > H.V. Rectifiers 0.4 0.2 100 3.3600 40.320 0.4 > Jicobicae (JAN) - - 95 2.9000 2.900 - - 6.499 0.4 - <th>qey</th> <th>Type</th> <th>V Stress</th> <th></th> <th>Temp °C</th> <th>A/Unit</th> <th>λ/Total</th> <th></th> <th></th> <th>Temp °C</th> <th>λ/Unit</th> <th>A/Total</th> <th></th>	qey	Type	V Stress		Temp °C	A/Unit	λ/Total			Temp °C	λ/Unit	A/Total	
Sig NPN (JAN) 0.6 >0.1 80 1.2870 1.287 0.6 > Sig NPN (JAN) 0.4 >0.1 70 0.2700 1.080 0.4 > H.V. Rectifiers 0.4 0.2 100 3.3600 40.320 0.4 > H.Speed pur Diodes (JAN) 0.6 0.2 110 0.5600 1.680 0.6 > Sig Diodes (JAN) - - 95 2.9000 2.900 - 0.6 - Sig Diodes (JAN) - - 95 2.9000 2.900 - - 0.499 0.4 - 70 0.499 0.4 - 70 0.0312 0.499 0.4 - 70 0.1000 1.200 0.5 - - 70 0.1000 1.200 0.5 - - 0.499 0.4 - - 70 0.1000 1.200 0.5 - - - - - - - - </th <th>6</th> <th>Pur NPN (JAN)</th> <th>9.0</th> <th>0.1</th> <th>06</th> <th>1.5675</th> <th>4.703</th> <th>9.0</th> <th>0.1</th> <th>07</th> <th>0.8910</th> <th>2.673</th> <th></th>	6	Pur NPN (JAN)	9.0	0.1	06	1.5675	4.703	9.0	0.1	07	0.8910	2.673	
S1g NPN (JAN) 0.4 >0.1 70 0.2700 1.080 0.4 > H.V. Rectifiers 0.4 0.2 100 3.3600 40.320 0.4 0.4 H. Speed pwr biodes (JAN) 0.6 0.2 110 0.5600 1.680 0.6 I.C. Lin (JAN) - - 95 2.9000 2.900 - 0.6 Sig biodes (JAN) 0.3 0.1 70 0.2013 0.403 0.3 0.4 Caps ceramic 0.4 - 70 0.0312 0.409 0.4 Caps - Tant. 0.6 - 70 0.1000 11.200 0.5 Caps - Tant. 0.6 - 70 0.1000 11.200 0.5 KRK's - 0.1 70 0.0035 0.763 - > KRK's - 0.1 70 0.0035 0.054 - > KRK's - 0.1 70 0.0035 0.056 - > Choke - 0.1 70 0.1240	-	Pur PNP (JAN)	9.0	>0.1	80	1.2870	1.287	9.0	>0.1	30	0.6930	0.693	
H.V. Rectifiers 0.4 0.2 100 3.3600 40.320 0.4 H1 speed pur Diodes (JAN) 0.6 0.2 110 0.5600 1.680 0.6 I.C. Lin (JAN) - - 95 2.9000 2.900 - Sig Diodes (JAN) 0.3 0.1 70 0.2013 0.493 0.3 Caps ceramic 0.4 - 70 0.2013 0.499 0.4 Caps - Tant. 0.6 - 70 0.1000 1.200 0.4 Caps - Tant. 0.6 - 70 0.1000 1.200 0.4 RCR's - 0.1 70 0.7625 0.763 - > RCR's - 0.1 70 0.0036 0.054 - > RNR's - 0.1 70 0.1240 0.126 - > Choke - 0.1 70 0.1240 0.124 - > Lo Power	4	Sig NPN (JAN)	4.0	>0.1	02	0.2700	1.080	4.0	>0.1	70	0.1548	0.619	
H1 speed pur Diodes (JAN)	12	H.V. Rectifiers	0.4	0.2	100	3,3600	40.320	4.0	0.2	20	0.9975	11.970	
I.C. Lin (JAN) - - 95 2.9000 2.900 - Sig Diodes (JAN) 0.3 0.1 70 0.2013 0.403 0.3 Caps ceramic 0.4 - 70 0.0312 0.499 0.4 Caps - Tant. 0.6 - 70 0.1000 1.200 0.3 Zener Reg (JAN) - 0.2 90 0.7625 0.763 0.45 RCR's - 0.1 70 0.0036 0.763 - RCR's - 0.1 70 0.0036 0.763 - RNR's - 0.1 70 0.0036 0.054 - Choke - 0.1 70 0.1260 0.126 - Lo Power Xform - - 110 0.1240 0.124 - Lo Power Xform - - 110 0.1240 0.124 -	6	Hi speed pwr Diodes (JAN)	9.0	0.2	110	0.5600	1.680	9.0	0.2	09	0.2188	0.656	
Sig Diodes (JAN) 0.3 0.1 70 0.2013 0.403 0.3 Caps ceramic 0.4 - 70 0.0312 0.499 0.4 Caps - Tant. 0.6 - 70 0.1000 1.200 0.5 Zener Reg (JAN) - 0.2 90 0.7625 0.763 0.5 RCR's - 0.1 70 0.0036 0.054 - RNR's - 0.1 70 0.0013 0.0054 - Choke - 0.1 70 0.1260 0.126 - Lo Power Xform - 0.1 70 0.1240 0.124 - Lo Power Xform - - 110 0.1240 0.124 -	-	I.C. Lin (JAN)	ı	1	95	2.9000	2.900	ı	1	45	0.9816	0.982	
Caps ceramic 0.4 - 70 0.0312 0.499 0.4 Caps - Tant. 0.6 - 70 0.1000 1.200 0.5 Zener Reg (JAN) - 0.2 90 0.7625 0.7635 0.763 - RCR's - 0.1 70 0.0036 0.054 - > RNR's - 0.1 70 0.0013 0.008 - > RTR - 0.1 70 0.1260 0.126 - > Choke - - 110 0.1240 0.372 - > Lo Power Xform. - - 110 0.1240 0.124 - - Output Xform. - - 110 0.1240 0.124 -	7	Sig Diodes (JAN)	0.3	0.1	70	0.2013	0.403	0.3	>0.1	20	0.1050	0.210	
Caps - Tant. 0.6 - 70 0.1000 1.200 0.5 Zener Reg (JAN) - 0.2 90 0.7625 0.763 - RCR's - 0.1 70 0.0036 0.054 - > RNR's - 0.1 70 0.0013 0.008 - > RTR - 0.1 70 0.1260 0.126 - > Choke - - 110 0.1240 0.372 - > Lo Power Xform. - - 110 0.1240 0.124 - Output Xform. - - 110 0.1240 0.124 -	16	Caps ceramic	4.0	,	70	0.0312	0.499	4.0	,	20	0.0272	0.163	
Zener Rag (JAN) - 0.2 90 0.7625 0.763 - RCR's - 0.1 70 0.0036 0.054 - > RNR's - 0.1 70 0.0013 0.008 - > RTR - 0.1 70 0.1260 0.126 - > Choke - - 110 0.1240 0.372 - > Lo Power Xform. - - 110 0.1240 0.124 - - Output Xform. - - 110 0.1240 0.124 -	12	Caps - Tant.	9.0		7.0	0.1000	1.200	0.5	1	20	0.0600	0.720	
ROR's - 0.1 70 0.0036 0.054 - RNR's - 0.1 70 0.0013 0.008 - KTR - 0.1 70 0.1260 0.126 - Choke - - 110 0.1240 0.372 - Lo Power Xform. - - 110 0.1240 0.124 - Output Xform. - - 110 0.1240 0.124 -	-	Zener Reg (JAN)	•	0.2	06	0.7625	0.763	1	0.2	07	0.4875	0.488	
RNR's - 0.1 70 0.0013 0.008 - RTR - 0.1 70 0.1260 0.126 - Choke - - 110 0.1240 0.372 - Lo Power Xform. - - 110 0.1240 0.124 - Output Xform. - - 110 0.1240 0.124 -	15	RCR's	,	0.1	70	0.0036	0.054	,	>0.1	20	0.0004	0.006	
RTR - 0.1 70 0.1260 0.126 - Choke - - 110 0.1240 0.372 - Lo Power Xform. - - 110 0.1240 0.124 - Output Xform. - - 110 0.1240 0.124 -	9	RNR's	,	0.1	7.0	0.0013	0.008		>0.1	20	0.0008	0.005	
Choke - - 110 0.1240 0.372 - Lo Power Xform. - - 110 0.1240 0.124 - Output Xform. - - 110 0.1240 0.124 -	-	RTR	1	0.1	70	0.1260	0.126	'	>0.1	20	0.0832	0.083	
Lo Power Xform 110 0.1240 0.124 - Output Xform 110 0.1240 0.124 -	•	Choke	,	,	110	0.1240	0.372	•		09	0.0840	0.252	
Output Xform 110 0.1240 0.124 -	-	Lo Power Xform.	,	1	110	0.1240	0.124	,	,	09	0.0840	0.084	
	1	Output Mform.	1	•	110	0.1240	0.124	1	1	09	0.0840	0.084	
2.h = 55.642						גא	= 55.642				7.7	Σλ = 19.688	

4			Cooled by 80°F Tmax temp, +20° Mounting 5	Cooled by moving air, 6 1b/kW Pd, 80°F Thax air in, +40°F rise in air temp, +20°F rise from air to mounting Nounting Surface = 140°F = 60°C.	40°F rise om air to 140°F - 60	In air mounting.		C00]	Cooled by 5°C	5°C cold plate.	ė.
Qty	Type	V Stress	P Stress	Temp °C	\/Unit	λ Total	V Stress	P Stress	Temp °C	\/Unit	λ Total
80	PAT NPN (JAN)	9.0	0.1	06	1.5675	12.540	9.0	0.1	40	0.8910	7.128
-	Pur PNP (JAN)	9.0	> 0.1	80	1.2870	1.287	9.0	>0.1	30	0.6930	0.693
25	Sig NPN (JAN)	7.0	>0.1	0,0	0.2700	6.750	4.0	>0.1	50	0.1548	3.870
81	Rectifiers (JTX)	0.4	0.2	110	0.6720	12.096	4.0	0.2	09	0.1344	2.419
•	Fast Pwr Diodes (JAN)	9.0	0. 2	110	0.5600	2.240	9.0	0.2	9	0.2188	0.875
12	Sig Diodes (JAN)	0.3	>0.1	70	0.2013	2.416	0.3	>0.1	20	0.1050	1.260
4	I.C. Lin (JAN)	,	•	95	2.9000	11.600		1	45	0.9816	3.926
3	I.C. Digital (JAN)	,	•	01	0.3984	1.195	,	•	20	0.3295	0.989
65	RCR's	•	0.1	70	0.0036	0.234		0.1	50	0.0004	0.026
12	KNR's	,	0.1	02	0.0036	0.016	1	0.1	20	90000	0.010
=	KWR's	,	0.2	8	0.0426	695.0		0.2	0,	0.0270	0.297
-	KTK	1	0.1	70	0.1260	0.126	1	0.1	20	0.0832	0.083
36	Caps - Tant.	0.0	,	0,	0.1000	3.600	9.0	,	20	0.090.0	2.160
10	Caps - Ceramic	7.0	,	0,0	0.0312	0.312	0.4	1	20	0.0272	0.272
12	Chokes	,	,	110	0.1240	1.488			9	0.0840	1.008
9	Lo Pur Mform.	1	•	110	0.1240	0.744	•	•	9	0.0840	0.504
-	Output Mform.	'	,	110	0.1240	0.124	,	'	09	0.0840	0.084
4	Led's (JAN)	'	>0.1	0,0	0.1360	0.544	1	>0.1	20	0.0200	0.080
-	Zener reg (JAN)		0.2	06	0.7625	0.763	'	0.2	07	0.4875	0.488
					- אמ	. 58.543				র	- 26.172

		TABLE 2-37.	1	POWER IN	VERTER, RI	EF 1023771	FAILURE RA	OLBZA POWER INVERTER, REF 1023771 FAILURE RATE WORKSHEET	1		
			Cooled by moving air, 6 1b/kW Pd, 80°F Tmax Air in, +40°F rise in air temp, +20°F rise from air to mounting, Mounting surface = 140°F = 60°C.	moving air Air in, +4 F rise fro urface =]	., 6 1b/kW	Pd, in air mounting, C.		[00]	Cooled by 5°C cold plate	cold plat	e .
Qty	Type	V Stress	P Stress	Temp °C	\/Unit	λTotal	V Stress	P Stress	Temp Oc	\/Unit	λTotal
5	Pur NPN (JAN)	9.0	0.1	06	1.5675	7.838	9.0	0.1	07	0.8910	4.455
-	Pur PNP (JAN)	9.0	>0.1	80	1.2870	1.287	9.0	> 0.1	30	0.6930	0.693
•	S18 NPN (JAN)	4.0	>0.1	02	0.2700	2.160	4.0	> 0.1	20	0.1548	1.238
*	Rectifier (JAN)	4.0	0.2	110	3,3600	26.880	4.0	0.2	. 09	0.9975	7.980
~	Fast Pwr Diode (JAN)	9.0	0.2	110	0.5600	2.800	9.0	0,2	09	0.2188	1.094
12	Sig Diode (JAN)	0.3	>0.1	02	0,2013	2.416	0.3	>0.1	20	0.1050	1.260 🔮
-	1.C. Lin (JAN)	•	•	95	2.9000	2.900	ı	•	45	0.9816	0.982
16	RCR's	,	0.1	0,	0.0036	0.058	•	0.1	20	0,000,0	900.0
•	RNR's		0.1	92	0.0013	0.010	, ,	0.1	20	0.0080	900.0
4	RWR's		0.2	8	0.0426	0.170		0.2	07	0.0270	0.108
-	RTR	,	0.1	0,	0.1260	0.126	ſ	0.1	20	0.0832	0.083
18	CAPS - Tant.	9.0	•	0/	0.1000	1.800	9.0		70	0.0600	1.080
9	CAPS - Ceramic	4.0	•	90	0.0312	0.600	4.0	-	20	0.0272	0.163
9	Chokes		,	110	0.1240	0.744	•		09	0.0840	0.504
3	Lo Pur Xform.			110	0.1240	0.372	•		09	0.0840	0.252
-	Output Xform.			110	0.1240	0.124	1		09	0.0840	0.084
-	Zener	,	0.2	07	0.7625	0.763	ı	0.2	40	0.4875	0.488
					= ×3	51.047				= Y3	20.477
-										-	

Qty Type V Stress P Stress Temp OC \lambda \rangle	1.5675 10.973 1.2870 1.287	V Stress	Coo	Cooled by 5°C cold plate	cold plat	9
Pur NPN (JAN) 0.6 0.1 90 Pur PNP (JAN) 0.6 >0.1 80 Sig NPN (JAN) 0.4 >0.1 70 Rectifiers (JTX) 0.4 0.2 110 Fast Pur Diodes 0.6 0.2 110 Caner Reg (JAN) - 0.2 90 Sig Diodes (JAN) - 0.2 90 Sig Diodes (JAN) - 0.2 90 RCR's - - 95 RCR's - 0.1 70 RNR's - 0.1 70 RNK's - 0.1 70 Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	-		P Stress	Temp OC	λ/Unit	λTotal
Pur PNP (JAN) 0.6 >0.1 80 Sig NPN (JAN) 0.4 >0.1 70 Rectifiers (JTX) 0.4 0.2 110 Fast Pur Diodes 0.6 0.2 110 Caner Reg (JAN) - 0.2 90 Zener Ref (JAN) - 0.2 90 Sig Diodes (JAN) - 0.2 90 I.C. Lin (JAN) - - 95 RCR's - 0.1 70 RNR's - 0.1 70 RNK's - 0.1 70 Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	_	9.0	0.1	9	0.8910	6.237
Sig NFN (JAN) 0.4 >0.1 70 Rectifiers (JTX) 0.4 0.2 110 Fast Fwr Diodes (JAN) - 0.2 110 Zener Reg (JAN) - 0.2 90 Zener Ref (JAN) - 0.2 90 Sig Diodes (JAN) - - 95 RCR's - - 95 RCR's - 0.1 70 RNR's - 0.1 70 RMR's - 0.1 70 Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70		9.0	> 0.1	8	0.6930	0.693
Rectifiers (JTX) 0.4 0.2 110 Fast Pur Diodes (JAN) 0.6 0.2 110 Zener Reg (JAN) - 0.2 90 Zener Ref (JAN) - 0.2 90 Sig Diodes (JAN) - - 95 I.C. Lin (JAN) - - 95 RCR's - 0.1 70 RNR's - 0.1 70 RMR's - 0.1 70 Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	0.2700 3.780	7.0	>0.1	20	0.1548	2.167
Fast Pur Diodes 0.6 0.2 110 Zener Reg (JAN) - 0.2 90 Zener Ref (JAN) - 0.2 90 Sig Diodes (JAN) 0.3 >0.1 70 I.C. Lin (JAN) - - 95 RCR's - 0.1 70 RNR's - 0.1 70 RMK's - 0.1 70 Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	0.6720 4.032	7.0	0.2	9	0.1344	0.806
Zener Reg (JAN) - 0.2 90 Zener Ref (JAN) - 0.2 90 Sig Diodes (JAN) - - 90 I.C. Lin (JAN) - - 95 RCR's - 0.1 70 RNR's - 0.1 70 RMR's - 0.2 90 RTK's - 0.1 70 Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	0.5600 3.360	9.0	, 0.2	9	0.2188	1.313
Zener Ref (JAN) - 0.2 90 Sig Diodes (JAN) 0.3 >0.1 70 I.C. Lin (JAN) - - 95 RCR's - 0.1 70 RNR's - 0.1 70 RNR's - 0.2 90 RTR's - 0.1 70 Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	0.7625 0.763		0.2	0,4	0.4875	0.488
Sig Diodes (JAN) 0.3 >0.1 70 I.C. Lin (JAN) - - 95 RCR's - 0.1 70 RNR's - 0.1 70 RWR's - 0.2 90 RTK's - 0.1 70 Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	1.1438 1.144		0.2	0,4	0.7313	0.731
I.C. Lin (JAN) 95 RCR's - 0.1 70 RNR's - 0.2 90 RTR's - 0.1 70 Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	0.2013 2.617	0.3	> 0.1	50	0.1050	1.365
RCR's - 0.1 70 RNR's - 0.1 70 RMR's - 0.2 90 RTR's - 0.1 70 Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	2.9000 8.700	,	1	45	0.9816	2.945
RWR's - 0.1 70 RWR's - 0.2 90 RTR's - 0.1 70 Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	0.0036 0.119	•	0.1	02	0.0004	0.013
RMR's - 0.2 90 RTK's - 0.1 70 Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	0.0013 0.033	1	0.1	50	0.0008	0.020
Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	0.0426 0.256		0.2	07	0.0270	0.162
Caps - Tant. 0.6 - 70 Caps - Ceramic 0.4 - 70	0.1260 0.378	•	0.1	20	0.0832	0.250
Caps - Ceramic 0.4 - 70	0.1000 3.600	9.0		50	0.0600	2.160
	0.0312 0.406	4.0	•	50	0.0272	0.354
11 Chokes 110 0.124	0.1240 1.364			09	0.0840	0.924
6 Low Pur Xform 110 0.124	0.1240 0.744	'	•	9	0,0840	0.504
3 Output Xform 110 0.124	0.1240 0.372	•	•	09	0.0840	0.252

		TABLE 2-39.	AYK-10A CON	VERTER, RE	F P/N 751	1300-00 (P)	P-6675), FA	AYK-10A CONVERTER, REF P/N 7511300-00 (PP-6675), FAILURE RATE WORKSHEET	WORKSHEET		
			Cooled by 80 F Tmax temp, +20 Mounting	Cooled by moving air, 6 lb/kW Pd, 80°F Tmax air in, 440°F rise in air temp, +20°F rise from air to mounting, Mounting surface = 140°F = 60°C.	0°F rise m gir to 40°F = 60	I Pd. in air mounting.		6001	Cooled by 5°C cold plate	cold plat	
Qty	Type	V Stress	P Stress	Temp °C	\/Unit	A Total	V Stress	P Stress	Temp °C	\/Unic	A Total
2	Pur NPN (JAN)	9.0	0.1	06	1.5675	3.135	9.0	0.1	07	0.8910	1.782
4	S1g NPN (JAN)	9.0	> 0.1	02	0.2700	1.080	9.0	> 0.1	20	0.1548	0.619
01	Rectifiers (JTX)	4.0	0.2	110	0.6720	6.720	0.4	0.2	9	0.1344	1.344
12	Sig Diodes (JAN)	0.3	>0.1	02	0.2013	2.416	0.3	>0.1	20	0.1050	1.260
2	I.C. Lin (JAN)		•	95	2.9000	5.800	•	•	\$\$	0.9816	1.963
13	RCR's		0.1	02	0.0036	0.049	•	0.1	20	0.0004	0.005
9	RWR's	•	0.2	06	0.0426	0.256	•	0;5	04	0.0270	0.162
19	Caps - Tant.	9.0	•	20	0.1000	1.900	9.0	•	20	0.0600	1.140
8	Caps - Ceramic	4.0	•	02	0.0312	0.156	4.0	•	20	0.0272	0.136
9	Chokes			011	0.1240	0.744	•		99	0.0840	0.504
5	Lo Pur Xform.	*	•	110	0.1240	0.620			09	0.0840	0.420
1	Output Xform.	-		110	0,1240	0.124			09	0,0840	0.084
					- YZ	Σλ - 22.997				ส	Σλ = 9.420

		TABLE 2-40.		7AA FLIR I	OWER SUPP	LY FAILUR	PP-7197AA FLIR POWER SUPPLY FAILURE RATE WORKSHEET	HEET			
			Couled by 80 F Tmax temp, +20 Mounting s	Cooled by moving air, 6 lb/kW pd, 80°F Tmax air in, +40°F rise in air temp, +20°F rise from air to mounting Mounting surface = 140°F = 60°C.	(00F rise om air to 1400F = 60	V pd, in air mounting		0001	Cooled by 5°C cold plate.	cold plat	e)
Qty	Туре	V Stress	P Stress	Temp °C	\/Unit	λ Total	V Stress	P Stress	Temp °C)/Unit	λTotal
10	Pur NPN (JAN)	9.0	0.1	06	1.5675	15.675	9.0	0.1	07	0.8910	8.910
-	PWE PNP (JAN)	9.0	0.1	80	1.2870	1.287	9.0	>0.1	30	0.6930	0.693
23	SIS NPN (JAN)	0.4	0.1	70	0.2700	6.210	4.0	>0.1	20	0.1548	3.560
14	Rectifier (JTX)	4.0	0.2	110	0.6720	9.408	7.0	0.2	09	0.1344	1.882
10	Hi speed Diode, Pwr. (JAN)	9.0	0.2	110	0.5600	5.600	9.0	0.2	09	0.2188	2.188
30	Sig Diode (JAN)	0.3	0.1	70	0.2013	6.039	0.3	>0.1	20	0.1050	3.150
3	I.C. Lin (JAN)	•	•	9.5	2.9000	8.700	1	•	45	0.9816	2.945
11	RCK's		0.1	02	0.1037	0.277		0.1	20	0.0004	0.031
10	RNR's	•	0.1	0/	0.0013	0.013	•	0.1	20	0.0008	0.008
10	RWR's		0.2	06	0.0426	0.426	•	0.2	07	0.0270	0.270
7	RTR	•	0.1	70	0.1260	0.252	•	0.1	20	0.0832	0.166
38	Caps Tant.	9.0	'	0/	0.1000	3.800	9.0	•	20	0.0600	2.280
80	Caps Ceramic	9.0		70	0.0312	0.250	4.0	•	20	0.0272	0.218
80	Chokes	•	•	110	0.1240	0.992	•	•	09	0.0840	0.672
4	Low Power Xform.	•	•	110	0.1240	967.0		ı	09	0.0840	0.336
1	Output Xform.	,	•	110	0.1240	0.124		•	09	0.0840	0.084
					Σγ.=	- 59.549				ΥS	= 27.393

Data for the recent calendar year available are shown in Table 2-41.

A modifying factor of 2:1 was applied to the observed data to convert from MFHEMA to MTEMA. Additionally, a 4:1 factor was applied to the observed data to allow direct comparison between the 3M data and the 270 Vdc power supply predictions. This 4 to 1 factor was applied to account for "non-primary functional failure" events in the reported data, such as induced failures, secondary failures and unjustified rework, thus, enabling the conversion from MTBMA to an equipment MTBF.

The MTBF value for the existing representative 400 HZ power supplies obtained under these ground rules was 502 hours. These results are summarized in Table 2-42.

Review of these data show that a 2-to-1 improvement factor can be obtained by using 270 Vdc power supplies in the S-3A without changing the existing rack cooling, while a 5-to-1 improvement results from application of Freon vapor cold plate methodology.

extend the MTBF values obtained for the representative power supplies to the entire aircraft power supply complement and then to convert the MTBF prediction to equivalent MTBMA values. First, it was established that the power supplies contained in the 7 subsystem study group represents approximately 55 percent of the total S-3A population. It was further established that the total maintenance actions performed on this study group accounted for about 56 percent of the total aircraft power supply maintenance actions. This close correlation permitted valid extension of the calculated reliability data to the entire power supply population, with the results shown in Table 2-43.

In converting these values to MTBMA, the previously used factor of 4-to-1 was again applied with the results shown in Table 2-44. Also shown are the equivalent MFHBMA values, representative of the parameters as would be displayed in the 3M data system.

TABLE 2-41. S-3A POWER SUPPLY PAILURE HISTORY CALENDAR YEAR 1977 (SHEET 1 OF 4)

REPORTED FLT HRS = 59619.0

M.A. Per Flt Hr MFHBMA _I Rank	0.000721 1386 6 0.000486 2056 10	11924	0.000201 4968 2		0.000067 14905 0.000570 1754 9	0.000034 29810 0.000050 19873 0.000067 14905	0.000277 3613	0.000302 3312	0.000134 7452	0.000067 14905 0.000017 59619		19873	0 000017 59619
H.A.	43 0.		12 0.	24 0.	34 0.	4 8 4	33 0.	36 0.	16 0.	410			-
QEy/ AC		٦,					7	7	7				-
Description	Power Supply Module, PS-1 Power Supply Module, PS-2	Power Supply A7	Power Supply A2 Power Supply A4	Low Voltage Regulators 1A9 Unregulated Pwr. Supply 1A13 Voltage Reg. Heat Sink 1A14	Servo Amp. Pwr. Supply 1A15 Azimuth Pwr. Supply 1A16	Switching Reg. Type A, Al Switching Reg. Type A, A2 Switching Reg. Type B, A3	Power Supply, GPDC	Power Supply, GPDC	Power Supply, GPDC	Type Type	SWITCHING Keg. Type b, A3	-5V Regulator A32	412V Pagulator A33
Equip.	AACS, AYN-5	HF R/T	HF PA	APS-116 Programmer Pwr. Supply		AYK-10, GPDC PP-6679	PP-6675	PP-6677	PP-6676	PP-6678	OL-82 ADP	CV-2882	Sto. Data
Work Unit Code	56711Q0 56711R0	612617	612622	727H19 727H1D 727H1E	727H1F 727H1G	73B161 73B162 73B166	738170	738180	73B1A	73B1C1 73B1C2	73831W	73B31Y	738312

TABLE 2-41. S-3A POWER SUPPLY FAILURE HISTORY CALENDAR YEAR 1977 (SHEET 2 OF 4)

REPORTED FLT HRS = 59619.0

Rank	s	7				
MFHBMA	2839 1192 - 19873 59619	2981 1569 14905 -	19873	29810 29810 59619 3726 3975	3507 9172 23848	2208 59619 7014 23848 119238
M.A. Per Flt Hr	0.000352 0.000839 0.000050 0.000017	0.000335 0.000637 0.000067	0.000050	0.000034 0.000034 0.00017 0.000268	0.000285 0.000109 0.000042	0.000453 0.00017 0.000143 0.000042 0.000008
M.A.	289- 6 1	88499	٩٣	2 -0- 1 16 15	¥ EI 2	54 17 13
Qty/ AC	<u> папад</u>				000	00000
Description	+5V Pwr. Inverter A38 Protect/Bite PS Control A39 +15V Regulator A41 -15V Regulator A42 EMI Filter Assy. FL1	+5V Pwr. Inverter A38 Protect/Bite PS Control A39 +15V Regulator A41 -15V Regulator A42 EMI Filter Assy. FL1	+5V Regulator A2 Internal Voltage Reg A3	+15V Regulator A4 +12V/-5V Regulator A5 Internal Voltage Reg A6 +12V/-5V Regulator A7 Static Converter A8 Static Converter A9	+5V/+38V Pwr. Inverter A42 +15V Regulator A44 -15V Regulator A45	Voltage Regulator No. 1, VR1 Voltage Regulator No. 2, VR2 Voltage Regulator No. 3, VR3 Voltage Regulator No. 4, VR4 High Voltage Pwr. Supply
Equip.	OL-82 ADP SG-962 Spectrum Analyzer	OL-82 ADP CV-2883 Spectrum Analyzer	OL-82 ADP PP-6671	Drum Power Supply	OL-82 ADP CP-1140 Sonar Data Comp.	ASA-82 IP-1054 TACCO/SENSO Tactical Indicator
Work Unit Code	73B344 73B345 73B347 73B348 73B348	73B364 73B365 73B367 73B368 73B36A	73B3B2 73B3B3	738384 738385 738386 738387 738388	73B3E9 73B3EB 73B3EC	738438 73843C 73843D 73843E 73843K

TABLE 2-41. S-3A POWER SUPPLY FAILURE HISTORY CALENDAR YEAR 1977 (SHEET 3 OF 4)

REPORTED FLT HRS = 59619.0

on AC M.A. FIT Hr RI RI RI 1 16 0.000268 2 1 120 0.002013 RA 5 1 120 0.000218 RA 1 1 2 0.00034 S RO RI RI RI RI RI RI RI RI RI	Work	Che I Trite Brown				M.A.		
ASA-82 +15V Regulator, VR1 1 16 0.000268 CV-2806 +5V Regulator, VR2 1 120 0.002013	Code	Equip.	Description	AC AC	M.A.	rer Flt Hr	MFHBMA	Rank
ASA-82 +15V Regulator, VR1 1 16 0.000268 CV-2806 +5V Regulator, VR2 1 120 0.002013	S E BERET						7	
CV-2806 +5V Regulator, VR2 1 120 0.002013 D/A -15V Regulator, VR3 1 13 0.000218 Converter +15V Regulator, VR4 1 2 0.000034 +5V Regulator, VR5 1 55 0.000050 -15V Regulator, VR7 1 1 0.000017 +15V Regulator, VR7 1 1 0.000017 +15V Regulator, VR10 1 3 0.000587 -15V Regulator, VR10 1 24 0.000403 +5V Regulator, VR11 1 24 0.0000403 +5V Regulator, VR12 1 2 0.000034 OR-89 Video Reg. Pwr. Supply 2A3 1 2 (See WUC PP-661) Video Reg. Pwr. Supply 2A3 1 3 773171- Video Reg. Pwr. Supply 2A4 1 -0- 773170) Pwr. Supply Camera Reg. Module 2A5 1 2 (See WUC By Pr-197)	73B47A	ASA-82		1	16	0.000268	3726	
D/A -15V Regulator, VR3 Converter +15V Regulator, VR4 +15V Regulator, VR5 -15V Regulator, VR5 -15V Regulator, VR5 -15V Regulator, VR6 +15V Regulator, VR7 +15V Regulator, VR8 -15V Regulator, VR9 +15V Regulator, VR10 +15V Regulator, VR11 -15V Regulator, VR12 -15V Regulator, VR11 -15V Regulator, VR12 -15V Regulator, VR13 -15V Regulator,	73B47B	CV-2806	+5V Regulator, VR2	-	120	0.002013	497	-
Converter +15V Regulator, VR4 1 2 0.000034 +5V Regulator, VR5 1 55 0.000923 -15V Regulator, VR6 1 0.000017 +15V Regulator, VR7 1 1 0.000017 +5V Regulator, VR7 1 1 0.000017 +5V Regulator, VR8 1 1 0.000017 +15V Regulator, VR10 1 24 0.000050 +15V Regulator, VR11 1 24 0.000034 -15V Regulator, VR11 1 2 0.000034 -15V Regulator, VR12 1 2 0.000034 N4deo Reg. Pwr. Supply 2A2 1 2 (See WUC PP-6611 Video Reg. Pwr. Supply 2A3 1 3 773171- Video Reg. Pwr. Supply 2A4 1 0-0- 773170) -15V Assy. 2A6 1 1 2 C-8759 +/- 15V Regulator 3A6 1 8 0.000034 FLIR Control +/- 30V Bridge 3A7 1 3 0.000050	73B47C	D/A		-	13	0.000218	4586	
(DGU) +5V Regulator, VR5 1 55 0.000923 -15V Regulator, VR6 1 3 0.000050 +15V Regulator, VR7 1 1 0.000017 +5V Regulator, VR8 1 35 0.000587 -15V Regulator, VR9 1 1 0.000017 +15V Regulator, VR10 1 24 0.000017 +15V Regulator, VR10 1 24 0.000034 0.00034 -15V Regulator, VR11 1 24 0.000030 0.000034 0.000030	73B47D	Converter		7	2	0.000034	29810	
-15V Regulator, VR6 1 3 0.000050 +15V Regulator, VR7 1 1 0.000017 +5V Regulator, VR8 1 35 0.000587 -15V Regulator, VR10 1 0.000017 +15V Regulator, VR10 1 24 0.000050 +5V Regulator, VR11 1 24 0.000034 -15V Regulator, VR12 1 24 0.000034 -15V Regulator, VR12 1 24 0.000034 PP-6611 Video Reg. Pwr. Supply 2A2 1 2 (See WUC Video Reg. Pwr. Supply 2A3 1 3 773171- Video Conv/ Video Reg. Pwr. Supply 2A4 1 -0- 773170) Pwr. Supply Gamera Reg. Module 2A5 1 2 (See WUC Amera Reg. Module 2A5 1 2 (Superseded By PP-7197)	73B47E	(DCD)		1	55	0.000923	1084	7
+15V Regulator, VR7	73B47F			7	m	0.000050	19873	
+5V Regulator, VR8 -15V Regulator, VR9 +15V Regulator, VR10 +15V Regulator, VR10 +15V Regulator, VR10 -15V Regulator, VR11 -15V Regulator, VR11 -15V Regulator, VR12 -15V Regulator, VR13 -15V Regulator, VR13 -15V Regulator, VR10 -15V Regulat	73B47G	District Name	-	-	7	0.000017	59619	
-15V Regulator, VR10 +15V Regulator, VR10 +15V Regulator, VR10 -15V Regulator, VR11 -15V Regulator, VR11 -15V Regulator, VR12 OR-89 Video Reg. Pwr. Supply 2A1 Video Reg. Pwr. Supply 2A2 Video Reg. Pwr. Supply 2A3 Video Reg. Pwr. Supply 2A4 Video Reg. Pwr. Supply 2A3 Video Reg. Pwr. Supply 2A4 Video Reg. Pwr. Supply	73B47H			1	35	0.000587	1703	œ
+15V Regulator, VR10 +15V Regulator, VR11 -15V Regulator, VR11 -15V Regulator, VR12 OR-89 Video Reg. Pwr. Supply 2A1 Video Reg. Pwr. Supply 2A2 Video Reg. Pwr. Supply 2A3 Video Reg. Pwr. Supply 2A3 Video Reg. Pwr. Supply 2A4 Video Reg. Pwr. Supply 2A3 Video Reg. Pwr. Supply 2A4 Video Reg. Pwr. Supply 2A4 Video Reg. Pwr. Supply 2A4 Video Reg. Pwr. Supply 2A3 Video Reg. Pwr. Supply 2A4 Video Reg. Pwr. Supply 2A3 Video Reg. Pwr. Supply 2A4 Video Reg. Pwr. Supply 2A4 Video Reg. Pwr. Supply 2A4 Video Reg. Pwr. Supply 2A3 Video Reg. Pwr. Supply 2A4 Video Reg.	738473			-	1	0.000017	59619	
150 Regulator, VR12	73B47K			-	3	0.000050	19873	
OR-89 Video Reg. Pwr. Supply 2Al 1 2 0.000034 FLIR Video Reg. Pwr. Supply 2A2 1 2 (See WUC Video Reg. Pwr. Supply 2A3 1 3 773171- Video Conv/ Video Reg. Pwr. Supply 2A4 1 -0- 773170) Pwr. Supply Camera Reg. Module 2A5 1 2 (See WUC Camera Reg. Module 2A5 1 1 2 4/- 15V Assy. 2A6 1 2 4/- 15V Regulator 3A6 1 8 0.000134 FLIR Control +/- 30V Bridge 3A7 1 3 0.000050	73847L		+5V Regulator, VR11	1	24	0.000403	2484	
OR-89 Video Reg. Pwr. Supply 2Al 1 1 2 (See WUC PP-6611 Video Reg. Pwr. Supply 2As 1 2 (See WUC 3 773171- Video Conv/ Video Reg. Pwr. Supply 2As 1 -0- 773171- 1 -0- 773170) Pwr. Supply Camera Reg. Module 2A5 1 1 1 1 1 1 2 (Superseded By PP-7197) +/- 15V Regulator 3A6 1 8 0.000134 FLIR Control +/- 30V Bridge 3A7 1 3 0.000050	73B47M		-15V Regulator, VR12	7	2	0.000034	29810	
FLIR PP-6611 Video Reg. Pwr. Supply 2A2 PP-6611 Video Reg. Pwr. Supply 2A3 Video Conv/ Video Reg. Pwr. Supply 2A3 Video Reg. Pwr. Supply 2A4 Pwr. Supply Camera Reg. Module 2A5 FLIR Control FLIR CONTRO	773141	OR-89	Pwr. Supply	7	7			
PP-6611 Video Reg. Pwr. Supply 2A3 1 3 773171- Video Conv/ Video Reg. Pwr. Supply 2A4 1 -0- 773170) Pwr. Supply Camera Reg. Module 2A5 1 1 2 1 2 2	773142	FLIR	Pwr. Supply	-	2	(See WUC		
Video Conv/ Video Reg. Pwr. Supply 2A4 1 -0- 773170) Pwr. Supply Camera Reg. Module 2A5 1 1 2 +/- 15V Assy. 2A6 1 2 2 (Superseded By PP-7197) C-8759 +/- 15V Regulator 3A6 1 8 0.000134 FLIR Control +/- 30V Bridge 3A7 1 3 0.000050	773143	PP-6611		1	e	773171-		
Fwr. Supply Camera Reg. Module 2A5 1 1 1 1 1 1 1 1 1	773144	Video Conv/		-	þ	773170)		
(Superseded By PP-7197) C-8759 +/- 15V Regulator 3A6 1 8 0.000134 FLIR Control +/- 30V Bridge 3A7 1 3 0.000050	773146	Pwr. Supply	Camera Reg. Module 2A5 +/- 15V Assv. 2A6		7			
C-8759 +/- 15V Regulator 3A6 1 8 0.000134 FLIR Control +/- 30V Bridge 3A7 1 3 0.000050	2000	(Superseded By PP-7197)						
FLIR Control +/- 30V Bridge 3A7 1 3 0.000050	773155	C-8759	+/- 15V Regulator 346	-	α	0 000134	77.52	
	773156	FLIR Control	+/- 30V Bridge 3A7		, m	0.000050	19873	
Converter 5V Regulator 3A14 1 10 0.000168	77315B	Converter	5V Regulator 3A14	-	10	0.000168	5962	

TABLE 2-41. S-3A POWER SUPPLY FAILURE HISTORY CALENDAR YEAR 1977 (SHEET 4 OF 4)

REPORTED FLT HRS = 59619.0

Rank			
MFHBMAI	29810 29810 19873 - 19873 8517	62.7	5077
M.A. Per Flt Hr	0.000034 0.000034 0.000050 0.000050	0.015953	0.000197
M.A.	2 0 1 0 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	1059	
Qty/ AC		87	
Description	Video Reg. Pwr. Supply 2Al Video Reg. Pwr. Supply 2A2 Video Reg. Pwr. Supply 2A3 Video Reg. Pwr. Supply 2A4 Camera Reg. Module 2A5 ¥/- 15V Assy. 2A6	Total	Average
Equip.	OR-89 FLIR PP-7197 Video Conv/ Pwr. Supply (Replaces PP-6611)	Section 1	
Work Unit Code	773171 773172 773173 773174 773175		

M.A. = Total I-Level Maintenance Actions
MFHBMA_T = Mean Flight Hours Between I-Level Maintenance Actions

TABLE 2-42. RELIABILITY ESTIMATES - REPRESENTATIVE POWER SUPPLY GROUPS

POWER SUPPL	Y CONFIGURATION	MTBF
Existing S-3A Power Su	pplies, Forced Air Cooling	502
Proposed 270 Vdc	Forced Air Cooling	1022
Power Supplies	5° Cold Plate Cooling	2501

TABLE 2-43. RELIABILITY ESTIMATES - TOTAL S-3A POWER SUPPLY COMPLEMENT

POWER SUPP	LY CONFIGURATION	MTBF
Existing S-3A Power Su	pplies, Forced Air Cooling	276
Proposed 270 Vdc	Forced Air Cooling	563
Power Supplies	5° Cold Plate Cooling	1378

TABLE 2-44. MAINTENANCE ESTIMATES - TOTAL S-3A POWER SUPPLY COMPLEMENT

POWER SUPPI	Y CONFIGURATION	МТВМА	мғнвма
Existing S-3A Power Su	applies, Forced Air Cooling	69	35
Proposed 270 Vdc	Forced Air Cooling	141	70
Power Supplies	5° Cold Plate Cooling	345	172

In conclusion, the reported mean flight hours between maintenance actions for the entire S-3A power supply complement, exclusive of mechanical components, connectors, and wiring, will demonstrate an improvement of 35 MFHBMA with 270 Vdc power supplies, retaining existing S-3A cooling techniques. An improvement of 137 MFHBMA will result if Freon/Vapor cycle cold plate cooling is also employed.

2.3 ENVIRONMENTAL CONTROL SYSTEM

The ECS employed on the S-3A is a simple, ram air augmented, air cycle type system which basically consists of a compression/expansion turbine, heat exchangers, water separator and air distribution system/ducting. Engine bleed air, augmented by ram air, is the source of air supply.

The S-3A ECS was first analyzed to establish the potential weight reductions made possible with 270 Vdc primary aircraft power technology. Following this analysis, the existing air cycle ECS was theoretically replaced with a Freon vapor cycle ECS to determine what further weight reductions could be realized.

2.3.1 Air Cycle Environmental Control System

The current S-3A ECS cooling capacity was established based upon the cooling requirements of the forward and aft cabins. This capacity was minimized by utilizing cabin exhaust air, which is normally exhausted overboard, to cool aft cabin avionics. Cooling air supplied to the forward cabin at 60°F to 80°F provides the necessary cooling for flight and crew station comfort and cools those avionic equipments and instruments located therein. The air is then drawn through the aft cabin avionic boxes, thus providing their required cooling prior to being exhausted overboard. The avionics are so located that the forward and aft cabin cooling loads are approximately equal.

2.3.2 Air Distribution System

The conditioned air distribution system, Figure 2-16, delivers approximately 60 percent of the conditioned air to the flight station and 40 percent to the crew stations. All cabin air is exhausted overboard via the right and left weapons bays and underfloor sonobuoy bays, except for a maximum air flow of 1.5 pound per minute to the APU compartment and cabin leakage, Figure 2-17.

2.3.3 400 Hz/270 Vdc Evaluation

The power supplies from seven avionic subsystems were evaluated to determine the impact of 270 Vdc technology. The efficiencies of 400 Hz and

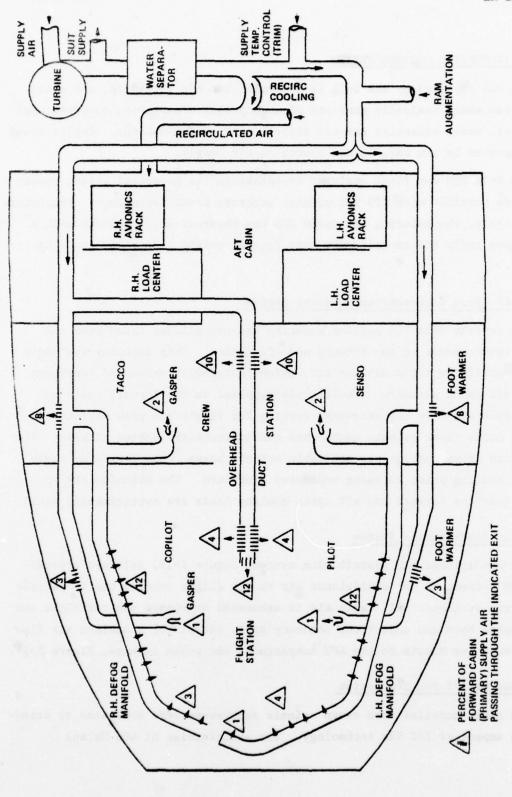


Figure 2-16. S-3A Condictioned Air Distribution System

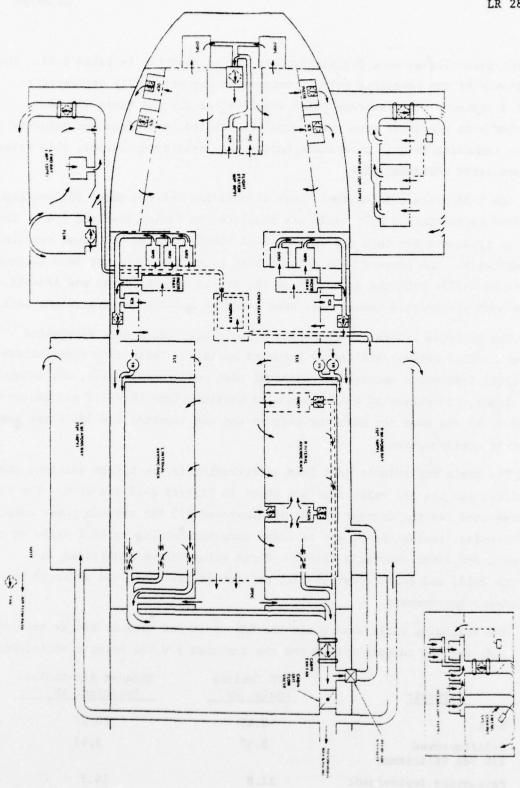


Figure 2-17. S-3A Cabin Exhaust System

270 Vdc technologies were established and are as reported in Table 2-45. The efficiency of the remaining avionic subsystems was originally estimated to be 81.4 percent. This average value was obtained for the seven 270 Vdc switched mode regulator type power supplies studied, and since the majority of the remaining avionic subsystems employ this type power supply, this value is considered representative.

The S-3A avionic subsystems' heat dissipation and the total ECS cooling required to maintain a 80°F cabin are tabulated in Tables 2-46 and 2-47. The data is presented for both the current S-3A 400 Hz and 270 Vdc power supplies respectively. The current S-3A avionic heat loads were obtained from Lockheed Report LR 24573, with the exception of the AYK-10, OR-89, OL-82 and APS-116, whose heat dissipation values have been reported based upon more recent data.

The improved 270 Vdc power supply avionic heat loads were determined using the 81.4 percent efficiency reported earlier. These data also include the hotel load which consists of external heat conduction, solar, and metabolic heat loads, the values of which were also obtained from LR 24573 and are assumed to be the same for both the current and the improved 270 Vdc power supply aircraft configurations.

The cabin and avionic heat load distribution in the flight station, crew stations, and the aft cabin area are shown in Figures 2-18 and 2-19. The data is presented for the current 400 Hz and improved 270 Vdc avionic power supply efficiencies, respectively, and is based upon maintaining an 80°F cabin on a hot day, sea level endurance flight. Those values shown underlined in Figures 2-18, and 2-19 represent that portion of the heat load affected by the efficiency improvement.

The following table summarizes the ECS cabin and exhaust air avionic cooling loads for the current 400 Hz and the improved 270 Vdc avionic efficiencies:

Aircraft	ECS Cooling Loads, kW	Exhaust Air-Cooled Avionics, kW
S-3A	9.49	10.17
S-3A/Improved 270 Vdc Efficiency	8.37	8.45
Percentage Improvement	11.8	16.9

TABLE 2-45. POWER SUPPLY EFFICIENCY/DISSIPATION

		iency	Dissip	ation
Equipment	400Hz	270 Vdc	400 Hz	270 Vdc
ASA-82	55.93%	86.23%	1356.5	274.3
IP-1051	55.29%	84.54%	195.4	44.2
IP-1052	54.75%	85.71%	119.0	24.0
IP-1053	60.67%	88.83%	217.1	42.1
IP-1054	60.75%	88.73%	226.5	44.5
CV-2806	44.64%	80.00%	372.0	75.0
OL-82	67.96%	75.44%	1348.5	931.3
CP-1140	71.92%	75.83%	163.4	133.4
CV-2882	74.93%	80.81%	136.0	96.5
SG-962	66.56%	74.42%	254.3	167.8
PP-6671	59.97%	74.09%	273.0	143.0
AYK-10	62.88%	71.42%	694.9	507.5
PP-6679	87.44%	94.69%	123.0	45.0
PP-6678	87.01%	94.29%	116.0	45.7
PP-6675	70.85%	71.72%	72.0	69.0
PP-6676	73.51%	75.18%	57.2	52.4
PP-6677	72.57%	74.21%	107.8	99.1
AYN-5	75.66%	77.33%	44.7	40.8
OR-89				
C-8759	58.66%	75.85%	105.0	42.4
PP-7197	64.89%	78.45%	349.0	173.2
IP-1069/1214	40.61%	84.32%	29.1	3.7
ARC-153				
AM-6384	61.84%	72.91%	829.5	499.4
CU-1985	52.80%	82.14%	20.6	5.0
PT-1016				
APS-116				
PP-6633	75.73%	79.71%	225.0	178.7
T-1203	89.56%	89.90%	353.3	279.4

TABLE 2-46. WATT DISSIPATION - PRESENT S-3A

Equipment	Total	Fwd Cabin	Aft Cabin	Exhaust Air	Unpressurized Area
Avionics Subsystem:					1929
AYK-10	1872	0	262	1610	0
ASQ-147	565	313	75	107	70
ASA-82	3078	2318	760	0	. 0
RD-348/ASH	42	0	6	36	0
CV-2881/AS	82	0	11	71	0
ASA-65A	106	30	76	0	0
ASQ-81	114	23	63	0	28
OR-89/AA	3192	0	111	685	2396
ALR-47	349	0	36	219	94
APS-116	3320	0	51	314	2955
OU-78/AP	586	3	51	311	221
APX-76	203	8	0	0	195
APX-72	124	4	0	0	120
0A8770/ASH	63	0	0	0	63
ARN-83	33	0	33	0	0
ARA-50	55	0	0	0	55
APN-201	73	24	0	0	49
OD-59A	343	105	33	205	0
AYN-5A	220	0	31	189	0
APN-200	142	0	0	0	142
ARN-84	350	3	347	0	0
ARS-2	78	0	11	67	0
ASN-92	540	97	110	333	0
ASA-84	265	54	30	181	0
ARA-63	166	2	0	0	164
ASN-107	139	0	56	83	0
ASW-33	449	47	51	312	39
APN-202	68	4	0	0.	64
ASW-25	69	15	0	0.	54
CV-2830/AYC	114	0	0	0	114
ARC-153A	1790	0	0	0	1790
ARC-156A	1393	7	0	0	1386
OK-248A/AI	662	277	29	0	356
TSEC/KY-28	33	0	33	0	0
TSEC/KG-40	50	0	50	0	0

TABLE 2-46. WATT DISSIPATION - PRESENT S-3A (Cont'd)

Equipment	Total	Fwd Cabin	Aft Cabin	Exhaust Air	Unpressurized Area
Avionics Subsystem:		•			
OL82A	4211	2	589	3620	0
ARR-76	216	2 0	27	168	21
ASH-27A	275	0	38	237	0
AWB-2	204	32	172	0	0
TD-1146/AS	14	14	0	0	0
C-8057/ARC	3	3	0	0	0
Subtotal	25651	3385	3142	8748	10376
Instrument & Misc Electrical Equip't					
(Incl Fans)	10890	1717	44	0	9129
Electrical Load					
Center	1859	0	1859	0	0
Hotel Load					
(80°F Cabin)	-	4385	283	-	-
Total ECS					(100 may 1)
Requirement	- 1	9487	2/2	-	- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1

TABLE 2-47. - WATT DISSIPATION - IMPROVED S-3A 270 Vdc POWER SUPPLIES

Equipment	Total	Fwd Cabin	Aft Cabin	Exhaust Air	Unpressurized Area
Avionics Subsystem:					
AYK-10	1648	0	231	1417	0
ASQ-147	397	220	53	75	49
ASA-82	2004	1516	488	0	0
RD-348/AS	29	0	4	25	0
CV-2881/AS	58	0	8	50	0
ASA-65A	75	21	54	0	0
ASQ-81	80	16	44	0	20
OR-89/AA	2932	0	79	482	2371
ALR-47	245	0	25	154	66
APS-116	3157	0	45	277	2835
OU-78/AP	478	2	36	219	221
APX-76	143	6 3	0	0	137
APX-72	87	3	0	0	84
0A8770/ASH	44	0	0	0	44
ARN-83	23	0	23	0	0
ARA-50	39	0	0	0	39
ARN-201	51	17	0	0	34
OD-59A	241	74	23	144	0
AYN-5A	218	0	31	187	0
APN-200	100	0	0	0	100
ARB-84	246	2	244	0	0
ARS-2	55	0	8	47	0
ASN-92	380	68	78	234	0
ASA-84	186	38	21	127	0
ARA-63	116	1	0	0	115
ASN-107	98	0	39	59	0
ASW-33	316	33	36	220	27
APN-202	48	3	0	0	45
ASW-25	49	11	0	0	38
CV-2830/AYC	80	0	0	0	80
ARC-153A	1145	0	0	0	1445
ARC-156A	980	5	0	0	975
OK-248A/AI	465	195	20	0	250
TSEC/KY-28	23	0	23	0	0
TSEC/KG-40	35	0	35	0	0
OL-82A	3794	1	531	3261	0
ARR-76	152	0	19	118	15
ASH-27A	194	0	27	167	0
AWB-2	144	22	122	0	0
TD-1146/AS	10	10	0	0	0
C-8057/ARC	2	2	0	0	8990

TABLE 2-47. - WATT DISSIPATION - IMPROVED S-3A 270 Vdc POWER SUPPLIES (Cont'd)

Equipment	Total	Fwd Cabin	Aft Cabin	Exhaust Air	Unpressurized Area
Avionics Subsystem:					
Subtotal	20847	2266	2347	7263	8990
Instrument & Misc Electrical Equip't (Incl Fans)	10890	1717	44	7910	
Electrical Load Center	1859	0	1859	0	0
Hotel Load (80°F Cabin)	-	4385	-283	0	-
Total ECS Requirement		8368	_	_	



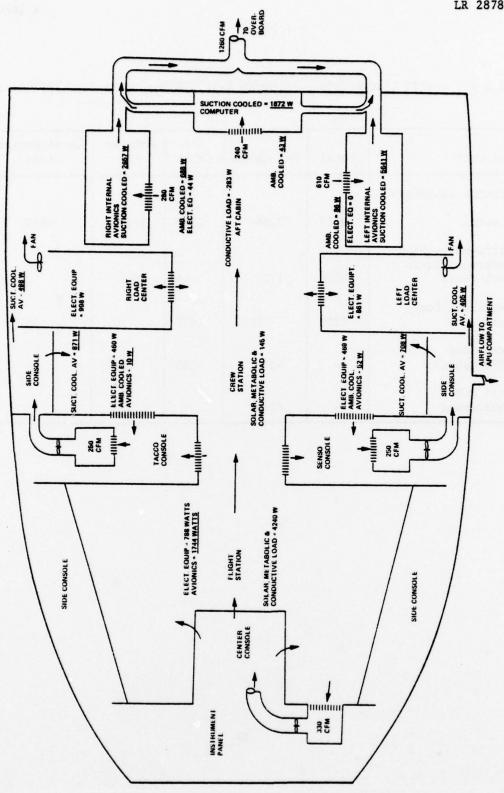
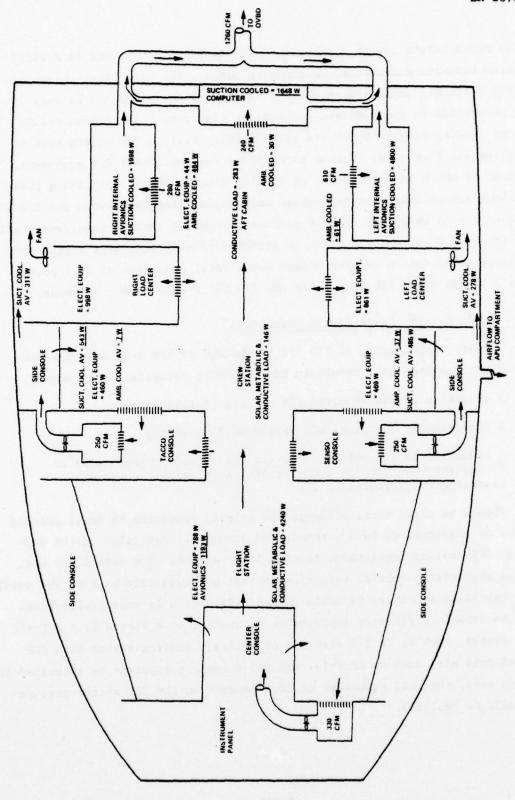


Figure 2-18. Airflow Paths Through the Pressurized Cabin and Cabin Heat Loads for S-3A



Airflow Paths Through the Pressurized Cabin and Cabin Heat Load for S-3A with Improved Avionic System Efficiency Figure 2-19.

The total weight of the current S-3A ECS is 691.4 pounds and is divided into three separate categories, as shown in Table 2-48. The first column depicts the basic air conditioning package weight, which is assumed to vary in direct proportion to the required cooling air flow rate. The second column shows the ducting weights which are sized proportional to the square root of the cooling air flow rate. Column three shows the associated ECS equipment, the weight of which is independent of cooling air flow rate. Utilizing these proportions and applying the percentage improvement associated with the 270 Vdc power supplies, a reduction of 11.8 percent in the ECS cooling requirement will result in an 11.8 percent reduction in air conditioning equipment weight and a 6 percent reduction in ducting weight for a total reduction of 56.2 pounds. This reduces the total ECS weight for the 270 Vdc system to 635.2 pounds.

2.3.4 270 Vdc Primary Power Source Advantages

In summary, application of 270 Vdc technology to the S-3A avionics subsystems power supplies will result in the following potential improvements:

- A reduction in the required ECS cooling of 11.8 percent
- A reduction in the total ECS weight of 56.2 pounds
- A reduction in the avionics cooling load (cabin exhaust air) of 17 percent resulting in lowering aft cabin avionic component operating temperatures by 2°F

It should be noted that, although the overall reduction in total avionic heat load is potential of 18.6 percent, the actual net reduction in the current S-3A ECS cooling requirement is only 11.8 percent. The reason for not realizing the total potential reduction is that approximately half of the total avionic heat load is cooled by cabin exhaust air, which is essentially free. Should the avionic efficiency improvement be applied to a closed loop avionic cooling system, such as in B-1 aircraft or a direct cooling system with ECS delivered cold air, such as in F-14, and all avionic subsystems be relocated in the cabin area, the full reduction of 18.6 percent on the ECS system requirements could be realized.

TABLE 2-48. ECS WEIGHTS

Aircraft	Equipment	Air Conditioning, lbs	Ducting & Ass'd Equipment., lbs	Fixed Weight Equipment, lbs
	Heat Exchanger	92.8		
	Turbine	33.0		e is self to see
	Fans	55.5		ela lahu secati
	Water Separator	14.3		
	Scoop			13.5
	Ducting		272.3	
S-3A	Valves	66.7		7.0
	Plumbing	16.3		
	Gaspers			3.1
	Ground Connection			1.9
	Insolation		24.9	
	Controls -			
	Electric			22.3
	Pneumatic			9.7
-	Supports	29.0	29.1	ete son eerite
	Subtotal	307.6	326.3	57.5
	Total	691.4		Manuscript and
S-3A	Subtotal	271.3	306.4	57.5
Improved P.S.	Total	635.2		

2.3.5 Vapor Cycle Environmental Control System

The major advantage of a vapor cycle ECS over an air cycle ECS is the relative coefficient of performance, the air cycle being approximately 0.5 as compared to approximately 2.0 for the vapor cycle system. Utilization of the vapor cycle system in the S-3A would not only enable more efficient cooling by virtue of the 4 to 1 performance coefficient but, as described later in this section, will also reduce the avionic component junction temperatures.

The current S-3A ECS, which utilizes a simple air cycle system, fulfills both cabin air conditioning and pressurization requirements. Should a vapor cycle ECS be employed, the vapor cycle system, having no cabin pressurization capability, would fulfill only the air conditioning requirement. Engine bleed air would be employed to accomplish the necessary pressurization.

The vapor cycle ECS is a closed loop system in which the liquid Freon is recirculated, first through an expansion valve and into an evaporator where, utilizing this Freon's latent heat of vaporization, heat is absorbed from the cabin and avionics air, Figure 2-20. The gaseous Freon is then routed through a compressor where it is compressed to a liquid form, and passed through a condenser where the absorbed heat, along with the heat of compression, is withdrawn and ejected overboard. The compressor is a centrifugal type, driven by a high speed 270 Vdc electrical motor.

The engine bleed air, used for pressurization, is cooled to the required temperature via a ram air cooled heat exchanger prior to being discharged into the cabin. In a cold ambient environment, the cold ram air flow through the heat exchanger is throttled down (reduced), thus allowing the bleed air to fulfill a portion of the cabin heating requirement. The remainder of the required cabin heating will be supplied by an electrical heater which, as will be described later, is also being used for air dehumidification.

In the proposed S-3A vapor cycle ECS, all the cockpit instruments, non-avionic electrical equipment and the left and right-hand electrical load centers will remain unchanged and cooled by the natural convection process. The heat generated by these equipments dissipates into the cabin and is subsequently cooled by the cabin Freon evaporator. Cold plate cooled avionic

equipment will be left intact with the exception of their air cooled cold plate/fin heat exchangers which will be replaced with Freon plate/tube evaporators. In the case of the ambient-cooled avionics, the Freon will pass through tubing welded to each heat sink within the unit. Quick disconnect couplings will be installed to allow a leak-free system for engaging and disengaging the unit's Freon lines. Cooling flow paths to the avionic equipments will be connected in parallel, the flow to each unit being controlled, as required, to provide optimum cooling by a fixed size orifice. Freon exhaust from the avionic boxes will be routed through the electrical load centers to allow further evaporation of any remaining liquid Freon which may exist as the result of avionic heat load fluctuations, thus ensuring maximum usage of the total ECS cooling capability. The avionic cold plate temperatures will be maintained at 40°F to 45°F as compared to current S-3A cold plate temperatures of 100°F to 140°F.

Dehumidification of the aircraft interior will be continuously accomplished by utilization of the cabin evaporator/fan/electrical heater. After turning on the fan and heater, the vapor cycle system is energized and provides an evaporator surface temperature of $40^{\circ}F$ to $45^{\circ}F$. As the cabin air is drawn through the evaporator by the fan, the moisture in the air is condensed on the evaporator surface and drained off to the exterior of the aircraft. The dried air is then reheated as required to maintain a 80 to $90^{\circ}F$ temperature and discharged back into the cabin where the evaporation and drying cycle is repeated continuously. During ground operation and after an initial drying out period, the required cabin ventilation is provided by utilization of the auxiliary ventilation valve and the cabin ventilation fan.

2.3.5.1 Vapor Cycle ECS Weight Comparison

Total ECS cooling requirements for an S-3A aircraft which employs both the Freon vapor cycle ECS and the improved 270 Vdc power supplies are presented in Table 2-49. Cooling loads are shown for both cabin evaporator and Freon cold plates and include those loads associated with the convection and cold plate-cooled avionics, electrical equipment and load centers, fans and hotel loads. Also shown are the loads for those avionics located in the

TABLE 2-49. VAPOR CYCLE COOLING LOAD

Equipment	Cabin Evap'r Load, W	S-3A IMP. P.S. Freon Coldplate Load, W	Unpress Area Load, V
Avionics	484	11391	8990
Elect. Equipt	514		7910
Ventilation Load	1771	Emerged supplies to	
Evaporator Fan	347	A STATE OF THE PARTY OF THE PAR	
Electrical Load Centers	1859		
Hotel Loads	4102	and the societies care	
Subtotal	9077	11391	16900
Total Vapor Cycle Requirement		20468	esk Yestiske
Ram Air Cooling Load	0	0	16900

external bays which are cooled by outside ambient air, unchanged from the current S-3A.

Unlike the S-3A air cycle ECS, where the aft cabin avionics are cooled by forward cabin exhaust air and are not included in the ECS cooling requirement, the vapor cycle ECS cooling requirement includes all avionic and electrical equipment whose heat is dissipated in the pressurized cabin. As a result, the ECS load for the S-3A aircraft with improved 270 Vdc power supplies and the vapor cycle ECS is 20.5 kW as compared to 8.4 kW for the same S-3A with the air cycle ECS (Ref Table 2.47). The required electrical input power for the vapor cycle ECS is 15.2 kW.

The total weight of the proposed 20.5 kW cooling capacity vapor cycle ECS in the S-3A aircraft using the 270 Vdc power supplies is shown in Table 2-50. These data include those weight elements associated with the (1) vapor cycle air conditioning package, (2) Freon, (3) supply and exhaust lines, (4) insulation, (5) electrical and flow control systems and valves, (6) cabin evaporation, and (7) the ground ventilation and cabin pressurization systems. The total system weight of 373.4 pounds compares to 635.2 pounds

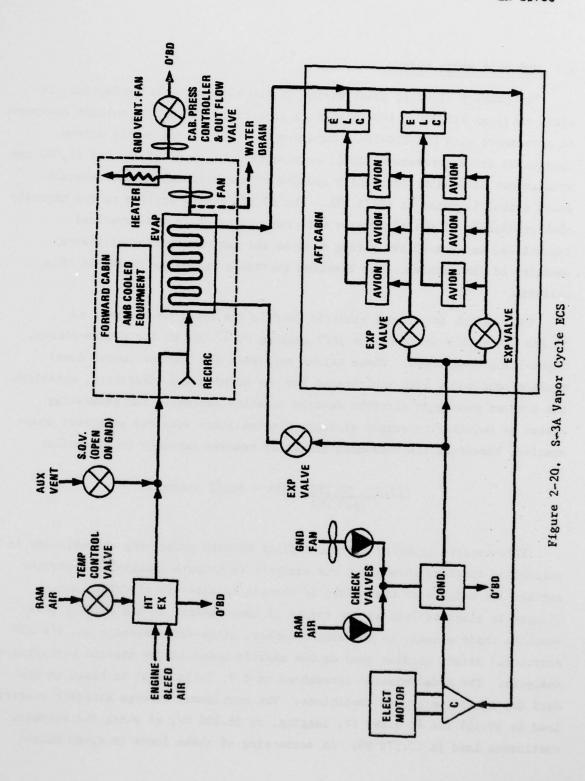
TABLE 2-50. VAPOR CYCLE ECS WEIGHT

Equipment	S-3A IMP. P.S., lbs
Compressor/Condenser Package Including:	107.7
compressor, condensor, condenser fan, condenser shutters, subcooler, drier, dual control valve, suction thr. valve, receiver, R-114 charge tube and fitting, press control	
Comp./Cond. Packaging, Misc.	10.1
Evaporator/Fan/Heater Including:	30.3
evaporator, fan, elect. heater, air filter, tube and fitting, wiring, press switches, system thermal switch, fault ind. unit	
Freon/Line/Valve	16.5
Freon Line Insulation	7.8
Support and Bracket	12.1
Electrical Controls	11.9
Freon Control Valves	26.2
Condenser Cooling Duct	35.6
Cabin Evap. Air Dist. Duct	45.8
Pressurization System (bleed airline and heat exchanger)	13.8
Aux Vent (scoop, duct, valves and emerg. hatch)	17.8
Ground Vent Fan and Duct	6.5
External Bay Cooling Fans	24.3
Cab. Pressurization Cont Valve	7.0
Total Vapor Cycle ECS Weight	373.4

for the equivalent S-3A employing the air cycle ECS (Reference Table 2-48). This 262 pound reduction in weight is realized by virtue of the weight differences between the air cycle system ducting, valves, supports, etc. and the higher density vapor cycle package with its associated smaller and lighter Freon lines and valves.

For the current S-3A aircraft, which does not employ the 270 Vdc Fower Supply technology, the total potential weight savings grows to 318 pounds for a reduction of 46 percent.

In summary, application of the 270 Vdc power supply technology to the S-3A in conjunction with utilization of a Freon vapor cycle ECS will not only offer considerable weight savings, but substantially higher avionic system reliability due to lower avionic component junction temperatures.



2.4 ELECTRIC POWER SYSTEM

The primary electric power system in the baseline S-3A production aircraft supplies 115/200 V 400 Hz nominal electric power to the avionic equipment in accordance with MIL-STD-704A, Category B. Each of two engine driven integrated drive generators (IDG), consisting of a spray oil-cooled 12,000 rpm synchronous alternator intregally coupled with a hydromechanical constant speed drive, is rated at 60/75 kVA. The 60 kVA rating applies to the magnetic characteristics of the alternator with respect to short time overload capability, and the 75 kVA rating denotes the maximum continuous thermal capacity of the machine. The baseline generator rating is 75 kVA in this analysis.

The maximum continuous electric load in the baseline aircraft is 52.258 kVA at 0.9 power factor (PF) lagging or 47.032 kW for cruise-combat, night-icing conditions. These values represent the highest (worst case) average continuous load anticipated for any mission and, therefore, establish the present generator aircraft reserve capacity percent. The generating system is required to supply aircraft mission loads with one generator inoperative, therefore the remaining generator reserve capacity is presently:

This reserve capacity percent applies to both generating channels and is maintained constant throughout the analysis to compute changes in generator ratings and weights as the result of changes in aircraft electric load. Changes in electric load as the result of improvements in the avionic power supplies apply equally to the cruise-combat, night-icing mission and the ASW search and attack mission used as the mission model in the mission performance analysis. The model mission (presented in 2.7, Table 2-55) is based on standard day non-icing cruise conditions. The continuous average aircraft electric load is 40.913 kVA at 0.885 PF, lagging, or 36.208 kW, of which the avionics continuous load is 17.570 kW. An accounting of these loads is given below:

Avionics, 400 Hz continuous average	19.302	kVA
28 Vdc, 82.6 amperes continuous average (Converted by T/R 400 Hz input)	2.895	kVA
Heating, lighting, ventilation, continuous average	14.772	kVA
Flight controls, instruments, misc., continuous average	3.944	kVA
Total for aircraft	40.913	kVA
Total for aircraft (At 0.885 PF lagging)	36.208	kW
Avionics, 400 Hz continuous average (19.302 kVA at 0.885 PF)	17.082	kW
Avionics, 28 Vdc, 14.8 amperes continuous average (at 0.85 T/R conversion efficiency)	0.488	kW
Avionics total for aircraft	17.570	kW

An avionic utilization factor of 0.656 for the model mission was derived from the ratio of the mission avionics average load, 17.570 kW, and avionic total connected load, 26.783, i.e. $\frac{17.570}{26.783} = 0.656$.

Total connected avionic load, expressed in units of power, is defined in this analysis as the sum of the loads of all individual equipments installed in the aircraft operating simultaneously in their maximum duty cycle modes. Mission average load, expressed in units of power, is the sum of the power consumption of each individual avionic equipment installed in the aircraft, operating or not during the mission, integrated over the time of the mission, e.g., watt hours divided by hours. Note that the avionic total connected load is the sum of the maximum duty cycle avionic's heat dissipation in Table 2-46, 25.651 kW, and the maximum duty cycle radio and radar emissions from the aircraft, 1.132 kW.

2.4.1 Electric Load Reduction - Optimized S-3A, Configuration 2

As the result of 270 Vdc power supply efficiency improvements the total maximum heat dissipation, tabulated in 2.3, was reduced from 25.651 kW in the

baseline S-3A to 20.867 kW in the optimized S-3A, Configuration 2 system, a reduction of 4.784 kW. Consequently, the connected load is reduced the same amount. Applying the 0.656 utilization factor discussed earlier, the average continuous electric load for the model mission is reduced 3.138 kW, and the average continuous cruise combat load becomes:

Baseline S-3A, cruise-combat	47.032 kW
Power supply improvements	3.138 kW
Aircraft total	43.894 kW

2.4.1.1 Generator Rating and Relative Weight Factor - Configuration 2

Because the remaining generating channel is required to supply the total aircraft load for mission completion with one generator inoperative, and in order to maintain the aircraft single generator percent reserve capacity equal to that of the baseline, the new generating channel rating becomes:

$$\frac{43.894}{47.032}$$
 x 67.500 = 62.994 kW

$$\frac{62.994}{0.90}$$
 kW = 69.993 kVA,

and the generating channel weight factor is:

$$\frac{43.894}{47.032} = 0.9333$$

In the detailed electric system weight analysis, the weight factor is taken to the next higher third significant digit.

Electric loads and generator ratings in this analysis are expressed in real power, i.e., watts, as are avionic loads, to facilitate direct comparison of the effects of 270 Vdc avionic power supply efficiency improvements. Generating channel ratings are also expressed in relative volt-amperes (kVA) for subjective comparison with 400 Hz system ratings.

2.4.2 Electric Load Increase - Optimized S-3A, Configuration 3

Conversely, in the optimized S-3A, Configuration 3, the average mission electric load increases as the result of changing the baseline aircraft ECS to

an electrically driven vapor cycle ECS. The average continuous cruise-combat electric load in this case becomes:

Aircraft total		59,201 kW
Added vapor cycle ECS	+	15.217 kW
Power supply improvements	-	3.138 kW
Baseline S-3A, cruise-combat		47.032 kW

2.4.2.1 Generator Rating and Relative Weight Factor - Configuration 3

Again, because either generating channel is required to supply the total aircraft load for mission completion, and in order to maintain the aircraft single generator percent reserve capacity constant, the new generator rating becomes:

$$\frac{59.201}{47.032}$$
 x 67.500 = 84.965 kW

$$\frac{84.965 \text{ kW}}{0.90 \text{ PF}} = 94.405 \text{ kVA}$$

and the generating channel weight factor is:

The weight factor is taken to the next higher third significant figure in the detailed weight analysis. Comments on electric loads and generating channel ratings in 2.4.1.1 apply.

2.4.3 Generating System Weight Reduction

Changes in generating subsystem weights, as the result of reduced electric load caused by changes in avionic power supply efficiencies, were computed by item numbers in accordance with the accounting format of AN-9102-C, Detail Weight Statement. The individual weight factors F and F2 applied to the electrical group items identified in Table 2-51 are shown in Tables 2-52 and 2-53.

TABLE 2-51. ELECTRIC POWER SYSTEM WEIGHT SUMMARY

Power System Components	Power System Component Weights - Lbs							
Element No Description	400 Hz Power Supplies - Air Cycle ECS Air Cold Plate Cooled - Baseline S-3A 75 KVA Generator Rating	270 Vdc Power Supplies - Air Cycle ECS Air Cold Plate Cooled - (Configuration 2) 70 KVA Generator Rating	270 Vdc Power Supplies - Vapor Cycle ECS Vapor Expansion Cold Plate Cooled (Configuration 3) 94 KVA Generator Rating					
05 - Generators	178,8	166.9	225.1					
07 - Gen Oil Cooling	34.2	31.9	43.1					
08 - APU Generator	20.3	20.1	20.1					
11 - Battery	1.5	1.5	1.5					
12 - Battery Container	.5	.5	.5					
17 - Transformer/Rect	24.3	23.2	23.2					
22 - Transformers	6.5	6.5	6.5					
23 - Power Diodes	3.2	3.2	3.2					
25 - Generator Control	11.6	10.8	14.6					
26 - Cutouts and Voltage Reg	2.4	2.3	2.3					
28 - Switches, Rheostats	108.1	① 118.7	① 149.4 ① 32.5					
29 - Circuit Bkrs and Fuses	23.5	① 25.8	1 32.5					
30 - Junct, Fuse, Dist Boxes	21.2	16.1	20.2					
31 - Receptacles and Connectors	92.1	67.6	85.1					
32 - Relays	43.0	② 42.0	② 52.9					
33 - Wiring	122.5	93.0	117.0					
34 - Conduit	10.6	9.8	9.8					
35 - Ext Power System	4.6	4.3	5.8					
37 - Lights, Interior	25.3	25.3	25.3					
38 - Lights, Exterior	18.6	18.6	18.6					
41 - Signal Devices, Lights	18.3	18.3	18.3					
46 - Equip Supports, Wing	13.7	13.6	17.1					
47 - Equip Supports, Tail	.6	.6	.6					
48 - Equip Supports, Body	42.8	32.5	40.9					
49 - Equip Supports, Nacelle	3.2	3.2	4.0					
Total	831.4	756.3	937.6					
△ From Baseline S-3A	0	-75.1	+106.2					

TABLE 2-52. ELECTRICAL GROUP WEIGHT - OPTIMIZED S-3A, CONFIGURATION 2.

ITEM	WTP	F ₁	F ₂	WTN	ΔWT
05	178.8	0.934		166.9	-11.9
07	34.2	0.934		31.9	- 2.3
08	20.3	0.990		20.1	- 0.2
11	1.5	1.00		1.5	. 0
12	0.5	1.00		0.5	0
17	24.3	0.956		23.2	- 1.1
22	6.5	1.0		6.5	0
23	3.2	0.999		3.2	0
25	11.6	0.934		10.8	- 0.8
26	2.4	0.956		2.3	- 0.1
28	108.1	0.734	D 1.496	118.7	+10.6
29	23.5	0.734	D 1.496	25.8	+ 2.3
30	21.2	0.759		16.1	- 5.1
31	92.1	0.734		67.6	-24.5
32	43.0	0.734	21.332	42.0	- 1.0
33	122.5	0.759		93.0	-29.5
34	10.6	0.925		9.8	8
35	4.6	0.934		4.3	- 0.3
37	25.3	1.00	1	25.3	0
38	18.6	1.00		18.6	0
41	18.3	1.00		18.3	0
46	13.7	0.990	0.00	13.6	- 0.1
47	0.6	0.970	The same	0.6	0
48	42.8	0.759	493	32.5	-10.3
49	3.2	1.00		3.2	0
Total	831.4			756.3	-75.1

① Weight Factor in System. Weight Factor of Individual 270 Vdc Device = 2.9

² Weight Factor in System. Weight Factor of Individual 270 Vdc Device = 1.8

TABLE 2-53. ELECTRICAL GROUP WEIGHT - OPTIMIZED S-3A, CONFIGURATION 3.

Item	WTP	F ₁	F ₂	WIN	ΔWT
05	178.8	1.259		225.1	+46.3
07	34.2	1.259		43.1	+ 8.9
08	20.3	0.990		20.1	- 0.2
11	1.5	1.000		1.5	0
12	0.5	1.000		0.5	0
17	24.3	0.956		23.2	- 1.1
22	6.5	1.000		6.5	0
23	3.2	0.999		3.2	0
25	11.6	1.259	里每点	14.6	+ 3.0
26	2.4	0.956	ALC:	2.3	- 0.1
28	108.1	0.9239	D 1.496	149.4	+41.3
29	23.5	0.9239	D 1.496	32.5	+ 9.0
30	21.2	0.955		20.2	- 1.0
31	92.1	0.9239		85.1	- 7.0
32	43.0	0.9239	Ø 1.332	52.9	+ 9.9
33	122.5	0.955	14.17	117.0	- 5.5
34	10.6	0.925	HE SELECT	9.8	- 0.8
35	4.6	1.259		5.8	+ 1.2
37	25.3	1.000	100	25.3	0
38	18.6	1.000	00.1	18.6	0
41	18.3	1.000	00.2	18.3	0
46	13.7	1.246		17.1	+ 3.4
47	0.6	0.970	DEE.	0.6	. 0
48	42.8	0.955	0.000	40.9	- 1.9
49	3.2	1.259	836.0	4.0	+ 0.8
otal	831.4			937.6	+106.2

① Weight Factor in System. Weight Factor of Individual 270 Vdc Device = 2.9

Weight Factor in System. Weight Factor of Individual 270 V Device = 1.8

The derivation of weight factor F₁ for each electric system item was based on the theoretical conversion of only those present S-3A electric system elements or fractions of elements directly associated with the conversion of the avionics system power supplies from a 400 Hz input to a 270 Vdc input. A two-wire return 270 Vdc power distribution configuration was used. Wire, connector, circuit breaker, fuse, switch, relay, and equipment support weights were factored on the basis of the real component of ac power, i.e., watts, number of conductors, avionics connected load, and its percentage of total aircraft load. The balance of weight factors F reflect the secondary effects of 270 Vdc avionic conversion.

Weight factors F₂ reflect the impact of the use of functionally equivalent 270 Vdc devices in lieu of 400 Hz devices to the extent these devices are now used in the avionic power distribution system, and reflect the ratio of avionic power to the total aircraft electric load. In this analysis, the combined weight of 270 Vdc semiconductor switches and circuit breakers were considered to be 2.9 times that of standard 400 Hz mechanical devices. Similarly, the weight of a semiconductor relay was considered to be 1.8 times that of a standard mechanical relay.

2.5 ENGINE PERFORMANCE

The installed performance of the G.E. TF34-GE-400 turbofan engine used in this analysis was determined using G.E. digital computer deck no. 720071. All losses associated with the engine installation are accounted for in the engine performance computer program. These include internal losses (inlet total pressure loss), electric and hydraulic power extraction, fan bleed, compressor bleed, oil cooler drags and external drags (spillage), fan cowl friction, fan cowl boattail, core cowl scrubbing, core cowl boattail, pylon boattail, cooling air thrust, leakage and surface imperfection.

Actual engine characteristics measured in Lockheed flights tests were compared with the engine characteristics predicted by the status deck, i.e., engine deck no 720071. The actual measured engine fuel flows, at given thrust levels, were approximately 3 percent higher than status deck

predictions. Accordingly, a 1.033 multiplier was applied to status deck engine fuel flows used in this analysis. The adjusted status deck is identified as engine 82 and is also used to produce average engine S-3A Flight Handbook data.

Improved avionic system efficiency reduces electric power and environmental control system cooling loads. This affects engine performance by reducing the accessory gearbox power extraction required to drive the generators and by reducing the quantity of engine compressor bleed air required for environmental control system operation. In this analysis, the engine performance effects associated with the improved avionic power supplies reflect a 9.5 percent reduction in generator load and an 11.8 percent reduction in high flow environmental control system airflow.

Generator load is a direct input to the engine performance computer program. The environmental control system is modeled by a subroutine which operates in conjunction with the engine computer deck to balance engine bleed pressures and temperatures, bleed duct loss characteristics, ECS flow control valve characteristics, and cabin conditions to compute the engine bleed flowrate at a given flight condition. Engine deck identified as engine 417 reflects improved engine performance resulting from reduced bleed and power extraction. Figure 2-21 compares the baseline S-3A engine 82 performance and the improved avionic system engine (417) performance at 40,000 feet altitude and 0.6 Mach. At 1100 pounds thrust the improved avionic system results in an improvement in SFC of approximately 0.6 percent. The effects are similar at other operating conditions above 4000 feet altitude and where the ECS operates on high flow.

2.6 WEIGHT GROWTH FACTOR

During the preliminary design of a new aircraft, the configuration is variable. Under the assumption of a constant performance objective, an equation relating aircraft gross weight to the sum of the component weights can be written:

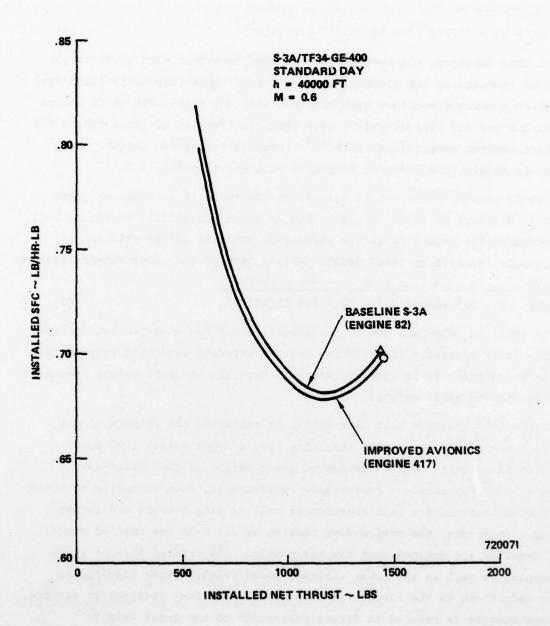


Figure 2-21. Effect of Improved Avionics on SFC

$$WG = WF + W1 + W2 + W3 \tag{1}$$

or as a function of WG:

$$WG = WF + K1(WG)^{0.5} + K2(WG)^{1.0} + K3(WG)^{1.5}$$
 (2)

In this equation, all components which are invariant with gross weight have been combined in the fixed weight term, WF. Those components which vary with WG to some exponent have been combined into the terms with WG to powers of 0.5, 1.0 and 1.5 respectively. Note that the fraction of gross weight for component weights proportional to WG^{1.5} increases with gross weight. This is why the weight growth factor increases with gross weight.

Weight growth factor can be defined as the ratio of a change in gross weight to a change in fixed weight. This is shown graphically in Figure 2-22. An expression for growth factor is derived by implicit differentiation of gross weight relative to fixed weight (WF), a term of the gross weight equation:

$$\frac{dWG}{dWF} = \frac{1}{1 - 0.5 \text{ K1(WG)}^{-0.5} - \text{K2} - 1.5 \text{ K3(WG)}^{0.5}}$$
(3)

In order to calculate the weight growth factor for a particular configuration, it is necessary to establish how the aircraft component weights vary with gross weight. It is also necessary to have the aircraft weight breakdown for a particular gross weight.

Table 2-54 provides this information by comparing the weights of the S-3A with a scaled-down version resulting from a hypothetical 1000 pound reduction in avionic weight. Estimated gross weight of the scaled-down aircraft is 40,700 pounds. Performance requirements, such as radius of action and time on station, are held constant as well as wing loading and thrust loading. Therefore, the scaled-down version of the S-3A has smaller wings, tail, nacelles and engines than the basic S-3A. The reduced size of these components, as well as the lower aircraft gross weight, cause significant weight reductions in the structural components. The fuel required to perform the same mission is reduced in direct proportion to the gross weight.

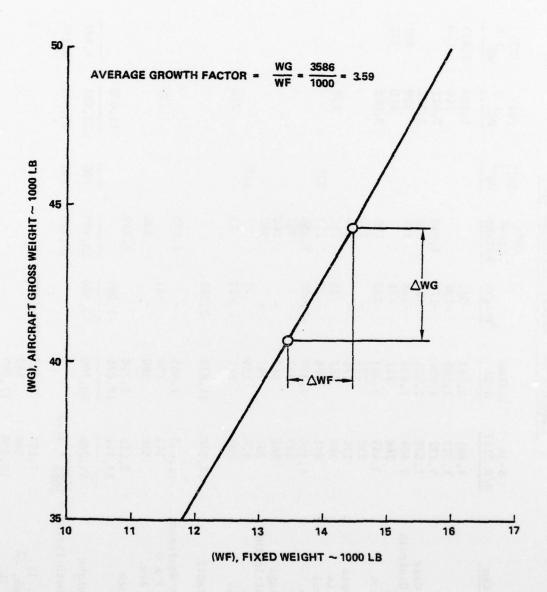


Figure 2-22. Weight Growth Factor for Constant Performance

_
(LB)
COMPARISON
WEIGHT CO
2-54.
TABLE

(WG) Total Weight																						40,700	44,286	
(W3) WG ^{1.5}	2,853		881	272																		4,626	5,254	
(W2) WG ^{1.0}	1,510	2,012	320	044	3,005			250							248			130			12,078	21,911	23,839	
(W1) WG.5									531					169							-	200	730	
(WF) Fixed Weight		2,942	255		198	252	174	117	277	3,350	357	860	781		13		1,055	000	200	2,218		13,463	14,463	
Weight	-521	-178	-148	-76	-266	t	ı	-22	-23	-1,000			•		-22	-2,511		-11			-1,064	-3,586		(0=-1000)
•																								6,623 547 17,043
S-3A S/N 3107	4,884	5,132	1,604	788	3,469	252	174	389	831	4,350	357	860	781	176	283	27,350	1,055	141	380	2,218	13,142	44,286	= 3536 = 3.59 1000 = 3.59	7,623 598 18,550
Item	Wing Tail	Body Landing Coar	Surface Controls	Nacelles	Propulsion	APU	Instruments	Hydraulics	Electrical	Avionics	Armament	Furnishings	Air Conditioning	Anti-Ice	Aux. Gear	Weight Empty	Crew & Equipment	Unus. F & O	Fixed Arm.	Ordnance	Fuel	Gross Weight	Ave. Growth Factor	Payload, 1b. Wing Area, 4 ² Thrust, 1b.

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ANALYSIS OF THE IMPACT OF A 270 VDC POWER SOURCE ON THE AVIONIC--ETC(U)

NOV 78

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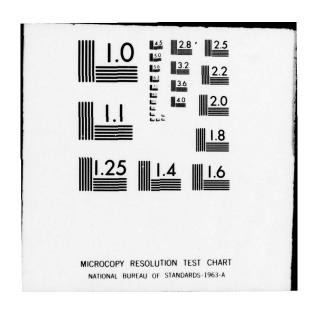
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The total reduction in gross weight (\triangle WG) of 3586 pounds divided by the initial 1000 pound reduction in avionic weight (\triangle WF), yields an average growth factor of 3.59. As mentioned before, this growth factor varies with gross weight and is applicable only to the range of weights considered in Table 2-54.

From Table 2-54, a general expression for gross weight can be derived by determining the variation of each component with gross weight for the scaled-down S-3A (WG = 40,700 pounds). Total fixed weight which does not vary with changes in gross weight is 13,463 pounds. The remaining three terms of the gross weight equation are calculated here:

$$W1 = 700 = K1(WG)^{0.5}$$

$$KI = 700/WG^{0.5} = 3.470$$

$$W2 = 21,911 = K2(WG)^{1.0}$$

$$K2 = 21,911/WG^{1.0} = 0.5383$$

$$W3 = 4626 = K3(WG)^{1.5}$$

$$K3 = 4626/WG^{1.5} = 0.000563$$

Substituting into equation (3) for growth factor:

$$\frac{dWG}{dWF} = \frac{1}{1-0.5 (3.470) (WG)^{-0.5} - 0.5383 - 1.5 (0.000563) (WG)^{0.5}}$$

Solving for growth factor at a gross weight of 40,700 pounds:

$$\frac{dWG}{dWF} = \frac{1}{1 - 0.5 (3.470)(0.00496) - .5383 - 1.5 (.000563)(201.7)} = 3.54$$

At a gross weight of 44,286 pounds and with 1000 pounds added to avionics (WF = 13468 + 1000 = 14468), the growth factor becomes:

$$\frac{dWG}{dWF} = \frac{1}{1 - 0.5(3.47)(.00475) - .5383 - 1.5(.000563)(210.4)} = 3.63$$

The average weight growth factor is approximately midway between the two growth factors calculated above and plotted in Figure 2-23. For a more detailed explanation of growth factor, refer to Society of Allied Weight engineer's paper number 952, "The Growth Factor Concept," by Ben Saelman, May 1973.

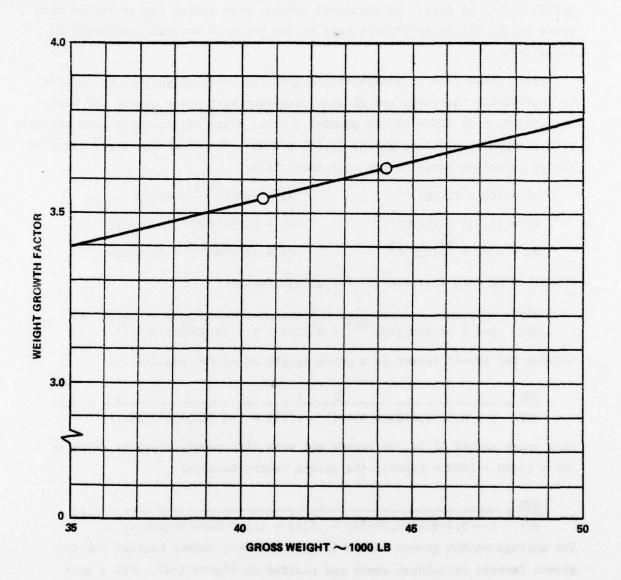


Figure 2-23. Weight Growth Factor Versus Gross Weight

2.7 MISSION PERFORMANCE ANALYSIS

This study was conducted to assess the impact of reduced avionic power supply weight, power dissipation, and size on the S-3A aircraft and its ASW mission. As previously shown, had the 270 Vdc primary aircraft power system been incorporated into the initial S-3A design, it would have been smaller and lighter consistent with certain geometric constraints such as weapons bay, cockpit quarters, etc., which must remain constant.

The aerodynamic performance criteria of principal interest is the basic search-and-attack mission, which involves cruise segments out to station and back and a loiter segment on station, see Table 2-55. The baseline S-3A can loiter for 4.5 hours at a speed of 370 knots and at a radius of 356 miles from home base. It carries a normal complement of stores and sonobuoys.

Computer programs were used to determine mission performance for the changes in weight, drag, engine characteristics, etc. The data used in the program reflected flight results including aircraft drag and engine fuel flows.

The baseline aircraft is the S-3A Viking with a high wing, swept 15 degrees aft. A TF-34 fan engine is mounted beneath each wing. The engines have a high bypass ratio of 6 and give good cruise specifics. Aircraft weight to perform the ASW mission is 44,286 pounds.

The baseline S-3A performance was first determined for the search-and-attack mission. Next, the separate effects of changing avionic payload and power/cooling requirements on mission time-on-station (TOS) and radius was assessed for a 500 pound reduction in aircraft payload; aircraft size did not change. Engine fuel flow was reduced reflecting the power/cooling reductions.

The aircraft growth factor, wing loading, and thrust loading guidelines were developed for a reduction in the avionic package. This was used to determine gross takeoff weight for reduced aircraft size. Wing loading and thrust loading scale factors were used to scale down the wing and engine size for the smaller aircraft.

TABLE 2-55. BASELINE S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D"

(SPECIFICATION AIRCRAFT)

	5	REF: 82 ENGINE
2	3	30
0		

	Mission Segment	Init Wt (Lbs)	Avg Speed (KTS)	Init Alt (Feet)	Seg Time (Hrs)	Seg Fuel (Lbs)	Gnd Dist (N.M.)
1.	Warm-up & Takeoff	44,286	and the	0	0.08	460	au-
2.	Climb	43,826	220	0	0.32	1149	99
3.	Cruise Out at Optimum Altitude	42,677	355	36,100	0.73	1292	257
4.	Loiter on Station	41,388	370	38,000 to 40,000	4.5	7624	0
5.	Cruise Back at Optimum Altitude	33,760	356	40,000	1.02	1464	356
6.	Reserve Loiter	32,296	160	0	0.33	496	-
	5% Initial Fuel Reserve	31,800	0.00	2 TANSA	a Too g	657	-
or and	Totals: Mission Ti Mission Fu				sv lloson Ginel bij	6.57 H:	
	Fuel Load	Operation			.slavey	13,142 LI 356 NI	

A STATE OF THE REST OF THE PARTY OF THE PART

Reducing the avionic package affects other aircraft systems, because of the interdependence of one system upon another, such as cooling, electrical, hydraulic, structural, fuel, etc. All of these factors or systems are part of the airplane growth factor. A more complete description of the growth factor and weight analysis appears in 2.6. It should be noted that not all subsystems are affected by this study. There are certain space or volume constraints imposed by fixed stores loading and crew quarters etc. that are unaffected by the change in avionic system weight.

The growth factor and the wing loading/thrust loading guidelines were used to keep performance constant, for the reduced aircraft. While these guidelines are not an exact means of achieving performance constants, they are satisfactory for the size and scope of this study. Review of the data presented will reveal that a reduction of 500 pounds in the avionic payload will result in an aircraft whose GTOW is 42,486 pounds; a 1800 pound reduction from the S-3A GTOW of 44,286 pounds.

2.7.1 Aircraft Description

The aircraft selected for the study was a standard Navy S-3A Viking from Lot VII, Serial No. 3147 and store loading "D". When rigged to perform the mission described above, it weighs 44,286 pounds. The ordinance includes both depth bombs and sonobuoys which are all carried internally. It's assumed that the ordinance may not be totally expended throughout the mission and could be returned with the aircraft at landing. The baseline aircraft wing is a modified supercritical wing and has a planform area of 598 square feet. The aircraft carries 13,142 pounds of fuel, all internally.

In those cases where airplane size is changed, aircraft shape and arrangement remained essentially the same. Therefore, aircraft aerodynamic parameters, such as lift, drag, and pitching moment coefficients were kept the same although the forces and moments varied. Thrust-to-weight ratios and wing loading were maintained at the same values as those required for the baseline S-3A configured to perform the standard mission (4.5 hours at 356 nautical miles).

Volume changes to the aircraft were quite small, particularly to the wing and empennage, even though moderate changes to their platform areas did occur. Fuselage volume changes were limited also because of size constraints for fixed systems such as weapons, crew quarters, etc. For the weight, area, and volume changes contemplated here (0 to 1000 pounds Δ avionic payload) these are reasonable assumptions.

The engine definition for the computer programs used for the baseline aircraft is that used at Lockheed for the basic S-3A, identified as the 82 engine in this report, which has been previously tested and confirmed. The engine mathematical model was modified, for those portions of the study which are characterized by avionic cooling and power extraction reductions, to reflect the reduction in fuel flow rate and reidentified as the 417 engine.

The basic mission used for the analysis was maintained as a constant and corresponded to a specification search-and-attack mission for which the S-3A was originally designed. The mission consisted of the following segments:

- Warmup and takeoff
- Climb to cruise altitude (on course)
- · Cruise out to search area
- Search on station (370 knots airspeed at 38,000 to 40,000 feet altitude
- · Cruise back to the ship
- · Reserves:

5 percent total fuel Loiter 20 minutes.

The takeoff consists of a block of fuel defined as that required by the engines running at normal rated power for 5 minutes at sea level static conditions. The climb-to-cruise altitude is done at intermediate power and at optimum climb speed which is close to minimum time. Cruise altitude is determined by optimum cruise conditions which reflect speed, fuel flow, weight, and configuration. The altitude and speed for cruise were selected

to give the maximum range for the amount of fuel used. The search portion consisted of a 4.5 hour loiter at 370 knots at a part-power setting. It was flown at 38,000 to 40,000 feet and at the maximum range point. Reserves consisted of a fixed percentage (5 percent) of the total fuel onboard and of a variable part which allows a 20 minute loiter at sea level at partial power. Optimum speeds are selected for minimum fuel flow.

The baseline mission performance for the S-3A permitted a loiter of 4.5 hours on station at a radius of 356 nautical miles. This performance requirement was applied to all the aircraft configurations analyzed as the basis for comparison, and the weights, fuel quantities, areas, etc., were adjusted to meet this objective. A detailed breakdown of the mission segments and pertinent performance data regarding these segments is presented in Table 2-55. It shows weight, speed, altitude, time, fuel and distance.

2.7.2 Effects of Avionics Improvements on Basic S-3A

This portion of the study identifies mission performance improvements obtainable with the basic S-3A resulting from improvements in the avionic package but with no change in the basic airframe. The improvements in the avionic package include a reduction in weight, size, power requirements, and cooling requirements. This in turn means a reduction in S-3A weight and a corresponding increase in TOS or in mission radius. Reducing weight reduces airplane drag and, therefore, the engine power and fuel flow required to perform the mission. Reduction in the power and cooling requirements also reduces fuel requirements for the mission. Figure 2-24 shows the trade-off in TOS and mission radius for 500/1000 pound reductions in aircraft gross weight. As the figure shows, all of these aircraft with their improved avionics and reduced weight can achieve a better mission radius than the reference baseline S-3A. Figures 2-25 and 2-26 are crossplots of Figure 2-24 showing more readily the impact of weight change on mission radius or TOS. The data is shown for both the baseline S-3A (82) engine and S-3A (417) engine with the improved avionics. As noted from the curves, the gains for this weight range are modest; 14 nautical mile range extention holding

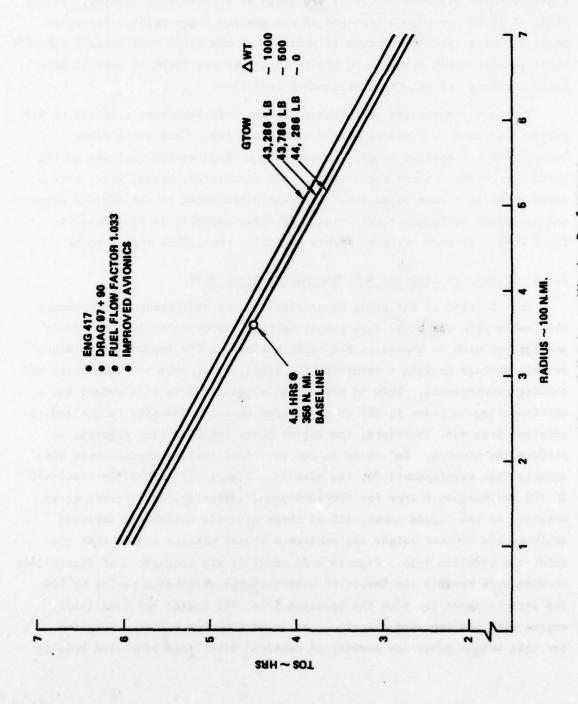


Figure 2-24. Effect of Weight on Mission Performance Search and Attack Mission

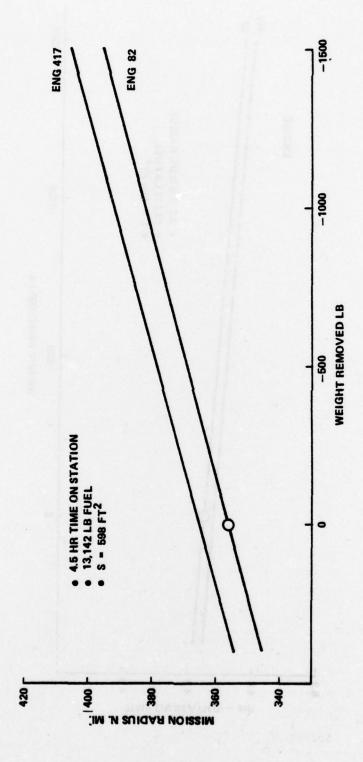


Figure 2-25. Impact of Improved Avionics on Mission Performance (Constant Time On Station)

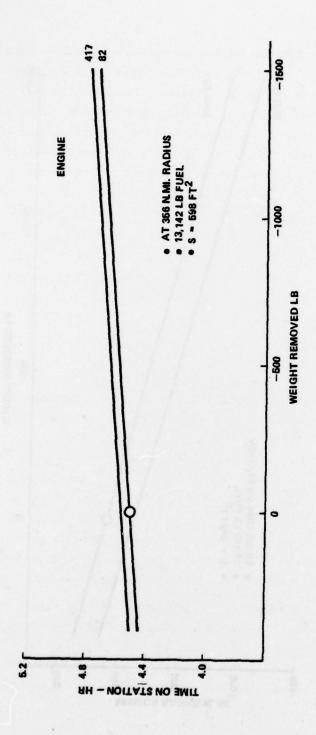


Figure 2-26. Impact of Reduced Avionics Weight on Mission Performance (Constant Mission Radius)

TOS constant or 5 minutes TOS mission radius constant for a 500 pound weight reduction. Table 2-56 presents mission segment data for aircraft which have the same mission radius as the baseline (356 nautical miles), but with varying TOS. The table is given for a 500 pound reduction in aircraft weight and includes utilization of the 417 engines. For these aircraft the radius is held constant and the TOS is allowed to increase as aircraft gross weight is reduced. For 500 pounds of weight removed, the loiter time is increased 8 minutes. Table 2-57 presents similar data, but the TOS is held constant, and the mission radius is allowed to increase as weight is reduced. The radius increases to 375 nautical miles for a 500 pound weight reduction.

Up to this point, no changes have been made to the basic aircraft, such as wing, fuselage, and empennage. Therefore, the aircraft growth factor has not been affected. Accounting for this, results in more significant changes in aerodynamic performance.

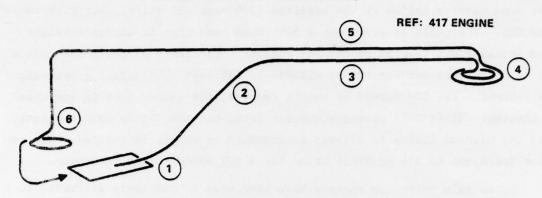
2.7.3 Reduced S-3A Size

Recognition of the aircraft's growth factor for a given-pound reduction in payload early in the design phase results in a significantly smaller and lighter aircraft to perform the same mission functions. This comes about because of a fallout effect in aircraft size for a given change to the aircraft. That is, reduction in weight of one system permits a corresponding reduction in size of several others, but not all aircraft systems, such as controls, landing gear, hydraulic systems, etc. This cascade effect is called the growth factor. For the S-3A, this factor, which results from the changes in size, volume, power, and cooling requirements of the avionics package, amounts to 3.6 lb/lb. This means that a 1-pound reduction in avionic weight and size results in a 3.6-pound reduction in aircraft gross weight.

In order to maintain aerodynamic performance of the aircraft consistent with the baseline S-3A, certain scaling factors were held constant. These include the wing loading and thrust loading. For the weight range covered in this study the fuel faction remains very nearly constant, although it was not constrained to do so. The performance items that are intended to be held

TABLE 2-56. S-3A ASW SEARCH AND ATTACK MISSION, LOADING "D"

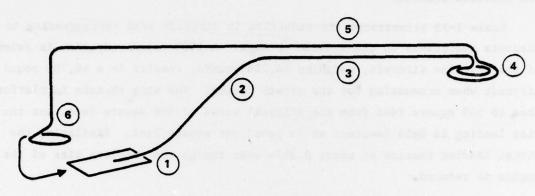
(VARIANT A -500 LBS PAYLOAD)



	Mission Segment	Init Wt (Lbs)	Avg Speed (KTS)	Init Alt (Feet)	Seg Time (Hrs)	Seg Fuel (Lbs)	Gnd Dist (N.M.)	
1.	Warm-up & Takeoff	43,786	-	0	0.08	460	-	
2.	Climb	43,326	220.3	0	0.32	1090	97	
3.	Cruise Out at Optimum Altitude	42,236	355.2	36,500	0.78	1300	259	
4.	Loiter on Station	40,936	370	38,000	4.58	7689	0	
5.	Cruise Back at Optimum Altitude	33,247	355	40,000	1.00	1490	356	
6.	Reserve Loiter	31,757	158.4	0	0.33	456	, program	
	5% Initial Fuel Reserve	-	yadi	-	2014 (5.5) a	657		
	Totals: Mission T	ime (Items	2 through	5)	52 1 at 1 a	6.70 H	r	
	Mission F	5)	12,029 Lb					
	Fuel Load				entra i	13,142 L	ь	
	Radius of	Operation				356 N	M	

TABLE 2-57. S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D" (VARIANT B -500 LBS PAYLOAD)

REF: 417 ENGINE



Mission Segment			Init Wt (Lbs)	Avg Speed (KTS)	Init Alt (Feet)	Seg Time (Hrs)	Seg Fuel (Lbs)	Gnd Dist (N.M.)	
1.	Warm-up	& Takeoff	43,786	er e upasi	0	0.08	460	-	
2.	Climb		43,326	220	0	0.37	1135	98	
3.	Cruise Out at Optimum Altitude		42,191	355	36,500	0.78	1372	27.7	
4.	Loiter on Station		40,819	370	38,000	4.5	7510	0	
5.	Cruise Back at Optimum Altitude		33,309	355	40,000	1.09	1518	375	
6.	Reserve	Loiter	31,791	158	0	0.33	490	- 1	
	5% Initi Fuel Res		150 - 29 823 27 544005 80	ette 165 Is de 168	ent 2 tasse apper esso.	-	657	-	
	Totals:	Totals: Mission Time (Items 2 through 5)				6.69 Hr			
		Mission Fuel (Items 1 through 5)				11,995 Lb			
		Fuel Load					13,142 Lb		
		Radius of Operation					375 NM		

constant, beside mission performance, include takeoff distance, acceleration, cruise performance, cruise altitude and speed, stall-speed, turn performance, and numerous others.

Table 2-58 illustrates the reduction in aircraft size corresponding to discrete reductions in the avionic package. A 1000-pound reduction in avionics of the baseline aircraft, weighing 44,286 pounds, results in a 40,700 pound aircraft when accounting for the growth factor. The wing shrinks in platform area to 549 square feet from the original value of 598 square feet, but the wing loading is held constant at 74 pound per square foot. Similarly, the thrust loading remains at about 0.3974 even though the absolute size of the engine is reduced.

Figure 2-27 presents the variation of the aircraft weight as a function of the avionic payload change. The slope of the curve of delta weight change gives the aircraft growth factor. Aircraft size (GTOW) for weight reductions other than 500 pounds can be read graphically from the figure. Figure 2-28 shows additional aircraft size parameters including zero fuel weight and fuel fractions. Figure 2-29 shows the specific solution point of the study for a 500-pound reduction in the avionic package. The required mission range of 356 nautical miles is selected so the corresponding gross take-off weight and wing area can be read from this figure. Table 2-59 shows mission segment details for an aircraft with a 500-pound reduction in avionic payload and incorporating the growth factor.

2.7.4 Application of 270 Vdc Power System to Mission Performance

As the basis for quantifying the effects of the 270 Vdc primary aircraft power described in previous sections of this report, mission aerodynamic performance analyses were conducted on three theoretical S-3A aircraft configurations and related to a basic baseline S-3A as the model vehicle. Those parameters analyzed were GTOW, radius of operation, TOS and fuel usage. The data derived is shown in Tables 2-60 through 2-63.

TABLE 2-58. REDUCTION IN AIRCRAFT SIZE FOR REDUCED AVIONICS WEIGHT

Aircraft	GTOW 1b	Fuel 1b	s ft ²	т 1ъ
Baseline	44,286	13,142	598	17,600
-500 1ъ	42,486	12,600	574	16,884
-1000 1ь	40,700	12,014	549	16,174

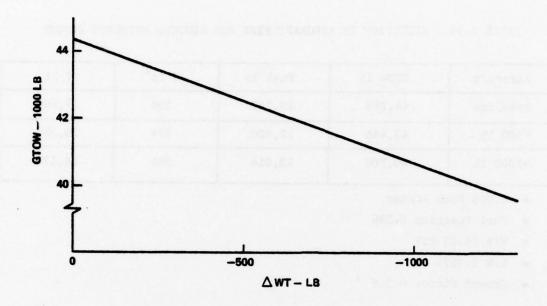
- 1.033 Fuel Factor
- Fuel Fraction 0.296
- W/S 74.05 PSF
- T/W 0.3974
- Growth Fictor = 3.6

The basic mission used for the analysis was maintained as a constant and corresponded to a specification search-and-attack mission, as defined on page 2-162, for which the S-3A was originally designed.

The aircraft selected as the model vehicle is a Production Lot VII S-3A, Serial No. 3147 (Navy Serial No. 160657). It is identified as Baseline S-3A, ASW Search & Attack Mission, Loading "D." The pertinent weight and performance data assembled for this aircraft is summarized below:

Gross Weight	44,286 pounds
Weight empty	27,350 pounds
Useful load	16,936 pounds
Total fuel	13,253 pounds
Useable fuel	13,142 pounds
Avionics payload	3,322 pounds
Stores payload	2 598 pounds

The aircraft ordnance includes 2 depth bombs (B-57) and 48 sonobuoys which are all carried internally. It is assumed that the ordnance is not expended throughout the mission and is returned in total with the aircraft at landing. Although this is somewhat conservative, it is conceivable and considered applicable for purposes of calculating mission performance and aircraft sizing.



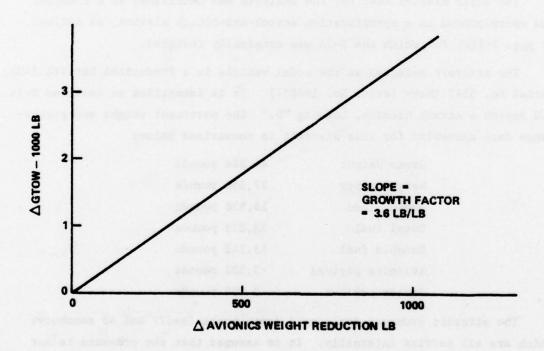


Figure 2-27. Effect of Avionics System Weight Reduction on S-3A Gross Weight 2-172

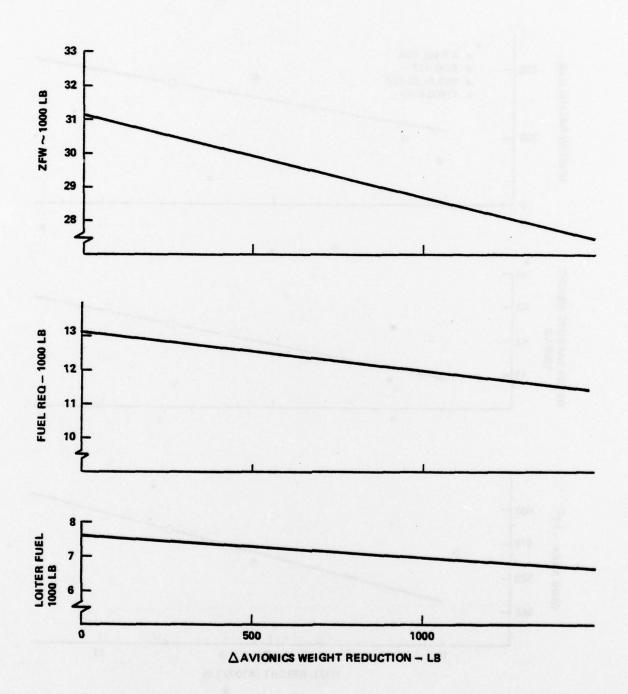


Figure 2-28. Effect of Avionics System Reduction on S-3A Size

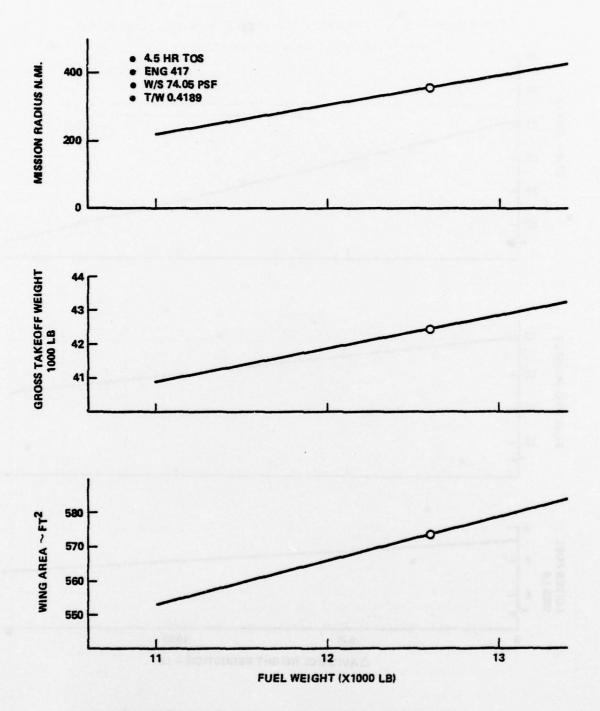
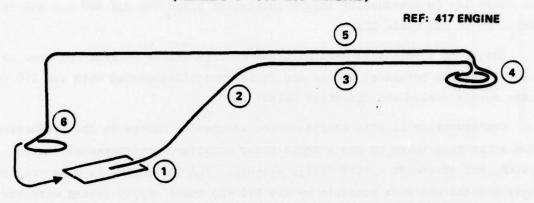


Figure 2-29. Effect of Reducing Avionics Payload on S-3A Size (-500 lb reduction)

TABLE 2-59. S-3, ASW SEARCH AND ATTACK MISSION, LOADING "D" (VARIANT C -500 LBS PAYLOAD)



M	ission Segment	Init Wt (Lbs)	Avg Speed (KTS)	Init Alt (Feet)	Seg Time (Hrs)	Seg Fuel (Lbs)	Gnd Dist (N.M.)
1.	Warm-up & Takeoff	42,486		0	0.08	441	-
2.	Climb	42,045	220	0	0.32	1101	98
3.	Cruise Out at Optimum Altitude	40,944	356	37,000	0.73	1257	258
4.	Loiter on Station	39,687	370	39,000	4.5	7281	0
5.	Cruise Back at Optimum Altitude	32,406	354	40,000	1.01	1415	356
6.	Reserve Loiter	30,991	160	0	0.33	475	-
	5% Initial Fuel Reserve	1045 HOT	0	25.5	, - 100	630	-
	Totals: Mission Ti	me (Items	2 through	5)	(C. Strends	6.57 H	
	Mission Fu	el (Items	1 through	5)		11,495 LI	
	Fuel Load Radius of	Operation				12,600 LI 356 NI	

For reference purposes, the avionic suite in the baseline S-3A is air cold plate cooled by 80°F cabin air and by ambient (103°F maximum) forced air. The cabin air is provided by engine compressor bleed air and APU air and is cooled by an air cycle ECS.

The three theoretical S-3A aircraft configurations derived and used to demonstrate the potential effect and improvements associated with the 270 Vdc power supply system are described below:

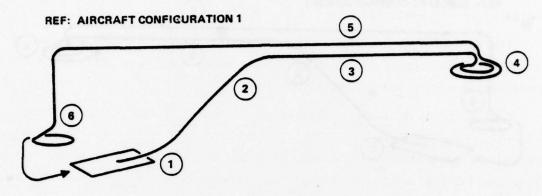
Configuration 1, this configuration assumes no change in the production S-3A other than those to the avionic power supplies, environmental control system, and generator system design weights. The 417 engine is also utilized. These changes are made possible by the 270 Vdc power supply system with its resulting improvements and consequent reduction in generator power extraction and ECS engine bleed air flow. The associated weight reduction is estimated to be 400 pounds. This configuration was used to generate the mission performance data shown in Tables 2-60 and 2-61.

Configuration 2, this configuration is a hypothetical S-3A which not only includes the improvements of Configuration 1 above but has additionally been optimized (sized down) as a function of the growth factor relative to the airframe. This sizing down was accomplished to fully exploit the weight reduction to the avionic power supplies, ECS, and generator subsystems resulting from utilization of the 270 Vdc power system, while maintaining the basic mission as the limiting criteria. The potential weight reduction of this configuration is also estimated to be 400 pounds and its mission performance data is shown in Table 2-62.

Configuration 3, this configuration is the same hypothetical, growth factored S-3A as Configuration 2 above with the exception that the air cycle ECS has been replaced by a vapor cycle (Freon)ECS. The estimated weight reduction of this configuration is 485 pounds and its mission performance data is shown in Table 2-63.

TABLE 2-60. BASELINE S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D", -400 LBS PAYLOAD

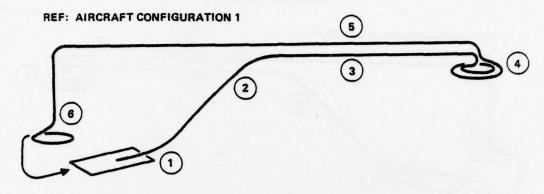
(MISSION VARIANT A)



	Mission Segment	Init Wt (Lbs)	Avg Speed (KTS)	Init Alt (Feet)	Seg Time (Hrs)	Seg Fuel (Lbs)	Gnd Dist (N.M.)
1.	Warm-up & Takeoff	43,886	-	0	0.08	460	-
2.	Climb	43,426	220	0	0.32	1138	98
3.	Cruise Out at Optimum Altitude	42,326	355	36,500	0.73	1285	258
4.	Loiter on Station	41,035	370	38,000 to 40,000	4.57	7668	0
5.	Cruise Back at Optimum Altitude	33,335	335	40,000	1.02	1441	356
6.	Reserve Loiter	31,894	160	0	0.33	493	-
	5% Initial Fuel Reserve	31,401	-		975	657	-
		ime (Items			002 0000 000 000 000	6.65 H	
		uel (Items	l through	5)		11,992 L	
	Fuel Load Radius of					13,142 LE 356 NR	

TABLE 2-61. BASELINE S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D", -400 LBS PAYLOAD

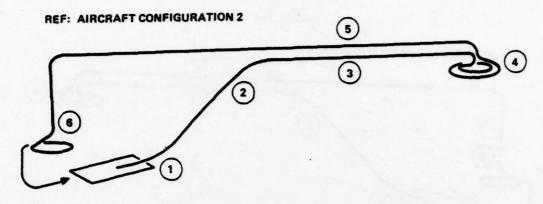
(MISSION VARIANT B)



	Mission Segment	Init Wt (Lbs)	Avg Speed (KTS)	Init Alt (Feet)	Seg Time (Hrs)	Seg Fuel (Lbs)	Gnd Dist (N.M.)
1.	Warm-up & Takeoff	43,886	-	0	0.08	460	-
2.	Climb	43,426	220	0	0.32	1138	98
3.	Cruise Out at Optimum Altitude	42,288	355	36,300	0.77	1356	272
4.	Loiter on Station	40,932	370	38,000 to 40,000	4.5	7537	0
5.	Cruise Back at Optimum Altitude	33,395	355	40,000	1.06	1499	372
6.	Reserve Loiter	31,896	160	0	0.33	495	-
	5% Initial Fuel Reserve	31,401	-	-	-	657	-
	Totals: Mission Ti				un banto	6.66 H	
		el (Items	1 through	1 5)		11,990 L	
	Fuel Load				and the	13,142 L	
	Radius of	Operation				372 N	1

TABLE 2-62. OPTIMIZED S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D"

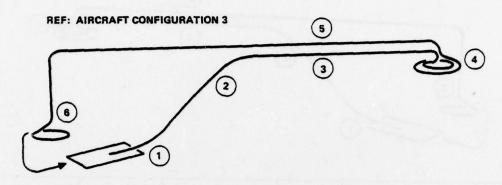
WT - 400 LBS PAYLOAD



	Mission Segment	Init Wt (Lbs)	Avg Speed (KTS)	Init Alt (Feet)	Seg Time (Hrs)	Seg Fuel (Lbs)	Gnd Dist (N.M.)
1.	Warm-Up & Takeoff	42,848	-	0	0.08	443	-
2.	Climb	42,405	220	0	0.32	1110	99
3.	Cruise Out at Optimum Altitude	41,297	356	36,100	0.73	1244	257
4.	Loiter on Station	40,051	370	38,000 to 40,000	4.5	7360	0
5.	Cruise Back at Optimum Altitude	32,691	354	40,000	1.02	1413	356
5.	Reserve Loiter	31,278	160	0	0.33	478	96. <u>.</u> 12
	5% Initial Fuel Reserve	30,800	- ·	200_20	- 10	634	al 🕳 , s
	Totals: Mission T	ime (Items	2 throug	h 5)		6.5	7 Hr
	Mission F	uel (Items	1 throug	h 5)		11,57	0 Lb
	Fuel Load					12,68	3 Lb
	Radius of	Operation				35	6 NM

TABLE 2-63. OPTIMIZED S-3A, ASW SEARCH AND ATTACK MISSION, LOADING "D",

WT - 485.0 LBS PAYLOAD



	Mission Segment	Init Wt (Lbs)	Avg Speed (KTS)	Init Alt (Feet)	Seg Time (Hrs)	Seg Fuel (Lbs)	Gnd Dist (N.M.)
1.	Warm-Up & Takeoff	42,540	-	0	0.08	441	-
2.	Climb	42,099	220	0	0.32	1100	99
3.	Cruise Out at Optimum Altitude	40,999	355	36,100	0.73	1256	257
4.	Loiter on Station	39,743	370	38,000 to 40,000	4.5	7276	0
5.	Cruise Back at Optimum Altitude	32,467	356	40,000	1.02	1414	356
6.	Reserve Loiter	31,053	160	. 0	0.33	475	-
	5% Initial Fuel Reserve	30,578	orani Sin	2317 867		630	
	Totals: Mission T	ime (Items	2 throug	h 5)		6.5	7 Hr
	Mission F	uel (Items	1 through	h 5)		11,48	7 Lb
	Fuel Load					12,59	2 Lb
	Radius of	Operation				350	6 NM

Review of the data presented in Tables 2-60 and 2-61 as compared to the baseline (Table 2-55) will reveal that application of the 270 Vdc power system to the baseline S-3A aircraft with the subsequent improvement to generator power extraction, dc power supplies and reduction of ECS bleed air flow will result in (1) an increase to the time on station of 0.07 hours (radius of operation constant, reference Table 2-60 or (2) an increase to the radius of operation of 16 nautical miles (TOS constant, reference Table 2-61).

Tables 2-62 and 2-63 depict the more significant improvements in GTOW and fuel usage of the hypothetically optimized (sized down) S-3A's utilizing the application and improvements of the 270 Vdc power system in conjunction with air cycle and vapor cycle environmental control systems respectively.

2.8 LIFE CYCLE COSTS

Previous discussions have developed and defined eliciency, weight, reliability, and fuel consumption improvements resulting from the utilization of 270 Vdc power supplies in lieu of the 400 Hz power supplies presently in common use. On the surface, it is difficult to visualize the numerous trade-off studies involved in this process to ensure minimum cost of ownership for each aircraft configuration considered. For example, would it be more cost effective to increase the power supply weight and volume to achieve higher reliability, thus reducing maintenance costs and increasing fuel consumption, or would it be more cost effective to minimize weight and volume, thus reducing fuel consumption and experiencing lower reliability and increased maintenance costs? Where is the optimum design point? In order to evaluate these dissimilar study elements (weight, reliability, maintenance costs, fuel consumption, etc.) and determine the relative cost of ownership, a common denominator, LCC, was used to optimize each trade-off conducted during this study.

LCC studies were performed on three S-3A aircraft configurations and two V/STOL configurations with similar mission requirements. The cost elements considered for each trade-off study included but were not limited to the following:

- Initial power supply cost (270 Vdc design)
- Initial ECS cost (new unit)
- Initial electrical system cost (new system)
- · Resized aircraft cost
- Reliability (MTBMA)
- · Maintenance cost
- Fuel cost

2.8.1 Life Cycle Cost Parameters

The parameters used in LCC studies included only those parameters directly affected by hardware changes resulting from the replacement of the standard 115/200V, 400 Hz power system with a 270 Vdc power system. Table 2-64 lists these parameters and their values for each aircraft configuration considered, plus those airplane coefficients (growth factor, aircraft life, fuel fraction, flight time, MTBMA, GTOW cost/pound, maintenance action cost, etc.) necessary to determine LCC impact.

The airplane configurations considered included:

- Present S-3A: Baseline established for significant LCC elements affected by the introduction of a 270 Vdc primary power system.
- 270 Vdc Power System (Configuration 2): Aircraft weight reduced to reflect new avionic weight and reduced ECS, electrical system, and engine requirements resulting from the use of a 270 Vdc primary aircraft power system. Cooling is accomplished by air cycle ECS.
- Vapor Cycle Cold Plate Cooling (Configuration 3): Aircraft size reduced to reflect 270 Vdc power system, vapor cycle ECS, electrical system, and engine requirements.
- V/STOL Baseline: Baseline established for LCC study using 115/220V, 400 Hz primary power technology.
- V/STOL: Aircraft weight reduced to reflect new avionic, vapor cycle ECS, electrical system, and engine requirements which resulted from the use of a 270 Vdc primary aircraft power source.

The data required to make these relative LCC calculations were generated in previous sections or are standard Navy-accepted averages. Power supply and electrical system costs are assumed to have little or no change for each of the resized or "rubber aircraft" considered, and design and development cost for either 400 Hz or 270 Vdc power sources are assumed to be equal or similar; therefore, no values are entered.

TABLE 2-64. LIFE CYCLE COST PARAMETERS

Symbol	Parameter	Present S-3A	S-3A 270Vdc PS	S-3A Vapor Cycle	V/STOL (400 Hz)	V/STOL 270 Vdc
Ca	Power Supply Cost (\$)	0	0	0	0	0
C _e	ECS Cost (\$)	167,913	154,305	90,639	137,781	74,358
C _Q	270 Vdc Elec. Sys. Cost (\$)	0	0	0	0	0
C _p	GTOW Cost/lb	300	300	300	352	352
C _m	Cost/Maint. Action (\$)	2,215	2,215	2,215	2,215	2,215
c _f	Fuel Cost/lb (\$)	0.15	0.15	0.15	0.15	0.15
Wa	Power Supply Wt. (1b)	847	579	574	696	475
We	ECS Weight (1b)	691	635	373	567	306
Wf	Fuel Weight (1b)	1,060	990	653	796	516
We	Elec. Sys. Weight (1b)	831	756	938	682	769
МТВМА	MTBF (hr)	69	141	345	84	421
F	Growth Factor	3.6	3.6	3.6	3,8	3.8
Ff	Fuel Fraction	0.27	0.27	0.27	0.19	0.19
нℓ	Aircraft Life (hr)	13,500	13,500	13,500	10,800	10,800
2Нℓ	Equip. of Life (hr)	27,000	27,000	27,000	21,600	21,600
H _£	Flight Time (hr)	6.57	6.57	6.57	3,8	3.8

2.8.2 Life Cycle Cost Computations

LCC variations for the 270 Vdc power study were considered to exist primarily in four identifiable cost areas: equipment cost (C_t) , repair cost (C_p) , aircraft cost (C_{ac}) , and fuel cost (C_f) . Therefore, the LCC can be determined for each aircraft configuration by

The individual terms of this expression are defined as follows:

• Equipment cost (C_t) includes the cost of avionic power supplies (C_a) , environmental control system (C_e) , and the 270 Vdc primary power system (C_ℓ) .

$$C_t = C_a + C_e + C_\ell \tag{2}$$

Repair cost (C_r) includes two major elements, equipment maintenance rate (1/MTBMA) and the average cost per maintenance action. Life cycle repair costs were calculated by

$$C_{r} = \frac{2H_{\ell} \times C_{m}}{MTBMA}$$
 (3)

where; H_{ℓ} is aircraft life in estimated flight hours.

 $2H_{\varrho}$ is estimated operating life of avionic equipment.

C is cost per maintenance action.

MTBMA is mean time between maintenance actions.

$$\left(\text{MTBMA} = \frac{\text{MTBF}}{4}\right)$$

 Aircraft cost (C_{ac}) includes the aircraft growth factor, average aircraft cost per pound, and the weight of aircraft elements affected by the 270 Vdc conversion. Aircraft cost was computed by

$$C_{ac} = (F-1) \times C_p \times (W_a + W_e + W_f + W_\ell)$$
 (4)

where:

F is the aircraft growth factor

 $\mathbf{C}_{\mathbf{p}}$ is the average airframe cost per pound of GTOW

 W_{a} is avionic power supply weight

W is ECS weight

W_f is fuel weight

 W_{ϱ} is electrical system weight

 Fuel cost (C_f) included only those items whose change affected fuel consumption

$$C_f = W_f + F \times F_f (W_a + W_e + W_f + W_\ell) \frac{P_f H_\ell}{H_f}$$
 (5)

where:

F is the fuel fraction

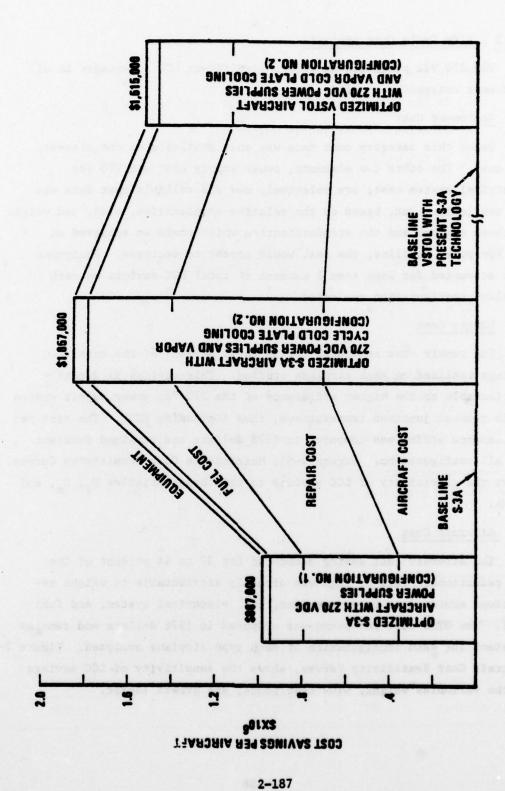
 P_{f} is the purchase of one pound of fuel

 ${\rm H_f}$ is the number of hours per flight

Computations for each "rubber" airplane considered are tabulated in Table 2-65 and presented graphically in Figure 2-30.

TABLE 2-65. LIFE CYCLE COST SUMMARY

LCC Element	S-3A 270 Vdc Power Supply	S-3A Vapor Cycle	V/STOL Vapor Cycle
C _t (Equip't.cost)	-\$13,608	-\$77,274	-\$63,423
C _r (Repair cost)	-442,590	-693,391	-459,228
C _{ac} (A/C cost)	-368,719	-693,955	-665,280
C _f (Fuel cost)	-162,083	-392,380	-327,137
LCC Savings	\$ 987,000	\$1,857,000	\$1,515,000



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Figure 2-30. Aircraft Life Cycle Cost Savings from Application of New Technology

2.8.3 Life Cycle Cost Analysis

The 270 Vdc power system offers significant LCC advantages in all four cost categories studied.

Equipment Cost

Under this category cost data was only available on one element, ECS cost. The other two elements, power supply cost and 270 Vdc electrical system cost, are relatively new and reliable cost data was not available. But, based on the relative complexities, size, and weight of these systems and the standardization which could be achieved on 270 Vdc power supplies, the cost would appear to decrease. Equipment cost accounted for less than 5 percent of total LCC savings on each airplane configuration evaluated.

Repair Cost

The repair cost accounted for 30 to 45 percent of the total LCC savings realized on each airplane studied. This savings is directly attributable to the higher efficiency of the 270 Vdc power supply system which reduced junction temperatures, thus increasing MTBF. The cost per maintenance action was computed in 1978 dollars and remained constant for all configuration. Figure 2-31, Maintenance Cost Sensitivity Curves, shows the sensitivity of LCC savings to the three variables H_ℓ, C_m, and MTBMA.

Aircraft Cost

The aircraft cost saving accounted for 37 to 44 percent of the LCC reductions. This savings was directly attributable to weight reductions achieved in power supplies, ECS, electrical system, and fuel load. The GTOW cost per pound was computed in 1978 dollars and remains constant for each configuration of each type airplane analyzed. Figure 2-32, Aircraft Cost Sensitivity Curves, shows the sensitivity of LCC savings to the variables weight, GTOW cost/pound, and growth factor.

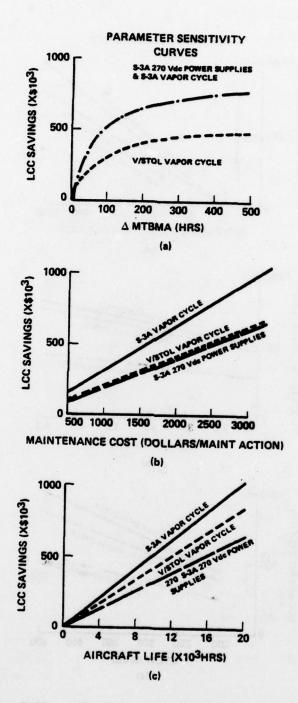


Figure 2-31. Life Cycle Maintenance Cost Savings

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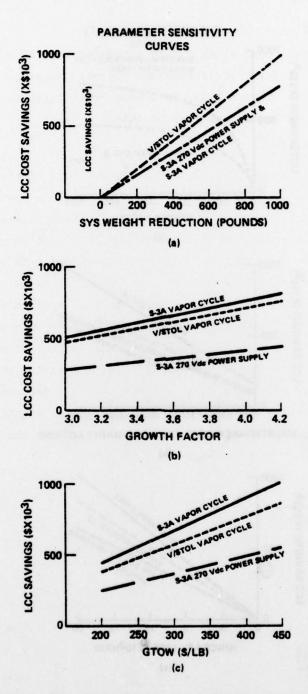


Figure 2-32. Life Cycle Aircraft Cost Savings

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Fuel Costs

Although this cost element only accounted for 16 to .21.5 percent of the total cost savings, it is probably the most volatile because of the world oil crisis. Figure 2-33, Fuel Cost Sensitivity Curves, shows the sensitivity of various parameters to cost.

LCC Sensitivity

Figure 2-34 shows sensitivity curves for four of the more volatile parameters used in the airplane LCC study. Airframe cost per pound, curve a, shows relatively equal cost differentials between the three aircraft configurations considered, with V/STOL cost saving appearing almost midway between the two S-3A configurations, S-3A vapor cycle and V/STOL vapor cycle include 270 Vdc power supplies as well as vapor cycle cooling. Fuel cost, curve b, allows reasonable prediction of addition LCC changes resulting from changes in fuel cost. Curve c shows MTRMA variations of ±50 percent from the calculated norms for each aircraft, and thus allows reasonable approximation of LCC saving when new technologies are introduced into the avionic system. Maintenance costs include all services, spares, test equipment, real estate, etc. associated with the repair of a single end item. Curve d shows the effect of maintenance costs from \$500 to \$3,000 per each module repair action at the IMA level.

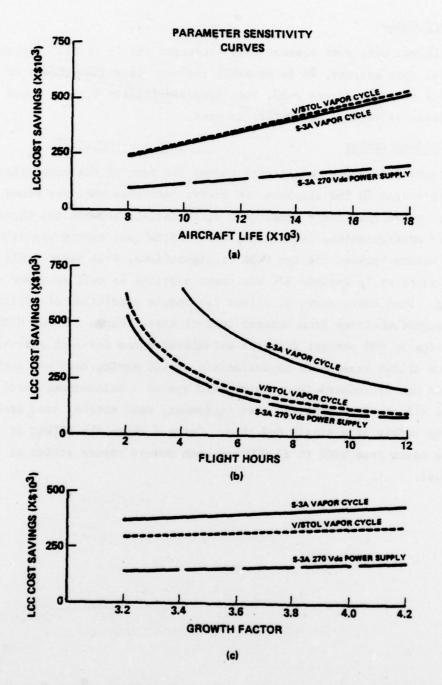


Figure 2-33. Life Cycle Fuel Cost Savings (Sheet 1 of 2)

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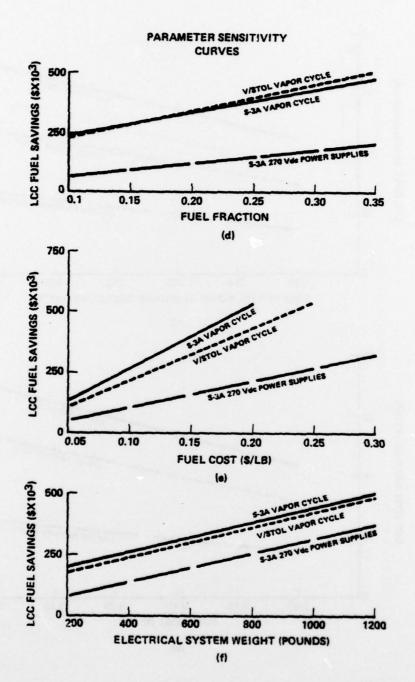


Figure 2-33. Life Cycle Fuel Cost Savings (Sheet 2 of 2)

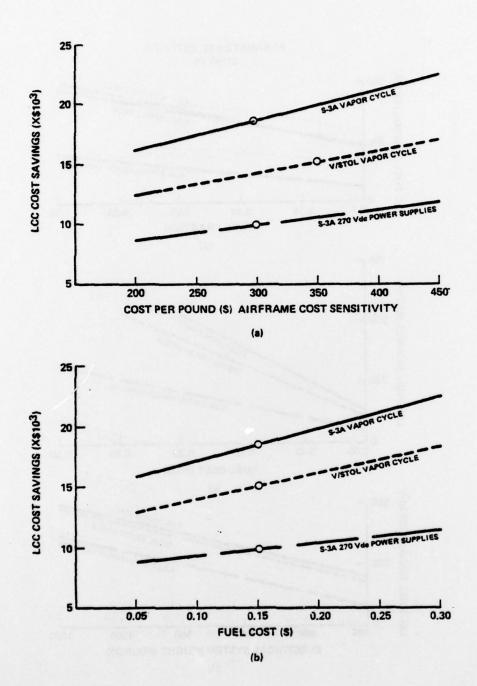
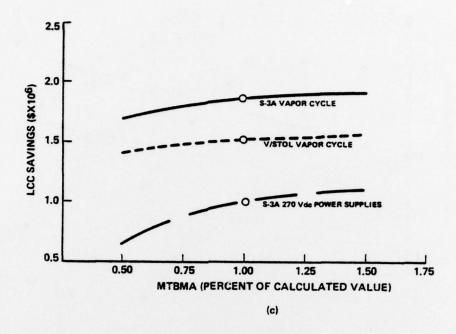


Figure 2-34. Airplane Life Cycle Cost Sensitivity (Sheet 1 of 2)



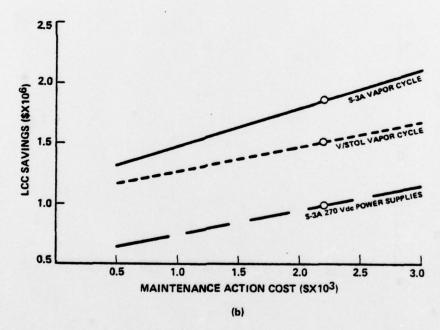


Figure 2-34. Airplane Life Cycle Cost Sensitivity (Sheet 2 of 2)

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